

## CO Crankcase Lubricating Oil

1

## TRANSMISSION, REVEL GEAR AND STEERING CLUTCH COMPARTMENTS

Use Superior Lubricants (Series B) Only

When the transmission is drained on the chain before SLA(1), drain all lines (2) and remove (11) which the excess and install screws and gaskets along new gaskets if necessary.

Fill the compartments at (2) with oil to level between the "full" mark on the gauge. The check after 5 minutes operation with the engine running at low idle speed and the machine in neutral, and add oil until the level reaches the "full" mark on the oil level. See Note A.

9

## STARTING ENGINE TRANSMISSION

Use Superior Lubricants (Series B) Only

Every 15 service hours check oil level (9) should be up to "full" mark on gauge (1).

Every 250 service hours, remove, wash and oil the breather (10).

Every 1000 service hours drain at (12). Wash and refill at (12) to "full" mark on gauge for the topic, "Washing Gear Compartments."

10

## ELECTRIC STARTING MOTOR

Electric starting motors are equipped with bearings of a type that make lubrication necessary only when the motor is dismantled for cleaning or repairing. Two or three drops of oil for each bearing is sufficient.

## CO Crankcase Lubricating Oil

11

## STARTING ENGINE CRANKCASE

Use Superior Lubricants (Series B) or SOL-1-1500A Specification CO

Every 125 to 250 service hours, depending on duty conditions, drain the crankcase at (11). The drain valve is reached through the hole in the crankcase guard. When draining, the engine must be level so the oil in the starting engine clutch compartment will drain. Clean and install the magnetic drain plug. Wash the crankcase breather at each oil change period. Refill the crankcase at (11). Fill slightly above the "full" mark on the gauge. Shut and run the starting engine at least one minute to equalize the oil level in the crankcase and clutch compartment. Stop the engine and check the oil level; the oil level should be to the "full" mark on the gauge.

15

## DIESEL ENGINE CRANKCASE LUBRICATING OIL SYSTEM

Use Superior Lubricants (Series B) Only

Check oil level every 15 service hours with engine running. Oil level should be between the "full" and "add oil" marks on the gauge (15). Add oil when the oil level falls to the "add oil" mark. Do not overfill.

The oil level may be considerably higher than the "full" mark on the gauge if the full amount of crankcase oil is checked after the engine has been stopped for several minutes. The diesel engine has a guard to protect the gauge. To remove the oil level should be checked with the engine running at low idling speed. Always check the oil level with the engine in a level position. See the topic, "Crankcase Lubricating Oil." Also see Note B.

15

## DIESEL ENGINE CRANKCASE LUBRICATING OIL SYSTEM

Drain the crankcase at (15) while the engine is hot. For recommended oil change periods see the "Diesel Engine Crankcase Lubricating Oil Change Period Chart." Also see the topic, "Crankcase Lubricating Oil." See Note B.

While oil is draining from the crankcase, remove the drain plug (16), loosen cover bolt (17) and remove cover (18). Remove the element (19) from the housing and install a new Caterpillar element. Clean and install the drain plug and filter housing cover.

**NOTE B:** Caterpillar Diesel Engines are built in a clean modern diesel engine factory and each crankcase is filled with a good quality of new crankcase oil. For these reasons the initial crankcase oil change period for this engine should be at the usual crankcase oil change period. See the "Crankcase Lubricating Oil Change Period Chart."

# Cat 572 Operation Manual

**WJ Hussar**



## **Cat 572 Operation Manual:**

**Operator's, Organizational, Direct Support, and General Support Maintenance Manual Including Repair Parts List for Milling Machine, Models 21-122 W/49-697 & 52-020 (NSN 3417-00-494-9573) (Rockwell International Corp.).** ,1991     Manual for Milk Plant Operators Milk Industry Foundation,1957     A Manual of Physiology Gerald

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