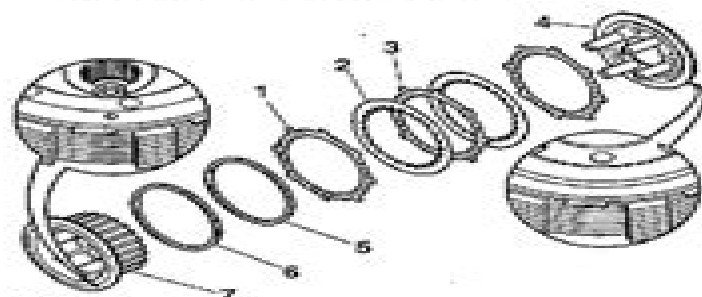


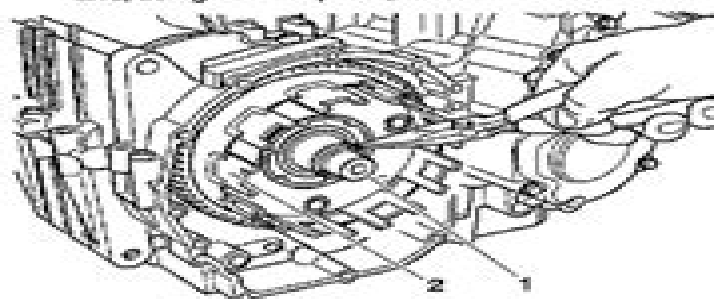
13. Remove the service tool from the inner drum and inner plate assembly, invert the assembly and withdraw the inner plate from the inner drum.
14. Noting their orientation remove the judder spring seat, judder spring, the outermost friction disc, steel plates and all other friction discs.



1. Outer friction disc
2. Steel plate
3. Friction disc
4. Inner plate
5. Anti-judder spring
6. Anti-judder spring seat
7. Inner drum

Inset - Alignment markings, drum to plate

15. Remove the washer from the gearbox input shaft and, using suitable pliers, withdraw the clutch bush.



1. Input shaft
2. Outer drum

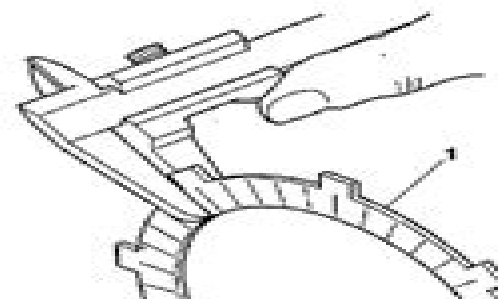
16. Withdraw the outer drum, tilting slightly towards the crankshaft drive gear to aid removal.

### Inspection

Inspect all friction discs and clutch plates for signs of wear, damage or distortion before re-use.

If any friction disc or clutch plate has signs of wear, damage or distortion, replace the friction discs or clutch plates as a set.

1. Check the thickness of all clutch friction discs.



1. Clutch friction disc

### NOTE:

- Friction disc thickness

Standard	2.92 - 3.08 mm
Service limit	2.72 mm

Check all friction plates and clutch plates for bend and warp as follows:

1. Place the disc/plate being checked on a clean surface plate and try to pass a feeler gauge of the maximum thickness between the disc and surface plate, at several points around the clutch plate. If a feeler gauge greater than 0.15mm can be passed beneath the disc at any point, renew the clutch disc as a set.

# Daytona 600 Service Manual

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web formulas for nut dimensions nuts appendix ii nut type square hex flat hex flat jam hex and hex slotted hex jam hex thick and hex thick slotted heavy square heavy hex flat heavy hex flat jam heavy hex and heavy hex slotted heavy hex jam see notes nut size 1 4 thru 5 8 3 4 thru 1 1 2 1 1 8 thru 1 1 2 1 1 8 1 1 4 thru 1 1 2 1 4

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web fastener and screw bolt design formula calculations width across metric nut flats the width across flats of nut shall be the distance measured perpendicular to the axis of nut overall between two opposite sides of the nut in accordance with the notes on respective dimensional tables

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web me 423 machine design instructor rameshsingh thread nomenclature 12 bolt specification shigley s mechanical engineering design nominal diameter  $\frac{1}{4}$  20 x  $\frac{3}{4}$  in unc 2 grade 5 hex head bolt threads per inch length thread series class fit material grade head type m12 x 1 75 iso 4 8 hex head bolt metric nominal diameter pitch

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