

## Important note

## Replacement Interval Guide

## Check For Engine Damage

## Repair Times - hrs

## Special Tools

## Special Precautions

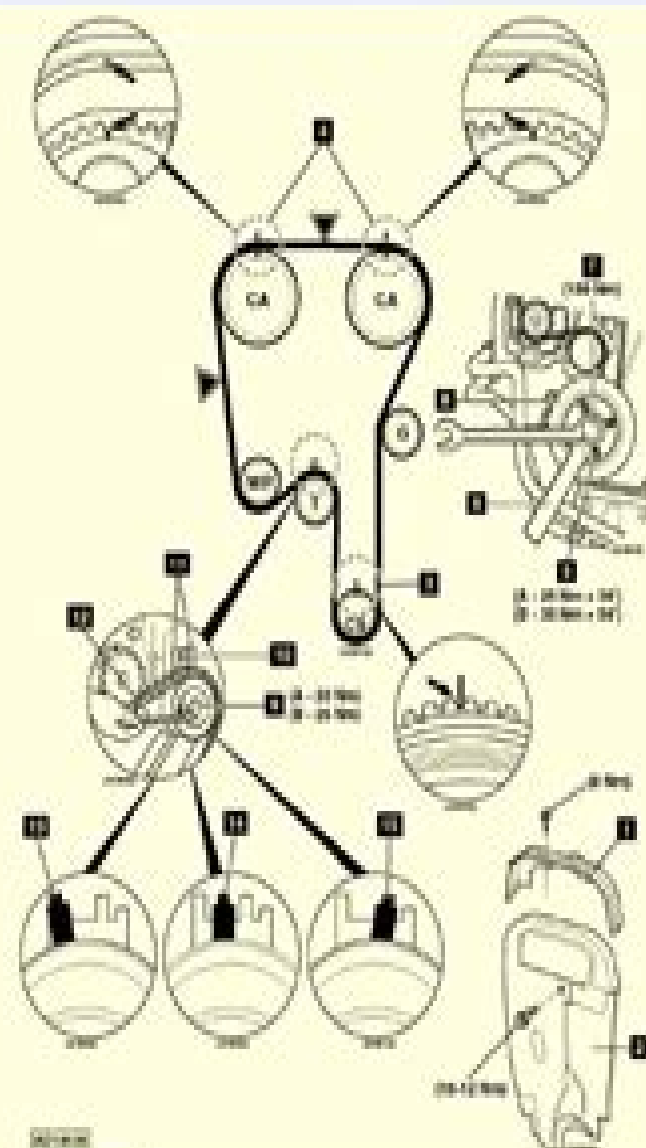
## Removal

## Installation

## Removal

1. Raise and support front of vehicle.
2. Remove:
  - o Strut brace (500 MY →)
  - o Engine steady bar (500 2.0Q.9)
  - o Air intake hoses (500 2.0Q.9 Turbo)
  - o PAS reservoir. DO NOT disconnect hose(s).
  - o Coolant expansion tank. DO NOT disconnect hose(s) (except 500 2.0Q.9)
  - o Coolant expansion tank. Disconnect hose(s) (500 2.0Q.9).
  - o Auxiliary drive belt.
  - o Timing belt upper cover [1].
  - o Timing belt front cover [2].
  - o RH front wheel.
  - o RH lower splash guard.
3. Fit timing belt upper cover [1].
4. Turn crankshaft clockwise until timing marks aligned [3] & [4].
5. Turn crankshaft a further 1/4 turn clockwise, then anti-clockwise until timing marks aligned [3] & [4].
6. Remove:
  - o Timing belt upper cover [1].
  - o Crankshaft pulley bolts [5].

181.25



2000.01



F1



F2



F3



F4



F5



F6

Ctrl+F4

# Gates Timing Belt Replacement Manual Volvo S60

**Minjie Lin**



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