



Fig. 13—Measuring Valve Guide Wear

...at degree angle. The exhaust valve ... degree angle. The valve face and valve ... in (Fig. 13).

...the remaining margin after the valves ... (Fig. 14). Exhaust valves with less than ... angle and intake valves with less than ... should be discarded.

...refining valve seats, it is important that ... valve guide pilot be used for reseat- ... and complete surface must be ob-

...the concentricity of valve seat using ... No. 12725. Total runout should not ex-

...the valve seat with Prussian blue to ... where the valve contacts the seat. To do ... seat LIGHTLY with Prussian blue ... in place. Rotate the valve with light ... the blue is transferred to the center of ... contact is satisfactory. If the blue is trans- ... edge of valve face, lower valve seat with ... stone. If the blue is transferred to bot-

INTAKE VALVE
NOTE: VALVE
INTAKE VALVE
VALVE SEAT
& GROOVES



Fig. 14—Finish

...on edge of valve fac- ... degrees stone.

(6) When seat is pro- ... intake seats should be ... of the exhaust seats should

Testing Valve Spring

(1) Whenever valves ... spection, reconditioning ... should be tested. As an ... length of the spring to ... Turn table of Tool C-647 ... the 1-5/16 inch mark on ... zero mark to the front. Place ... table and lift compressing ... Pull on torque wrench until ... ing on torque wrench at th ... reading by two. This will giv-



MAKE 1/16 TO 3/32 INCH
1/16 INCH
MAKE 45° EXHAUST, 43°
E 45° EXHAUST, 45°

ce and Seat Angles

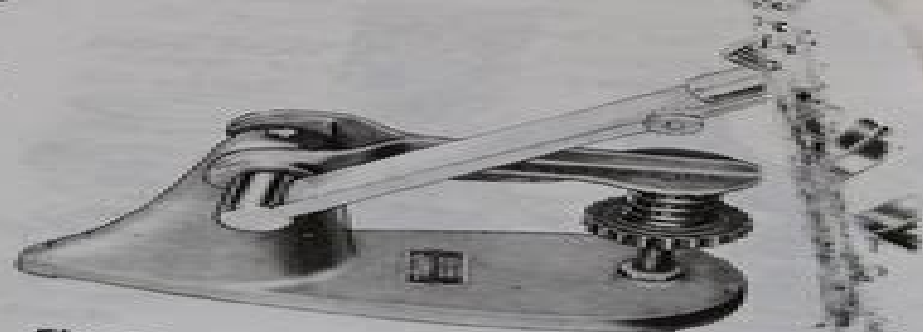


Fig. 15—Testing Valve Spring With Torque Wrench

Chrysler Marine Service Manual

RS Peters



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