

Do not disconnect the air lines until the air pressure in the system is at zero.

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1. Open the drain valve on the air tank.



2. Disconnect hose (1). Remove two bolts (2) and remove air compressor governor (3) and gasket.

**NOTE:** The following steps are for the installation of the air compressor governor.

3. Put air compressor governor (3) and gasket in position and install two bolts (2) to hold it.
4. Install hose (1).

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#### Disassembly and Assembly 3304 & 3306 VEHICULAR ENGINES FOR 12G, 14G, 120G, 130G & 140

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Date Updated -08/03/2008

SENK3648000

## Air Compressor

SMCS - 1803-010

### Remove And Install Air Compressor

Start By:

- a. Drain cooling system.



## WARNING

Do not disconnect the air lines until the air pressure in the system is at zero.

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1. Open the drain valve on the tank.
2. Remove two tube assemblies (1). Disconnect four hose assemblies (2).
3. Remove fine bolts (3) and remove compressor and gasket.

**NOTE:** The following steps are for the installation of the compressor.

4. Position gasket and compressor and install bolts (3).
5. Connect four hose assemblies (2) and two tube assemblies (1).

End By:

# Cat 140g Grader Repair Manual

**Marcel A. Müller**



## **Cat 140g Grader Repair Manual:**

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