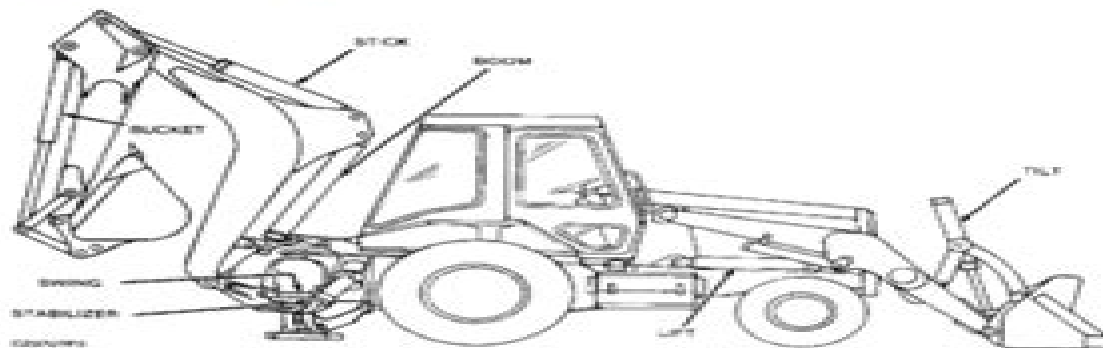


Secondary resolver check valve (2) in each valve section works similarly. It compares the pressure signals between two control valves. Secondary resolver check valve (2) compares the highest primary pressure signal in its control valve [line (3)] to the highest resolved signal from the previous control valve [line (6)]. The highest resolved pressure (primary or secondary) is sent through line (7) to the next control valve.

## Hydraulic Cylinders



Cylinder Identification Right Side Of Vehicle

The backhoe and loader cylinders are the threaded gland design. The rod end assembly is called the gland. The gland is threaded into the expanded rod end of the cylinder. This keeps the gland threads bathed in oil to prevent them from corroding. The gland to rod seals include a urethane wiper, a urethane Ucup, a urethane buffer seal and a glass filled Nylon wear band. The cylinder piston seals include a glass filled Nylon wear band and a Teflon piston oil seal with Buna-N ring to preload the seal.

C09706P1



Basic Hydraulic Cylinder

The piston is secured to the rod with a bolt and washer. The piston incorporates wear band and oil seal.

### Loader Lift Cylinders

There are two loader lift cylinders (basic design). One is mounted on each side of the loader tower. When the head ends are pressurized, the cylinder will extend and the loader will RAISE. Pressurizing the rod end will LOWER the loader.

A lock bar and pin are located on the right lift cylinder. The lock bar should be installed on the cylinder if the loader has to be raised during repairs or servicing. During normal operation, store the lock bar on the loader arm.

### Loader Tilt Cylinder

The loader bucket cylinder (basic design) is mounted on the tilt linkage. The linkage connects the cylinder to the bucket and lift arm cross tube. The rod is connected to the bucket. When the head end of the cylinder is pressurized, the bucket will TILT BACK. The bucket will DUMP when the rod end is pressurized.

# Cat 446b Backhoe Service Manual

**Jianjun Gao**



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