

# CHEVROLET

# **BIG BLOCK**

## **PARTS INTERCHANGE MANUAL**

*SELECTING AND SWAPPING HIGH PERFORMANCE BIG BLOCK PARTS*

Part Numbers  
RPO Options  
Blocks  
Cranking  
Cams

Casting Numbers  
Rods & Pistons  
Cylinder Heads  
Intakes and  
Exhaust  
Ignitions

Covers All  
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402, 427, 454,  
502 & 510  
Engines



*By Ed Staffel Jr.*

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# Chevrolet Big Block Parts Interchange Manual S A Design

**Tommy Lee Byrd, Kyle Tucker**



## **Chevrolet Big Block Parts Interchange Manual S A Design:**

**Chevrolet Big Block Parts Interchange Manual** Ed Staffel, 1997-07-01 *Chevy Big-Block Engine Parts Interchange* John Baechtel, 2014-04-10 The venerable Chevy big block engines have proven themselves for more than half a century as the power plant of choice for incredible performance on the street and strip. They were innovators and dominators of the muscle car wars of the 1960s and featured a versatile design architecture that made them perfect for both cars and trucks alike. Throughout their impressive production run, the Chevy big block engines underwent many generations of updates and improvements. Understanding which parts are compatible and work best for your specific project is fundamental to a successful and satisfying Chevy big block engine build. In *Chevy Big Block Engine Parts Interchange*, hundreds of factory part numbers, RPOs, and detailed color photos covering all generations of the Chevy big block engine are included. Every component is detailed from crankshafts and rods to cylinder heads and intakes. You'll learn what works, what doesn't, and how to swap components among different engine displacements and generations. This handy and informative reference manual lets you create entirely unique Chevy big block engines with strokes, bores, and power outputs never seen in factory configurations. Also included is real world expert guidance on aftermarket performance parts and even turnkey crate motors. It's a comprehensive guide for your period correct restoration or performance build. John Baechtel brings his accumulated knowledge and experience of more than 34 years of high performance engine and vehicle testing to this book. He details Chevy big block engines and their various components like never before with definitive answers to tough interchange questions and clear instructions for tracking down rare parts. You will constantly reference the *Chevy Big Block Parts Interchange* on excursions to scrap yards and swap meets and certainly while building your own Chevy big block engine.

**Chevrolet Small Block Parts Interchange Manual - Revised Edition** Ed Staffel, 2019-08-15 If you're building a salvage yard stroker motor, looking to make a numbers matching engine, saving money on repurposing factory parts, or simply looking to see which parts work together, this book is a must-have addition to your library. This updated edition provides detailed interchange information on cranks, rods, pistons, cylinder heads, intake manifolds, exhaust manifolds, ignitions, carburetors, and more. Casting and serial number identification guides are included to help you through the myriad of available parts in salvage yards, at swap meets, and on the internet. Learn what parts can be combined to create various displacements, which parts match well with others, where factory parts are best, and where the aftermarket is the better alternative. Solid information on performance modifications is included where applicable. The first and second generation of small block Chevy engines have been around for more than 60 years, and a byproduct of the design's extremely long production run is that there is a confusing array of configurations that this engine family has seen. Chevy expert Ed Staffel delivers this revised edition on everything you need to know about parts interchangeability for the small block Chevy. Build your Chevy on a budget today.

**Jeep, Dana and Chrysler Differentials** Larry Shepard, 2013 Focuses on the disassembly, inspection, and step by step

rebuild of the most popular high performance differentials Axles and differentials are not incredibly complex components but there are some specific steps to follow for rebuilding upgrading and setting them up properly and this book demystifies the process and explains it in detail     **How to Tune and Win with Demon Carburetors** Ray Bohacz,2001 Demon Carburetors provides readers with a detailed look at carburetor theory and operation as well as guidance for choosing the correct high performance unit Detailed exploded views of each of the Demon Carburetors the Road Demon Speed Demon Race Demon and King Demon give a better understanding of each model Straight forward advice on tuning for the street and strip along with modifications for drag oval and road racing are also included For automotive enthusiasts     *How to Build Max-Performance Buick Engines* Jefferson Bryant,2008-06 The photos in this edition are black and white Skylarks GSXs Grand Nationals Rivas Gran Sports the list of formidable performance Buicks is impressive From the torque monsters of the 1960s to the high flying Turbo models of the 80s Buicks have a unique place in performance history During the 1960s when word of the mountains of torque supplied by the big inch Buicks hit the street nobody wanted to mess with them Later big inch Buicks and the Hemi Chryslers went at it hammer and tongs in stock drag shootouts and in the pages of the popular musclecar magazines of the day The wars between the Turbo Buicks and Mustang GTs in the 1980s were also legendary as both cars responded so well to modifications How to Build Max Performance Buick Engines is the first performance engine book ever published on the Buick family of engines This book covers everything from the Nailheads of the 50s and early 60s to the later evolutions of the Buick V 8 through the 60s and 70s through to the turbo V 6 models of the 70s and 80s Veteran magazine writer and Buick owner Jefferson Bryant supplies the most up to date information on heads blocks cams rotating assemblies interchangeability and oiling system improvements and modifications along with details on the best performance options available avenues for aftermarket support and so much more Finally the Buick camp gets the information they have been waiting for and it s all right here in How to Build Max Performance Buick Engines     *How to Restore Your C3 Corvette* Walt Thurn,2013 Provides essential information for those who want to restore this Corvette model at home     High Performance Honda Builder's Handbook Joe Pettitt,2002 Updated version of the best selling 29 000 copies and first book available on this subject Interest in the sport compact market is huge as evidenced by last year s block buster hit movie The Fast and the Furious Addresses the most frequently modified vehicles Hondas     *Ford Performance* Pat Ganahl,1998-03 Thoroughly revised and updated this edition provides accurate technical guidance to understanding and building all popular Ford performance engines This outstanding reference covers the venerable Ford small block and big block engines Filled with more than 300 photos and hundreds of technical secrets developed by top racers and engine builders Includes all modern Ford performance engines     **Swap LS Engines into Chevelles & GM A-Bodies: 1964-1972** Jefferson Bryant,2017-05-15 The GM LS engine has revolutionized the muscle car and the high performance V 8 market It has become a favorite engine to swap into classic cars because it offers a superior combination of horsepower torque and responsiveness

in a compact package As such these modern pushrod V 8 engines are installed in vintage GM muscle cars with relative ease and that includes Chevelles and other popular GM A Body cars In fact General Motors manufactured about 500 000 Chevelles and A Body cars between 1968 and 1970 alone Jefferson Bryant author of LS Swaps How To Swap GM LS Engines into Almost Anything has performed many LS swaps throughout his career and has transplanted the LS into several A Body cars In this comprehensive guide he provides detailed step by step instructions for installing an LS powerplant into a Chevelle Buick GS Oldsmobile Cutlass and Pontiac GTO To successfully install an LS engine you need to select or fabricate motor mounts and adapter plates to mount the engine to the chassis Also you need to integrate the electronic engine controls and wiring harness to the A Body car If you run a fuel injection system a new tank or high pressure fuel pump fuel lines and related equipment must be installed Bryant covers all of these crucial steps and much more He explains essential procedures time saving techniques and solutions to common problems In addition he performs a new LT swap into an A Body car Swapping an LS engine into an A Body is made much easier with a comprehensive guidebook such as this whether you plan on doing it yourself or decide to have a shop do it for you A huge and thriving aftermarket provides a wide range of suspension brake steering chassis and other parts that produce functional improvements Before you tackle your LS Swap project arm yourself with this vital information to guide you through the process p p1 margin 0 0px 0 0px 0 0px 0 0px font 12 0px Arial

*How to Build Max-Performance Chevy Small Blocks on a Budget* David Vizard, 2009 Renowned engine builder and technical writer David Vizard turns his attention to extracting serious horsepower from small block Chevy engines while doing it on a budget Included are details of the desirable factory part numbers easy do it yourself cylinder head modifications inexpensive but effective aftermarket parts the best blocks rotating assembly cranks rods and pistons camshaft selection lubrication induction ignition exhaust systems and more

**GM G-Body Performance Upgrades 1978-1987** Joe Hinds, 2013 The General Motors G Body is one of the manufacturer s most popular chassis and includes cars such as Chevrolet Malibu Monte Carlo and El Camino the Buick Regal Grand National and GNX the Oldsmobile Cutlass Supreme the Pontiac Grand Prix and more This traditional and affordable front engine rear wheel drive design lends itself to common upgrades and modifications for a wide range of high performance applications from drag racing to road racing Many of the vehicles GM produced using this chassis were powered by V 8 engines and others had popular turbocharged V 6 configurations Some of the special edition vehicles were outfitted with exclusive performance upgrades which can be easily adapted to other G Body vehicles Knowing which vehicles were equipped with which options and how to best incorporate all the best possible equipment is thoroughly covered in this book A solid collection of upgrades including brakes suspension and the installation of GMs most popular modern engine the LS Series V 8 are all covered in great detail The aftermarket support for this chassis is huge and the interchangeability and affordability are a big reason for its popularity It s the last mass produced V 8 rear drive chassis that enthusiasts can afford and readily modify There is also great information for use

when shopping for a G Body including what areas to be aware of or check for possible corrosion what options to look for and what should be avoided No other book on the performance aspects of a GM G Body has been published until now and this book will serve as the bible to G Body enthusiasts for years to come **Detroit Speed's How to Build a Pro Touring Car** Tommy Lee Byrd,Kyle Tucker,2014-10-15 Trends in automotive modification come and go some outlandish some practical Currently the trend called Pro Touring while expensive definitely leans toward the practical Originally a term coined for GM cars the term Pro Touring has come to mean a style of all cars and many eras Pro Touring is essentially the art of adding modern technology to aged designs creating cars that stop start handle drive and behave just as modern performance cars do You can do this in many ways and choose from many suppliers Detroit Speed is at the forefront of the Pro Touring movement Both a parts manufacturer and car builder the company is in a unique position not only to design and manufacture parts but to build cars and test the parts for their effectiveness on the street and track Kyle and Stacy Tucker have put their considerable skill in engineering and market savvy to create a unique company to lead the Pro Touring movement Not only do you learn about the history of the company and how they design their performance parts install sections cover front sub frame assemblies rear suspension assemblies wheel tubs fuel system upgrades brake upgrades driveline upgrades including an LS swap cooling system upgrades and more The featured cars are customer builds as well as DSE test cars which include a host of different Chevrolet products a 1966 Mustang and a 1969 Charger Detroit Speed s How to Build a Pro Touring Car is a vital edition to every performance enthusiast s library GM Turbo 350 Transmissions Cliff Ruggles,2015-07-15 Although not quite the stout heavy duty performer as its big brother the Turbo 400 the Turbo 350 transmission is a fine durable capable and when modified stout performer in its own right Millions of GM cars and trucks have been built with Turbo 350 automatic transmissions There always comes a time when the old transmission shows signs of wear At some point even the best transmissions need to be rebuilt In GM Turbo 350 Transmissions How to Rebuild Modify respected automotive technical author Cliff Ruggles guides you through the complex rebuild procedure of GM s popular rear wheel drive automatic transmission With his proven style Ruggles goes through the step by step rebuild and performance upgrade procedures in a series of full color photos He includes instruction on removal and installation tear down procedures parts inspection and replacement as well as performance mods and shift kit installation Time saving tips are part of every buildup as well Automatic transmissions are a mystery to most Even if you end up deciding to have a professional take care of your transmission repair and performance needs the information contained in this book is crucial to understanding how the power gets from the engine to the road Add a copy of GM Turbo 350 How to Rebuild Modify to your automotive library today **How to Build LS Gen IV Perf on Dyno** Richard Holdener,2017-05-15 The GM LS engine has redefined small block V 8 performance It s the standard powerplant in many GM cars and trucks and it has been installed in a variety of muscle cars hot rods and specialty cars to become the undisputed sales leader of crate engines The aftermarket has fully embraced the

GM Gen IV LS engine platform offering a massive range of heads intakes pistons rods crankshafts exhaust and other parts Seasoned journalist and respected author Richard Holdener reveals effective popular and powerful equipment packages for the Gen IV LS engine With this information you can select the parts to build a powerful and reliable engine by removing the research time and guesswork to buy a performance package of your own In this book performance packages for high performance street drag race and other applications are covered And then the assembled engine packages are dyno tested to verify that the parts produce the desired and targeted performance increases This comprehensive build up guide covers intakes throttle bodies manifolds heads and camshafts headers and exhaust engine controls superchargers and turbochargers and nitrous oxide With so many parts available from a myriad of aftermarket companies it s easy to become confused by the choices This book shows you a solid selection process for assembling a powerful engine package shows popular packages and then demonstrates the dyno results of these packages As such this is an indispensable resource for anyone building GM LS Gen IV engine

p1 margin 0 0px 0 0px 0 0px 0 0px font 12 0px Arial      *How to Build High-Performance Chevy LS1/LS6 V-8s* Will Handzel,2008 This new color edition is essential for the enthusiast who wants to get the most performance out of this new engine design but is only familiar with the older Chevy small blocks Covered is everything you need to know about these engines including the difficult engine removal and installation simple engine bolt ons electronic controls for the Generation III engine and detailed engine builds at four different power levels      *Cars & Parts* ,1990      **EFI Conversions** Tony Candela,2014-06-16 Converting from a carbureted fuel system to electronic fuel injection EFI improves the performance driveability and fuel economy of any classic vehicle Through a series of sensors processors and wires it gathers engine and atmospheric information to precisely deliver the correct amount of fuel to your engine With a carburetor you must manually adjust and change parts to adapt it to differing conditions and applications Installing a complete aftermarket EFI system may seem too complex but it is within your reach by using the clear and easy to understand step by step instructions You will be able to confidently install the correct EFI system in your vehicle and enjoy all the benefits A variety of EFI Systems are currently available throttle body injection TBI multi port fuel injection MPFI stack systems application specific and special application systems Author Tony Candela reveals the attributes of each so you can select the system that s ideal for your car Author Tony Candela explains in exceptional detail how to install both of these systems To achieve top performance from an EFI system it s not a simple bolt on and plug in procedure This book takes the mystery out of EFI so it s not a black art but rather a clear working set of parameters You are shown how to professionally install the injectors into the intake system as well as how to integrate the wiring into the main harness In addition each step of upgrading the fuel system to support the EFI is explained The book also delves into integrating ignition and computer control with these aftermarket systems so you can be out driving rather than struggling with tuning Turbocharged supercharged and nitrous applications are also covered A well installed and tuned EFI system greatly improves the

performance of a classic V 8 or any engine because the system delivers the correct fuel mixture for every operating condition Get faster starts better fuel economy and crisp efficient performance In EFI Conversions How to Swap Your Carb for Electronic Fuel Injection achieving all these benefits is easily within your reach      **Chevrolet Big-block V-8 Interchange Manual** Tom Currao,1996 Thinking about building up a Chevy 454 This book describes in detail all parts that are interchangeable among Chevy big block V 8 engines including blocks heads manifolds ignition systems valve trains and oil water and fuel pumps Contains discussions on big block history locating used parts emissions and parts suppliers Packed with specs and photographs to aid in parts swapping Softbound 8 1 4 x 10 5 8 192 pages 270 b w illustrations      **Chevy Big-block Engine Parts Interchange** John Baechtel,2014 The venerable Chevy big block engines have proven themselves for more than half a century as the power plant of choice for incredible performance on the street and strip They were innovators and dominators of the muscle car wars of the 1960s and featured a versatile design architecture that made them perfect for both cars and trucks alike Throughout their impressive production run the Chevy big block engines underwent many generations of updates and improvements Understanding which parts are compatible and work best for your specific project is fundamental to a successful and satisfying Chevy big block engine build In Chevy Big Block Engine Parts Interchange hundreds of factory part numbers RPOs and detailed color photos covering all generations of the Chevy big block engine are included Every component is detailed from crankshafts and rods to cylinder heads and intakes You ll learn what works what doesn t and how to swap components among different engine displacements and generations This handy and informative reference manual lets you create entirely unique Chevy big block engines with strokes bores and power outputs never seen in factory configurations Also included is real world expert guidance on aftermarket performance parts and even turnkey crate motors It s a comprehensive guide for your period correct restoration or performance build John Baechtel brings his accumulated knowledge and experience of more than 34 years of high performance engine and vehicle testing to this book He details Chevy big block engines and their various components like never before with definitive answers to tough interchange questions and clear instructions for tracking down rare parts You will constantly reference the Chevy Big Block Parts Interchange on excursions to scrap yards and swap meets



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