



Fig. 2: Front Suspension Support Brace
 Courtesy of GENERAL MOTORS CORP.

Installation Procedure:

1. Install the front suspension support brace (3) to the vehicle.
2. Install the bolt (4) to the suspension support brace (3) and lower the tie bar (5). Hand tighten the bolt.
3. Install the bolt (4) to the front suspension support brace (3) and the front suspension crossmember (1). Tighten the bolts to 72 N.m (53 ft lbs).
4. Lower the vehicle.

FRONT SUSPENSION CROSSMEMBER REPLACEMENT

Removal Procedure:

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**General Motors Corporation. North
American Operations**



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