#### REEL LIFT CYLINDERS

#### SPECIFICATIONS & LOCATION

There are two reel lift cylinders with piston diameters of 1-1/8 inches. Distance between hole centers with cylinder closed is 15-5/8 - 1/8 inches. Full piston stroke is 6-3/8 - 0-1/8 inches.

The two cylinders are mounted one at each end of the header. Attachment to header brackets and reel lift arms is by pins secured by cotter pins. Refer to Figure AA-9.

The two reel lift cylinders while the same in size are not identical nor interchangeable. The right hand cylinder is the master and the left hand cylinder is the slave. The right hand cylinder has two ports for connection of hydraulic lines; the left hand cylinder has but one port. A built in check valve system is located in the right hand cylinder. Its purpose is to control the flow of oil to and from the master and slave cylinder so that the reel rises and lowers evenly and without hesitation. Refer to Figure AA-10.

#### REEL LIFT CYLINDER REMOVAL

It is not necessary to remove the reel; however, it should be lowered to its lowest position. Disconnect the two hydraulic lines of the right hand cylinder and the single line of the left hand cylinder to free cylinders from the hydraulic system. Cap hydraulic lines to protect fittings and keep out dirt. Removing the pins at top and bottom of cylinders will let them be removed from the header of the combine.

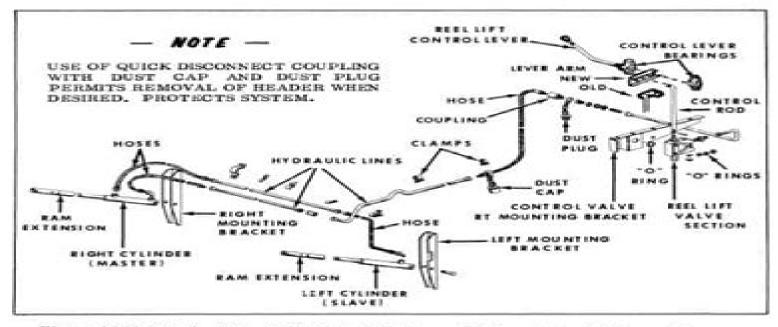


Figure AA-9. Details of Reel Lift Hydraulic Lines, Cylinder, Control Valve and Lever.

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#### **Table of Contents Case Trencher Repair Manual**

- 1. Understanding the eBook Case Trencher Repair Manual
  - The Rise of Digital Reading Case Trencher Repair Manual
  - Advantages of eBooks Over Traditional Books
- 2. Identifying Case Trencher Repair Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Case Trencher Repair Manual
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from Case Trencher Repair Manual
  - Personalized Recommendations
  - Case Trencher Repair Manual User Reviews and Ratings
  - Case Trencher Repair Manual and Bestseller Lists
- 5. Accessing Case Trencher Repair Manual Free and Paid eBooks

- o Case Trencher Repair Manual Public Domain eBooks
- Case Trencher Repair Manual eBook Subscription Services
- o Case Trencher Repair Manual Budget-Friendly Options
- 6. Navigating Case Trencher Repair Manual eBook Formats
  - o ePub, PDF, MOBI, and More
  - Case Trencher Repair Manual Compatibility with Devices
  - Case Trencher Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - o Adjustable Fonts and Text Sizes of Case Trencher Repair Manual
  - Highlighting and Note-Taking Case Trencher Repair Manual
  - Interactive Elements Case Trencher Repair Manual
- 8. Staying Engaged with Case Trencher Repair Manual
  - o Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Case Trencher Repair Manual
- 9. Balancing eBooks and Physical Books Case Trencher Repair Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Case Trencher Repair Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Case Trencher Repair Manual
  - Setting Reading Goals Case Trencher Repair Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Case Trencher Repair Manual
  - Fact-Checking eBook Content of Case Trencher Repair Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development

- Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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