

4.1.2 INSPECTING THE METER ROLLER

The meter roller is designed to allow inspection of the meter roller when product is in the roll.

Roller blades (A) which rotate the inspection cover (B).

Removal of the cover exposes the air chamber through which air passes to the meterline. The baffle panel (C), which supports the air flow the meter roller, is also visible.

Using handle (D) and screw for exposed baffle panel (E) up slightly. There is the side of the baffle with edges with protrusions from the end wall of the meter line and where the baffle is to be removed and the inspection opening.

The meter roller is now fully exposed, as well as the roller blades. Rotation of the meter roller by hand will enable proper location of the roller and blades.

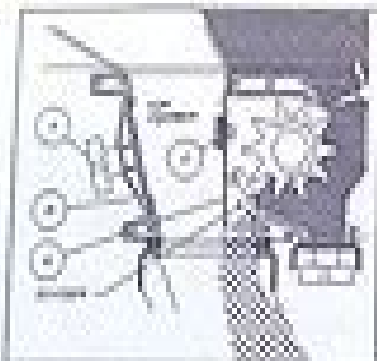


Figure 4.1.2a Inspecting the Meter Roller

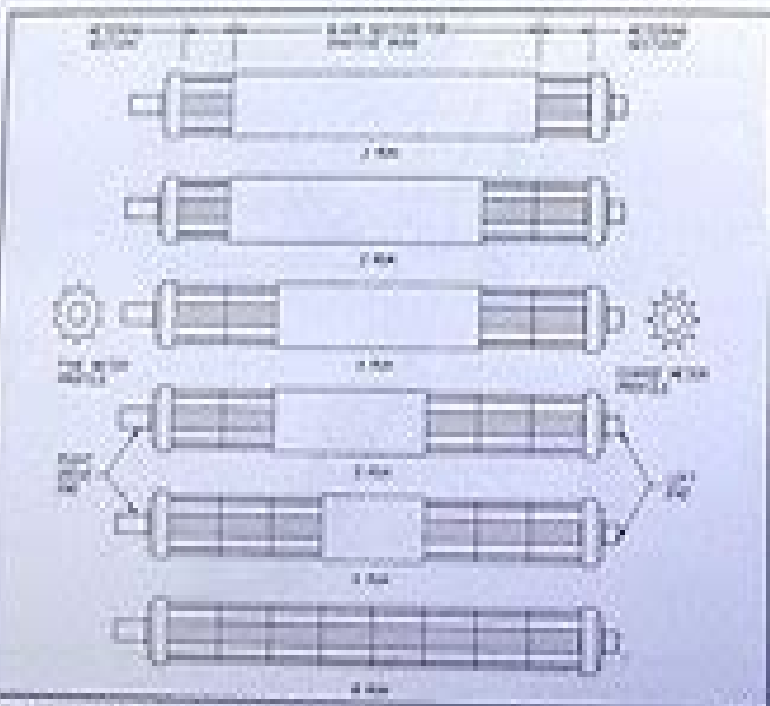


Figure 4.1.2b Meter Rollers for the Meter Line

4.1.3 DIVIDING THE PRODUCT

Figure 4.1.3a illustrates a 2 row meter roller (A) in the meter line.

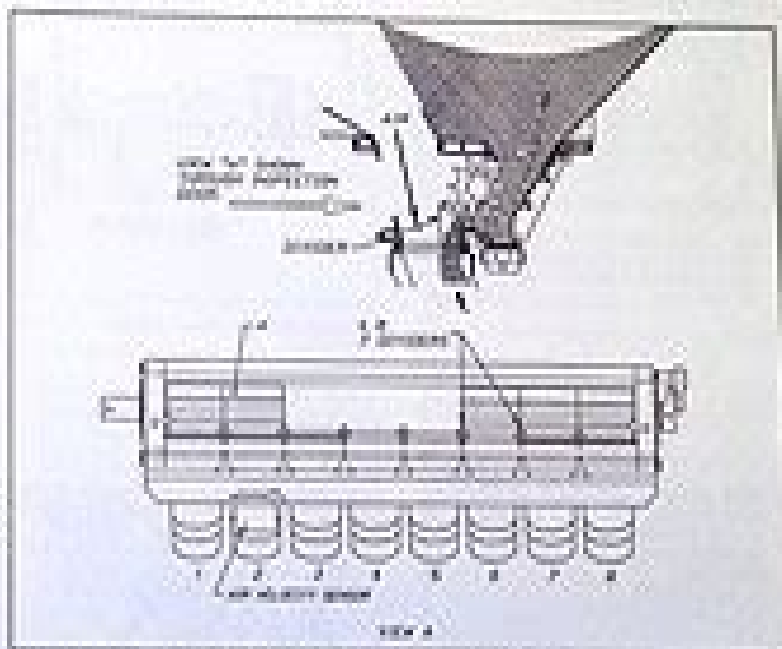


Figure 4.1.3a Dividing the Product Using a 2-Row Meter Roller (Front View)

Four dividers (B) are located equally across the width of the roller. These split the product flow into rows 1, 2, 3, 4, 5 and 6.

Rows 3, 4 and 5 are not receiving product because the 2 row meter roller is not feeding product to the meter section. These lines are used to be "diverted".

Changing meter roller dimensions for primary product division into 4 row, 5 row, 6 row or 8 row. Figure 4.1.3b illustrates the meter rollers available.

The divider blades are ground to the factory to be equally spaced. These divider blades separate and direct second product into the 2 1/2" face of the meter section. These lines are now used to be "diverted" lines.

Using two, pages are placed over the sets of 3, 4 and 5 to prevent air escape. Page 5 (Figure 4.1.3b) are also stopped to the maximum edge of rows 4, 5 and 6 in the meter section. It is apparent that these pages are in place to prevent unwanted product distribution.

Section 4.1.4 in Parts and Service Manual describes divider blade spacing to match header pan configurations. PleaseCall these up now that as a necessary procedure for working with the 100. However, some were very soft to make the adjustment.

Flexi Coil Operators Manual

Jiyuan Zhang



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