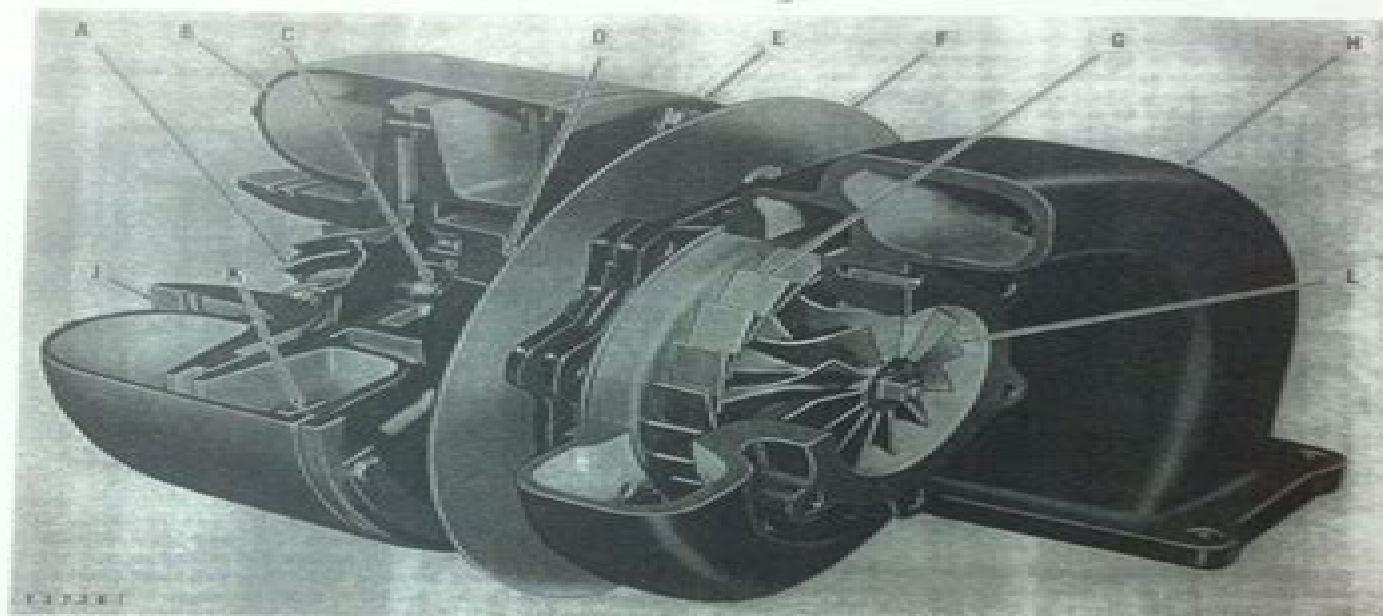


Turbocharger



TURBOCHARGER (CUTAWAY VIEW)

A-Impeller, B-Compressor cover, C-Rotating assembly, D-Bearing housing, E-Compressor housing, F-External heat shield, G-Nozzle, H-Turbine housing, I-Compressor extension, J-Ring, L-Turbine wheel.

INTRODUCTION

The turbocharger is designed to increase the diesel engine power output. The turbocharger absorbs energy from the diesel exhaust gases, and uses this energy to drive the turbocharger compressor for supercharging the diesel engine.

The turbocharger is basically comprised of a turbine wheel (11) and an impeller (8) on a rotating shaft, bearing housing (6), a turbine housing (12), compressor housing (5), compressor cover (1), and a compressor extension (7).

To ensure reliability and freedom from vibration, the rotating assembly has been carefully dynamically balanced.

The rotating parts are supported by two pressure

lubricated bearings (10) in the bearing housing. Engine oil is supplied to the bearings for lubrication and removal of heat. See the topic, OPERATION AND LUBRICATION.

The bearing housing encloses and supports the rotating assembly and contains the oil inlet hole and oil outlet hole. The turbine housing and compressor housing are mounted to the bearing housing.

Piston rings (3) on each end of the shaft prevent oil from escaping the bearing housing.

The turbine housing, besides housing the turbine wheel, acts as a chamber for the exhaust gases from the diesel engine. The gases are directed through the turbine housing and into contact with the turbine blades by the nozzle (13). Different nozzles are used for different engine applications.

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Table of Contents Caterpillar 955h Crawler Loader Service Manual

1. Understanding the eBook Caterpillar 955h Crawler Loader Service Manual
 - The Rise of Digital Reading Caterpillar 955h Crawler Loader Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Caterpillar 955h Crawler Loader Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Caterpillar 955h Crawler Loader Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Caterpillar 955h Crawler Loader Service Manual
 - Personalized Recommendations
 - Caterpillar 955h Crawler Loader Service Manual User Reviews and Ratings
 - Caterpillar 955h Crawler Loader Service Manual and Bestseller Lists
5. Accessing Caterpillar 955h Crawler Loader Service Manual Free and Paid eBooks
 - Caterpillar 955h Crawler Loader Service Manual Public Domain eBooks
 - Caterpillar 955h Crawler Loader Service Manual eBook Subscription Services
 - Caterpillar 955h Crawler Loader Service Manual Budget-Friendly Options
6. Navigating Caterpillar 955h Crawler Loader Service Manual eBook Formats

- ePub, PDF, MOBI, and More
- Caterpillar 955h Crawler Loader Service Manual Compatibility with Devices
- Caterpillar 955h Crawler Loader Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Caterpillar 955h Crawler Loader Service Manual
 - Highlighting and Note-Taking Caterpillar 955h Crawler Loader Service Manual
 - Interactive Elements Caterpillar 955h Crawler Loader Service Manual
- 8. Staying Engaged with Caterpillar 955h Crawler Loader Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Caterpillar 955h Crawler Loader Service Manual
- 9. Balancing eBooks and Physical Books Caterpillar 955h Crawler Loader Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Caterpillar 955h Crawler Loader Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Caterpillar 955h Crawler Loader Service Manual
 - Setting Reading Goals Caterpillar 955h Crawler Loader Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Caterpillar 955h Crawler Loader Service Manual
 - Fact-Checking eBook Content of Caterpillar 955h Crawler Loader Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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