

# 2013 Flat Rate Labor Chart



1 UNIT = 6 minutes (1/10 hr.)

R&R = Remove & Replace

## WALK BEHIND MOWERS

| SECTION                | TIME<br>UNITS | JOB DESCRIPTION                               |
|------------------------|---------------|-----------------------------------------------|
| CABLES                 | 1             | Adjust                                        |
|                        | 2             | Replace                                       |
|                        | 4             | Replace (Royal)                               |
| WHEEL/<br>DRIVE SYSTEM | 5             | Ground Speed Control Levers                   |
|                        | 1             | Replace wheel<br>(add 1 unit for drive wheel) |
|                        | 5             | Replace friction wheel                        |
|                        | 5             | Replace idler pulley                          |
|                        | 3             | Replace engine pulley (Royal)                 |
|                        | 4             | Replace engine pulley                         |
|                        | 4             | Replace axle or drive pulley                  |
|                        | 2             | Replace transmission drive pulley             |
|                        | 6             | Replace front axle (Royal)                    |
|                        | 8             | Replace rear axle (Royal)                     |
| ELECTRICAL SYSTEM      | 2             | Replace drive belt (Royal)                    |
|                        | 3             | Replace drive belt                            |
|                        | 8             | R&R transmission                              |
|                        | 2             | Replace battery                               |

## RIDING MOWERS

| SECTION                 | TIME<br>UNITS | JOB DESCRIPTION                     |
|-------------------------|---------------|-------------------------------------|
| CABLES/<br>CONTROLS     | 4             | Replace clutch cable                |
|                         | 5             | Replace transmission cable          |
|                         | 4             | Replace brake cable                 |
|                         | 5             | Replace height adj. lever           |
|                         | 8             | Replace height adj. components      |
|                         | 4             | Replace pedal clutch/brake          |
|                         | 2             | Throttle/choke cable                |
| STEERING                | 2             | Replace steering wheel              |
|                         | 4             | Replace steering shaft              |
|                         | 4             | Tie rod end                         |
|                         | 3             | Replace steering chain              |
|                         | 5             | Replace steering cable              |
|                         | 3             | Replace steering return spring      |
|                         | 6             | R&R steering sector                 |
|                         | 6             | R&R front axle                      |
| TRANSMISSION/<br>SYSTEM | 1             | R&R grease fittings                 |
|                         | 3             | Front axle spindle assembly         |
|                         | 5             | Replace transmission belt           |
|                         | 2             | Replace idler (trans. gear box)     |
|                         | 1             | Replace front wheel                 |
|                         | 2             | Replace rear wheel                  |
|                         | 20            | R&R transaxle                       |
|                         | 2             | Brakes (adj.)                       |
|                         | 3             | R&R brakes                          |
|                         | 2             | Tire repair                         |
| ENGINE                  | 3             | Replace tire                        |
|                         | 3             | Drive pulley idler                  |
|                         | 4             | Install tube                        |
|                         | 15            | R&R engine (850-12 & 970-12)        |
| MISCELLANEOUS           | 25            | R&R engine (except 850-12 & 970-12) |
|                         | 2             | Seat                                |
|                         | 4             | Hood                                |
|                         | 2             | Battery                             |
|                         | 3             | Grill                               |
|                         | 1             | Foot pads                           |

| SECTION             | UNITS | JOB DESCRIPTION                                  |
|---------------------|-------|--------------------------------------------------|
| HANDLE              | 5     | Replace upper (Royal)                            |
|                     | 3     | Replace upper                                    |
|                     | 2     | Replace lower                                    |
| HEIGHT ADJUST       | 8     | Replace handle (Royal)                           |
|                     | 3     | Replace each adjuster/axle<br>on drive wheel     |
|                     | 2     | Replace each adjuster/axle<br>on non-drive wheel |
| MOWER DECK          | 15    | Replace deck assembly (Royal)                    |
|                     | 40    | Replace deck (Royal)                             |
|                     | 10    | Replace deck                                     |
|                     | 1     | Covers                                           |
|                     | 5     | Replace blade/hub<br>Deck support kit            |
| CUTTING DECK        | 3     | Spring                                           |
|                     | 2     | Replace blade                                    |
|                     | 4     | Replace front bumper                             |
|                     | 1     | Replace front fender                             |
|                     | 6     | Replace blade spindle/mandrel                    |
|                     | 5     | Replace blade brake                              |
|                     | 4     | Replace blade belt primary/secondary             |
|                     | 3     | Replace belt pulley                              |
|                     | 8     | Replace deck support frame                       |
|                     | 5     | Height adjustment                                |
|                     | 3     | Replace deck complete                            |
|                     | 10    | Replace cutting deck (shell)                     |
|                     | 2     | Quadrant (850-12)                                |
|                     | 3     | PTO idler pulley                                 |
|                     | 2     | Replace front deck roller                        |
| ELECTRIC/<br>SYSTEM | 1     | Replace rear deck roller                         |
|                     | 4     | Replace idler (cutting deck)                     |
|                     | 10    | Repair lift assembly                             |
|                     | 8     | Electric actuator                                |
| FUEL SYSTEM         | 4     | Replace starter solenoid                         |
|                     | 2     | Replace micro switch                             |
|                     | 2     | Replace battery                                  |
|                     | 2     | Replace ignition switch                          |
|                     | 10    | Replace main harness                             |
|                     | 3     | Replace voltage regulator                        |
|                     | 4     | R&R Gauges & Switches                            |
|                     | 6     | R&R PTO clutch (electric)                        |
|                     | 1     | Wire connector clutch connector wire             |
|                     | 2     | Replace tank (850-12 & 970-12)                   |
|                     | 1     | Replace filter/hose                              |
|                     | 6     | R&R fuel tank (except 850-12 & 970-12)           |
|                     | 1     | Covers all                                       |

10 Rear Fender  
4 Dash  
5 Muffler

# Flat Rate Price Guide Small Engine Repair

**Zhe Xu**



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