

Tightening method :

- pre-tighten the screws to 2 m.daN
- slacken the bolts
- tighten the bolts to 1,5 m.daN
- finish with an angular tightening of 225 ° ; by means of tool [4]

Couple up pipes (19) and (20).

Tighten the bolts (23) to 6 m.daN.

Tighten the bolts (24) to 4 m.daN.

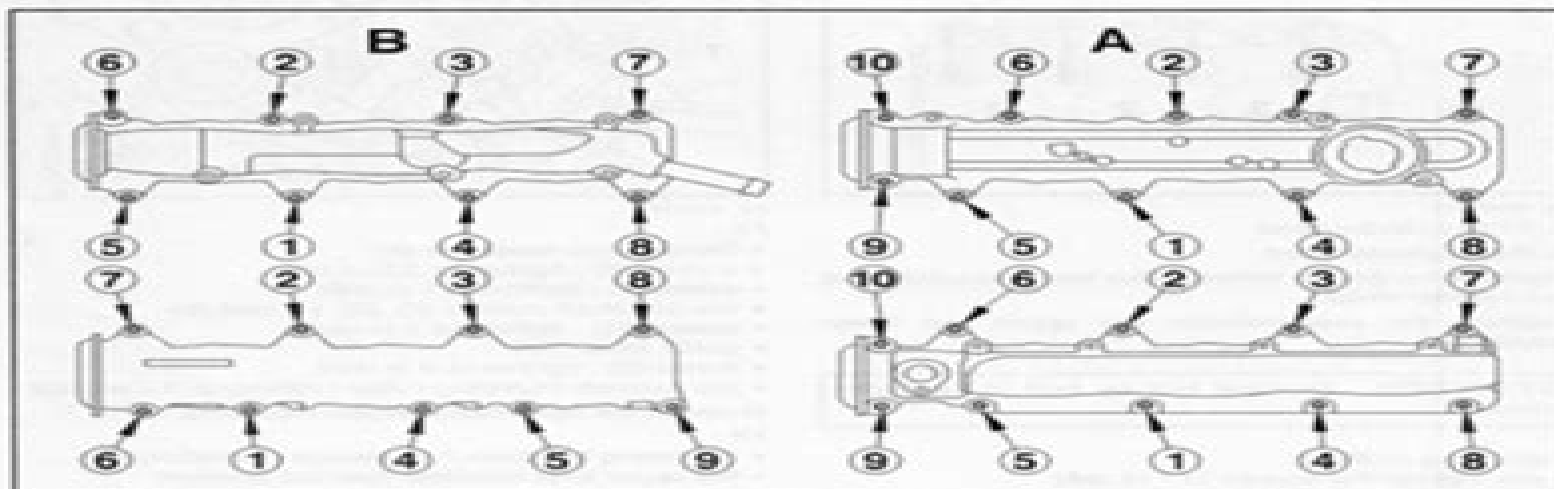


Fig. 1000000

A. Front cylinder head.

B. Rear cylinder head.

Fit :

- the casings cover the camshafts
- the camshaft cover casing bolts following the sequence shown

ATTENTION : Proceed bolt by bolt in the order shown.

Tightening method :

- pre-tighten the screws to 0,5 m.daN
- tighten the bolts to 1 m.daN

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