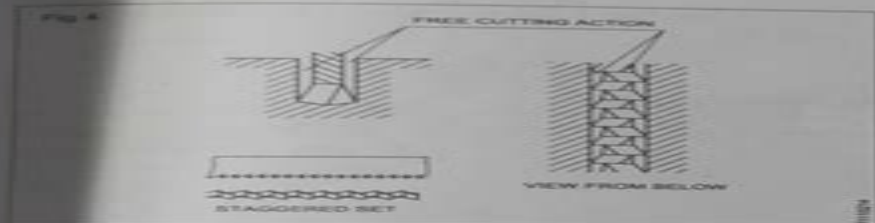


आरी की सेटिंग (Setting of saw)

आरी के पदार्थों में प्रवेश करने समय उसके ब्लेड को कटने से बचाने के लिए एक ब्लेड के स्वतन्त्र चलाने हेतु कट को आरी ब्लेड की मोटाई से ज्यादा चौड़ा रखना चाहिए। आरी ब्लेड के दावों को सेट करके ऐसा प्राप्त किया जा सकता है। आरी के दावों की सेटिंग दो तरह से की जाती है।

टंड़ी सेटी सेटिंग (Staggered set) (Fig 4)

एक रीज छोड़कर अथवा दावों के एक दूत को छोड़ने हुए दूसरे दावों का दूसरे रीज समूह को टेढ़ा कर दिया जाता है। यह व्यवस्था स्वतन्त्र कॉर्नर एवं अच्छा घीलन अवकाश प्रदान करता है।



तरंग सेटिंग (Wave set) (Fig 5)

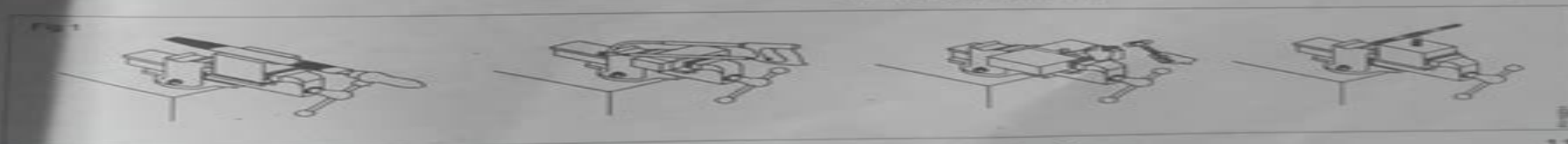
इसमें ब्लेड के दाव तरंग (wave) के रूप में व्यवस्थित होते हैं। ब्लेड की सेटिंग का तरीका निम्नलिखित ढंग से किया जा सकता है।

बेंच वाइस (Bench vice)

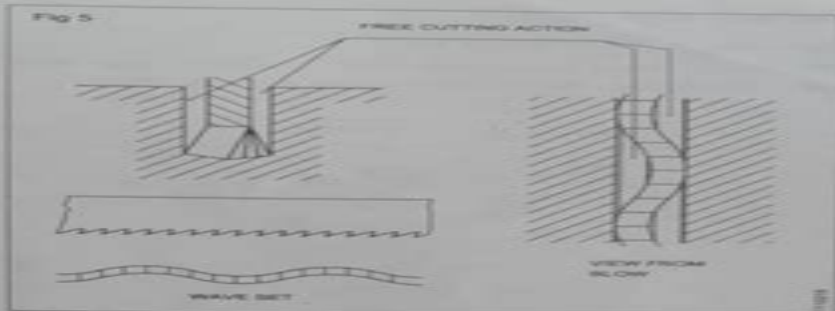
इस यंत्र के अन्त में आप निम्न कार्य करने के योग्य होंगे -

- बेंच वाइस के चुन्नों के नाम एवं उपयोगिता बताना,
- बेंच वाइस का साइज को निर्धारित करना,
- वाइस क्लैम्प के इस्तेमाल बताना।

कार्य पीस (work pieces) को पकड़ने के लिए वाइस का प्रयोग किया जाता है। ये विभिन्न किस्मों में प्राप्य हैं। बेंच कार्यों के लिए प्रयुक्त वाइस को बेंच वाइस (इंजीनियर वाइस) कहते हैं।



चित्र व्यवसाय -प्रथम वर्ष : अभ्यास 2 का सम्बन्धित चित्रांक



अंतराल (Pitch)	सेट का प्रकार (Type of set)
0.8mm	तरंग सेट (wave set)
1.0mm	तरंग वा टेढ़ा सेट (wave or staggered)
1.0mm से अधिक	टेढ़ा सेट (staggered)

अच्छे परिणाम हेतु उचित अंतराल (पिच) वाले ब्लेड का चयन करना चाहिए और उसे ठीक ढंग से प्रयोज्य चाहिए।

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