



OPERATING INSTRUCTIONS AND PARTS LIST METAL-CUTTING BAND SAW MODEL 32093A - 3-SPEED HORIZONTAL-VERTICAL

FORM
551139

DAYTON ELECTRIC MANUFACTURING CO. CHICAGO 66 ILL.

5075-1062

OPERATING INSTRUCTIONS

UNPACKING

Immediately upon unpacking, check over for concealed shipping damage. Claims for damage in shipment must be filed with the delivery carrier, not the dealer or manufacturer.

INSTALLATION

No. 20118 Optional Steel Floor Stand may be obtained through your dealer. This stand is pre-drilled to accept saw, assembled quickly, using only six bolts.

Saw may be mounted on cast iron bench or stand. Saw base should be mounted flush with rear of bench or stand, to permit vertical operation.

MOTOR

Motor must be at least 1/2 HP, 1725 RPM, with constant-clockwise rotation, no speed flaring or shift. If motor does not run counter-clockwise as supplied, reverse motor terminal box cover and reverse rotation of motor, following directions of manufacturer. Connect power cord (Belt No. 40) and replace terminal box cover.

Motor should be protected by a 10 amp or smaller fuse.

Install motor as follows: Mount 1 1/2" x 5/8" dia. strap-pulley (Belt No. 50) on motor. Bolt motor to sub-mount (Belt No. 17) with large tapped hole in end of sub-mount toward shaft end of motor. Bolt sub-mount to saw base (Belt No. 25, using 1/2" hex-head bolt supplied). Do not tighten belt fully. Place belt over proper pulley combination (see "Belt Schedule" below). Press on motor to get proper tension on belt. Hold motor in place and tighten hex-head bolt securely.

Belt tension should be adjusted so that thumb pressure on belt between pulleys will depress belt 1/4". Excessive tension can cause excessive wear of belt, motor and saw; insufficient tension can cause slippage and lack of power.

Check to be sure that blade track clear toward motor and that motor moves blade toward rear of saw, as seen at the cutting wheel.

BLADE SPEEDS

Model 32093A Dayton Band Saw is supplied with strap-pulleys and a knipped belt guard, to permit quick, easy changing of blade speed to that most suited for the material being cut. Chart at right shows how to place belt for desired speed.



MATERIAL	SPEED	BELT GROOVE USED	
		Motor Pulley	Saw Pulley
Tool, Stainless or Alloy Steels, Bearing Steels	65 FPM	Small	Large
Mild Steel, Hard Steels or Brasses	100 FPM	Medium	Medium
Soft Steels, Aluminum, other light materials	225 FPM	Large	Small

OPERATION

BLADE CHOICE: 11-inch ground-edge blade is furnished with saw. Additional blades in 4, 10, 14, and 18-inch sizes are available. Choice of blade is governed by thickness of workpiece; the thinner the workpiece, the more teeth per inch are required for cutting. If the teeth of the blade being used are so far apart that they skip the work, excessive damage to teeth and blade can result.

Do not lubricate blade: Saw is designed to work dry. Lubricating blade can cause slippage.

- Continued on Next Page -



Dayton Horizontal Band Saw Manual

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Dayton Horizontal Band Saw Manual:

Decoding **Dayton Horizontal Band Saw Manual**: Revealing the Captivating Potential of Verbal Expression

In an era characterized by interconnectedness and an insatiable thirst for knowledge, the captivating potential of verbal expression has emerged as a formidable force. Its ability to evoke sentiments, stimulate introspection, and incite profound transformations is genuinely awe-inspiring. Within the pages of "**Dayton Horizontal Band Saw Manual**," a mesmerizing literary creation penned by a celebrated wordsmith, readers attempt an enlightening odyssey, unraveling the intricate significance of language and its enduring impact on our lives. In this appraisal, we shall explore the book's central themes, evaluate its distinctive writing style, and gauge its pervasive influence on the hearts and minds of its readership.

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