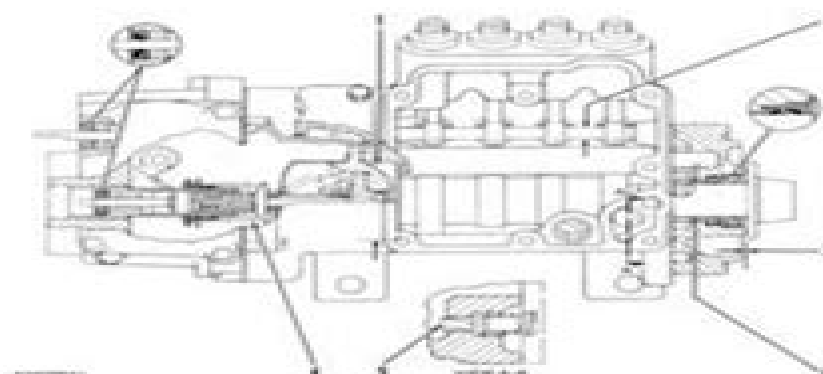


FUEL INJECTION EQUIPMENT



Firing order (injection sequence) 1, 3, 4, 2

Injection timing before TC (top center)

Fuel pump serial numbers to 044, 999 $12^{\circ} 30' \pm 1^{\circ}$

Fuel pump serial numbers 044, 900 and up $13^{\circ} 30' \pm 1^{\circ}$

Torque for bolt in hole for

torque pin $106 \pm 36 \text{ lb-in. (12.2} \pm 4.1 \text{ N-m)}$

Torque for bolts that hold governor weight carrier

to camshaft $90 \pm 10 \text{ lb-in. (10.2} \pm 1.1 \text{ N-m)}$

(1) Diameter of rear bearing surface (journal) of the camshaft (inches) $2.5720 \pm .0005 \text{ in. (65.243} \pm 0.013 \text{ mm)}$

Bore in the rear bearing for the camshaft (inches) $2.5750 \pm .0005 \text{ in. (65.325} \pm 0.013 \text{ mm)}$

Maximum permissible clearance between the bearing and the camshaft bearing surface (journal) (inches) $.006 \text{ in. (0.15 mm)}$

(2) Diameter of fuel control shaft (inches) $.3530 \pm .0003 \text{ in. (9.066} \pm 0.008 \text{ mm)}$

Bore in the housing for fuel control shaft (inches) $.3543 \pm .0005 \text{ in. (9.099} \pm 0.013 \text{ mm)}$

Maximum permissible clearance between the bore in the housing and the fuel control shaft (inches) $.003 \text{ in. (0.08 mm)}$

(3) End play for camshaft with sleeve installed (inches) $.020 \pm .016 \text{ in. (0.56} \pm 0.46 \text{ mm)}$

NOTE: When installing sleeve on end of camshaft, support the camshaft to prevent damage to parts inside of injection pump and governor housing.

(4) Governor spring

Make reference to the chart "GOVERNOR SPRINGS."

(5) Bypass valve

Make reference to the chart "BYPASS VALVE SPRINGS."

(6) Diameter of front bearing surface (journal) of the camshaft (inches) $.9990 \pm .0005 \text{ in. (25.375} \pm 0.013 \text{ mm)}$

Bore in the front bearing for the camshaft (inches) $1.0005 \pm .0005 \text{ in. (25.413} \pm 0.013 \text{ mm)}$

Maximum permissible clearance between the bearing and the camshaft bearing surface (journal) (inches) $.003 \text{ in. (0.08 mm)}$

NOTE: FOR TORQUE VALUES NOT GIVEN, SEE THE FIRST PAGE OF SPECIFICATIONS FOR GENERAL TIGHTENING TORQUES

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Tractor Company Caterpillar

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the 'Tractor Company Caterpillar' text.

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Table of Contents Cat 955l Service Manual

1. Understanding the eBook Cat 955l Service Manual
 - The Rise of Digital Reading Cat 955l Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Cat 955l Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Cat 955l Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Cat 955l Service Manual
 - Personalized Recommendations
 - Cat 955l Service Manual User Reviews and Ratings

- Cat 955l Service Manual and Bestseller Lists
- 5. Accessing Cat 955l Service Manual Free and Paid eBooks
 - Cat 955l Service Manual Public Domain eBooks
 - Cat 955l Service Manual eBook Subscription Services
 - Cat 955l Service Manual Budget-Friendly Options
- 6. Navigating Cat 955l Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Cat 955l Service Manual Compatibility with Devices
 - Cat 955l Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Cat 955l Service Manual
 - Highlighting and Note-Taking Cat 955l Service Manual
 - Interactive Elements Cat 955l Service Manual
- 8. Staying Engaged with Cat 955l Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Cat 955l Service Manual
- 9. Balancing eBooks and Physical Books Cat 955l Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Cat 955l Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Cat 955l Service Manual
 - Setting Reading Goals Cat 955l Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Cat 955l Service Manual
 - Fact-Checking eBook Content of Cat 955l Service Manual
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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