



OPERATING INSTRUCTIONS & PARTS MANUAL  
**1/2 HP BENCH GRINDER**  
MODEL 22341K

FORM  
8094-08

DAYTON ELECTRIC MANUFACTURING CO. CHICAGO 60648

READ INSTRUCTIONS CAREFULLY BEFORE ATTEMPTING TO OPERATE OR SERVICE THE DAYTON BENCH GRINDER. FAILURE TO COMPLY WITH INSTRUCTIONS COULD RESULT IN PERSONAL INJURY AND/OR PROPERTY DAMAGE!  
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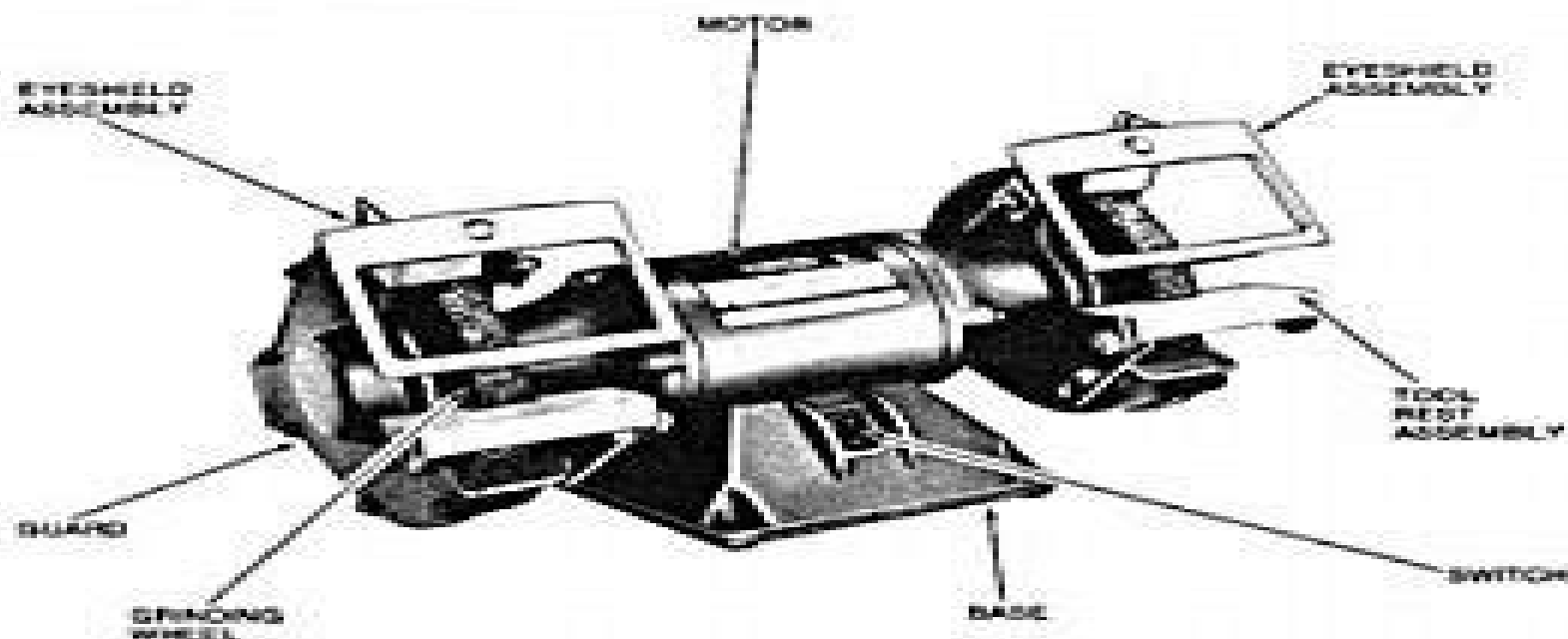


Figure 1 — Bench Grinder Nomenclature

### Description

The 1/2 HP Dayton bench grinder is equipped with a totally enclosed ball bearing motor. Rotor and shaft assembly is dynamically balanced for smooth operation. Motor housing is compact so long pieces of work can pass against both wheels without touching motor frame. Ample side clearance on wheels. Threaded shafts secure grinding wheels. Wheel guards are removable. Two-way tool rests are adjustable for wheel wear and angle grinding. Grinder comes complete with safety eye-shields.

### Specifications

Motor .....	1/2 HP, 3450 RPM, 115 Volts, 1 Phase, 60 Hz, totally enclosed.
Circuit requirement .....	15 amps (min.), time delay.
Wheels .....	7" dia, 1" face, 5/8" bore verified. One 36 (coarse) grit, and one 60 (medium) 14-5/8" center to center distance for both wheels.
Approvals .....	UL listed and C.S.A. certified. Wheels conform to ANSI standards.



# Dayton 8 Bench Grinder Manual

**Richard Bailey**



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