

Illustration 12

g00833175

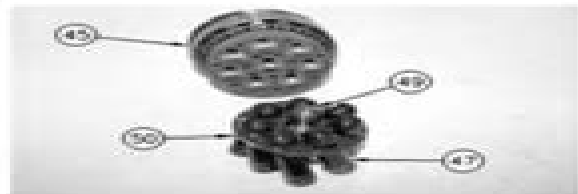


Illustration 13

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15. Remove 4 screws (48), seven pistons (47), center pin (49), and retaining plate (50) from shaft assembly (45) .

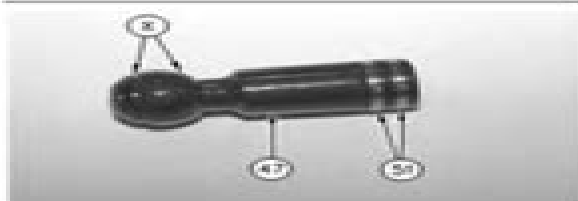


Illustration 14

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16. Check seven pistons (47) at Areas (X) for pitting and scratches.
17. Use a screwdriver to remove piston rings (51) from each of the pistons.



Illustration 15

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Cat Cs563e Service Manual

CO Houle



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