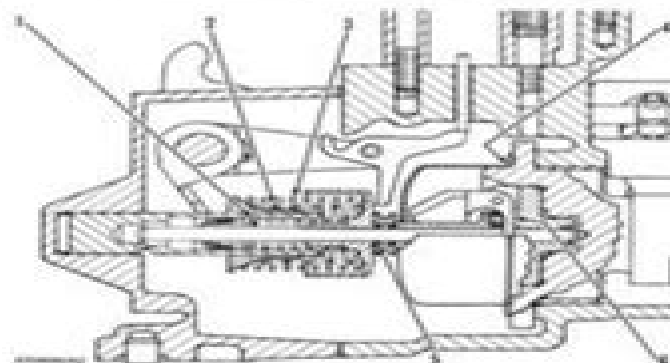


GOVERNOR

GOVERNOR SPRING CHART			
Spring Part No.	(1) 6N2517	(2) 4N5863	(3) 9L6508
Color Code (Stripes)	none	one pink	one yellow
Put a force on spring of	2.0 lb. (8.9 N)	1.0 lb. (4.5 N)	5.0 lb. (22.0 N)
Then add more force to make spring shorter by	.300 in. (7.62 mm)	.300 in. (7.62 mm)	.300 in. (7.62 mm)
Total test force	5.50 ± .15 lb. (24.45 ± 0.68 N)	4.50 ± .12 lb. (20.00 ± 0.53 N)	19.70 ± .52 lb. (87.60 ± 2.30 N)
Free length after test	1.126 in. (28.55 mm)	1.690 ± .020 in. (42.93 ± 0.51 mm)	1.740 ± .020 in. (44.20 ± 0.51 mm)
Outside diameter	.584 in. (14.82 mm)	1.144 in. (29.06 mm)	1.518 in. (38.56 mm)

NOTE: Any adjustment to the governor must be made only by a person approved by Caterpillar or a Caterpillar Dealer.

- (4) "Stake" locate a mark with a punch at two places 180° apart.
- (5) 4N527 Spring for over fueling:
- Length under test force343 in. (8.71 mm)
- Test force:151 ± .015 lb. (6.69 ± 0.68 N)
- Free length after test720 in. (18.29 mm)
- Outside diameter360 in. (9.14 mm)
- (6) Torque for bolts that hold governor weight carrier to camshaft 10 ± 2 lb. ft. (14 ± 2 N-m)



INJECTION NOZZLE (9L6999)

Bench test nozzles using SAE J967b oil or Kent Moore J23500-585 or Shell 66601 calibration oil with the oil at a

temperature of 65° to 70° F (18° to 20° C)

Nozzle setting pressures (valve lift adjustment screw turned 3/8 ± 1/8 turn from closed position):

New nozzle 2750 to 2900 psi (18.945 to 19.980 MPa)

Used nozzle 2400 to 2900 psi (16.545 to 19.980 MPa)

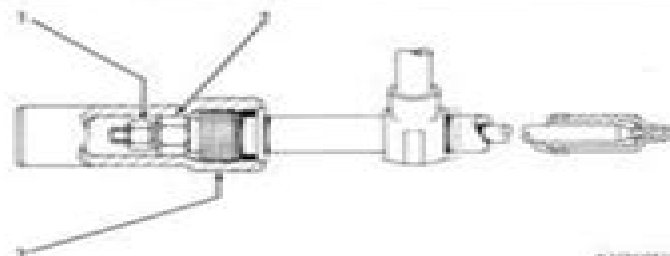
Used, adjusted nozzle 2700 to 2900 psi (18.600 to 19.980 MPa)

Return oil leakage test

pressure 1400 to 1600 psi (96.30 to 11.045 MPa)

Leakage in 15 seconds 1 to 50 drops

Maximum tip leakage is 3 drops in 15 seconds with pressure 250 to 300 psi (17.20 to 20.68 MPa) less than opening pressure.



- (1) Torque for valve lift locknut 25 to 45 lb. in. (3.0 to 5.1 N-m)
- (2) Torque for pressure screw locknut 70 to 80 lb. in. (8.0 to 9.1 N-m)
- (3) Torque for cup 110 to 120 lb. in. (12.4 to 13.6 N-m)

NOTE: FOR TORQUE VALUES NOT GIVEN, SEE THE FIRST PAGE OF SPECIFICATIONS FOR GENERAL TIGHTENING TORQUES

Caterpillar Model 3208 User Manual

Shasha Hu



Caterpillar Model 3208 User Manual:

Decoding **Caterpillar Model 3208 User Manual**: Revealing the Captivating Potential of Verbal Expression

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