

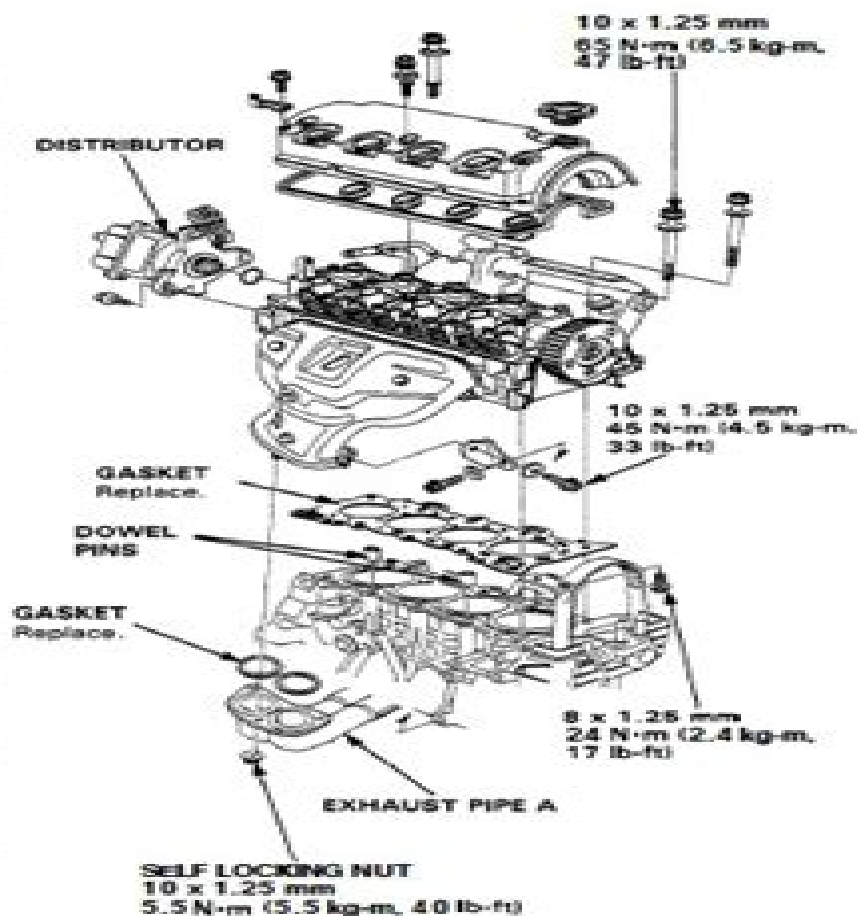
# Cylinder Head

## Installation (cont'd)

4. Install two dowel pins, head gasket, and cylinder head.

### NOTE:

- Apply clean engine oil on the bolt threads and washer contact surface.
- Always use a new cylinder head gasket.
- Turn the cam pulley to TDC before installing.



5. Install the bolts that secure the intake manifold to its bracket, but do not tighten them yet.

6. Tighten the cylinder head bolts in two steps.

1st step: 30 N·m (3.0 kg-m, 22 lb-ft)

2nd step:

**D16Z6, D15Z1 engine:**

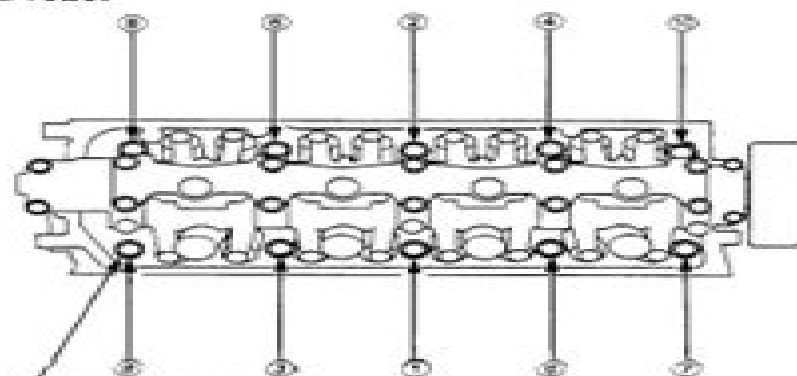
73 N·m (7.3 kg-m, 53 lb-ft)

**D15Z7, D15Z6 engine:**

65 N·m (6.5 kg-m, 47 lb-ft)

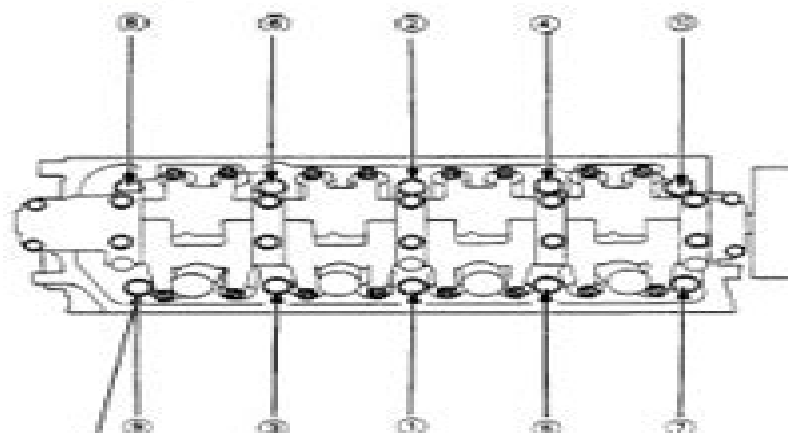
### CYLINDER HEAD BOLTS TIGHTENING SEQUENCE

**D16Z6:**



**CYLINDER HEAD BOLT**  
10 x 1.25 mm  
73 N·m (7.3 kg-m, 53 lb-ft)

**D15Z1 engine:**



**CYLINDER HEAD BOLT**  
10 x 1.25 mm  
73 N·m (7.3 kg-m, 53 lb-ft)

# D16z6 Service Manual

**N Noddings**



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