

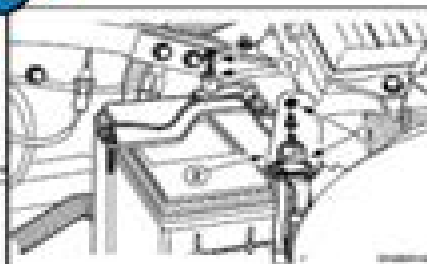
# Chevrolet Spark Workshop Manual

## ENGINE ELECTRICAL 15E-15 ENGINE ELECTRICAL

### IGNITION SYSTEM



- |                               |                         |
|-------------------------------|-------------------------|
| 1 Ignition Coil               | 16 Spark Sensor Unit    |
| 2 Spark Plug                  | 17 Gasket               |
| 3 Ignition Wire (40)          | 18 Bushing              |
| 4 Ignition Wires (41, 42, 43) | 19 Disc Wheel           |
| 5 Support Clamp               | 20 Inner Cover          |
| 6 Mounting Clamp              | 21 Outer Cover          |
| 7 Distributor Assembly        | 22 Distributor Rotor    |
| 8 Coupling                    | 23 Distributor Cap Seal |
| 9 Distributor Oil Seal        | 24 Distributor Housing  |
| 10 Distributor Housing        | 25 Distributor Cap      |
| 11 Distributor Shaft          |                         |



### Installation Process

1. Install in the reverse for driver side.
2. Install the engine in the engine mounting lower bracket bolts (25-30 ft-lb) (a).

3. Install the engine mounting lower bracket, attach the engine mounting lower bracket and nut to 55-60 ft-lb (55-60 ft-lb) (b).

4. Install the bolts and nut.

### Tighten

- Tighten the generator adjusting bolt to 4-7 ft-lb (5-10 ft-lb) (a).
- Tighten the generator lower bracket bolt and nut to 15-20 ft-lb (15-21 ft-lb) (b).
- Inspect the generator drive belt tension.

### BATTERY

#### Removal Procedure

1. Disconnect the negative battery cable and then disconnect the positive battery cable.
  - Remove the battery cable nut to disconnect the negative battery cable (1).
  - Remove the battery terminal cap (2).
  - Remove the battery cable nut to disconnect the positive battery cable (3).

2. Remove the battery.
  - Remove the battery rail nut (1).
  - Remove the battery rail (2).
  - Remove the battery (3).

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# Chevy Engine Assembly Guide

**J Spring**



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