

# Chevrolet Spark Workshop Manual

## ENGINE ELECTRICAL 15E-15 ENGINE ELECTRICAL

### IGNITION SYSTEM



- |                               |                           |
|-------------------------------|---------------------------|
| 1 Ignition Coil               | 16 Spark Plug Sensor Unit |
| 2 Spark Plug                  | 17 Spark Plug             |
| 3 Ignition Wire (40)          | 18 Spark Plug             |
| 4 Ignition Wires (41, 42, 43) | 19 Spark Plug             |
| 5 Support Clamp               | 20 Spark Plug             |
| 6 Mounting Clamp              | 21 Spark Plug             |
| 7 Distributor Assembly        |                           |
| 8 Coupling                    |                           |
| 9 Distributor Oil Seal        |                           |
| 10 Distributor Housing        |                           |
| 11 Distributor Shaft          |                           |



### Installation Process

1. Install in the reverse for driver side.
2. Install the engine in the engine mounting lower bracket.

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3. Tighten the generator adjusting bolt to 4-7 Nm (35-42 lb-in) (a).
4. Tighten the generator lower bracket, attach the engine mounting lower bracket, attach the engine mounting lower bracket, attach the engine mounting lower bracket, attach the engine mounting lower bracket.

5. Install the bolts and nut.

### Tighten

- Tighten the generator adjusting bolt to 4-7 Nm (35-42 lb-in) (a).
- Tighten the generator lower bracket bolt and nut to 15-25 Nm (13-21 lb-ft) (b).
- Inspect the generator drive belt tension.

### BATTERY

#### Removal Procedure

1. Disconnect the negative battery cable and then disconnect the positive battery cable.
  - Remove the battery cable nut to disconnect the negative battery cable (1).
  - Remove the battery terminal cap (2).
  - Remove the battery cable nut to disconnect the positive battery cable (3).
2. Remove the battery.
  - Remove the battery rail nut (1).
  - Remove the battery rail (2).
  - Remove the battery (3).

# Chevrolet Spark User Manual Repair Service

**United States. Congress. Senate.  
Committee on Public Works**



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