

## JOB NO. 2

1. **Objectives:** Making a flat chisel

2. **Tools used:** Furnace, anvil, hammer, tongs, flatter, chisel grinder, steel rule, try square

3. **Materials used:** Mild steel round bar  $\phi$  20mmX150mm

4. **Drawing:** See Diagram

5. **Procedure:**

- a) Do marking on the raw material by scale and cut the piece as per the dimension with the help of hexa frame. (See diagram)
- b) Start the furnace and heat the job upto forgeable temperature (1250° C) or till metal is red hot
- c) Keep the red hot metal piece on the anvil with the help of tongs. Then give octagonal shape to the job with flatter and hammer. (See diagram)
- d) Re heat the octagonal job and place horizontally on the anvil with tongs and taper one end. To make chisel head with hammer. The other end of the job is taper flattening to make chisel mouth with flatter and hammer. ( See diagram)
- e) Heating the whole chisel again, cut the excess metal to maintain dimensions then do finishing with the chisel.( See diagram)
- f) Keep the chisel in a restricted place for cooling in air.
- g) After the job has cooled grind the cutting edge of the chisel to 60° angle. (See diagram)
- h) Do hardening and tempering on the cutting edge of the chisel

6. **Precautions**

- a) Don't wear wrist watched and finger rings while working
- b) don't use mushroom headed tools
- c) always use suitable togs as per the job shape and size
- d) Clean the oil substance from the tools
- e) Heat the job carefully as per the forgeability of the metal
- f) Start hammering on the red hot job only
- g) Take great care during hammering of the job. Improper hammering may cause job to jump out of the tongs and hit somebody
- h) Do not touch the hot jobs

# First Year Mechanical Workshop Lab Manuals

**Kathleen Armour**



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**Manufacturing Practices Laboratory Manual For Engineering Courses** M.S. Matharu, Sukhpal Singh, 2021-05-19

This manual covers in details the theory and practices of Carpentry and Pattern Making Shop Foundry Shop Smithy and Forging Shop Machine Shop Welding Shop Electrical and Electronic Shops Sheet Metal Shops Fitting Shop

**Mathematics as a Laboratory Tool** John Milton, Toru Ohira, 2021-08-11 The second edition of Mathematics as a Laboratory Tool reflects the growing impact that computational science is having on the career choices made by undergraduate science and engineering students The focus is on dynamics and the effects of time delays and stochastic perturbations noise on the regulation provided by feedback control systems The concepts are illustrated with applications to gene regulatory networks motor control neuroscience and population biology The presentation in the first edition has been extended to include discussions of neuronal excitability and bursting multistability microchaos Bayesian inference second order delay differential equations and the semi discretization method for the numerical integration of delay differential equations Every effort has been made to ensure that the material is accessible to those with a background in calculus The text provides advanced mathematical concepts such as the Laplace and Fourier integral transforms in the form of Tools Bayesian inference is introduced using a number of detective type scenarios including the Monty Hall problem [Resources in Education](#), 2000-10 **Report summaries** United States. Environmental Protection Agency, 1983 **ELECTRONICS**

**LAB MANUAL Volume I, FIFTH EDITION** NAVAS, K. A., 2015-09-11 This lab manual is intended to support the students of undergraduate engineering in the related fields of electronics engineering for practicing laboratory experiments It will also be useful to the undergraduate students of electrical science branches of engineering and applied science This book begins with an introduction to the electronic components and equipment and the experiments for electronics workshop Further it covers experiments for basic electronics lab electronic circuits lab and digital electronics lab A separate chapter is devoted to the simulation of electronics experiments using PSpice Each experiment has aim components and equipment required theory circuit diagram tables graphs alternate circuits answered questions and troubleshooting techniques Answered viva voce questions and solved examination questions given at the end of each experiment will be very helpful for the students The purpose of the experiments described here is to acquaint the students with Analog and digital devices Design of circuits Instruments and procedures for electronic test and measurement *Teaching College-Level Disciplinary Literacy* Juanita C. But, 2020-04-28 This volume foregrounds the disciplinary literacy approach to college teaching and learning with in depth discussions of theory and research as well as extensive classroom illustrations Built upon the current work of READ Reading Effectively Across the Disciplines a disciplinary literacy program at New York City College of Technology it presents a broad collection of methodologies strategies and best practices with discipline specific considerations It offers an overview of the program informed by evidence based research and practices in college disciplinary learning describing how its unique model

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**Catalogue ... and Announcements** University of Minnesota,1878 Engineering ,1903 Catalogue University of Minnesota,1885 **Books in Print Supplement** ,2002 **The Building News and Engineering Journal** ,1908 An Index to Undergraduate Science National Science Foundation (U.S.). Office of Experimental Projects and Programs,1974

**Project Impact - Disseminating Innovation in Undergraduate Education** Ann McNeal,1998-02 Contains abstracts of innovative projects designed to improve undergraduate education in science mathematics engineering and technology Descriptions are organized by discipline and include projects in astronomy biology chemistry computer science engineering geological sciences mathematics physics and social sciences as well as a selection of interdisciplinary projects Each abstract includes a description of the project published and other instructional materials additional products of the project and information on the principal investigator and participating institutions *Transportation Engineering Basics* A. S. Narasimha Murthy,R. Henry Mohle,1993 *College Science Improvement Programs; COSIP A & B Report* National Science Foundation (U.S.). Office of Experimental Programs,1974 Technical Education and Industrial Training ,1965 SEE Directory of Awards National Science Foundation (U.S.). Directorate for Science and Engineering Education,1989

**Quantum Networks and Their Applications in AI** Ananth, Christo,Ibrahim Khalaf, Osamah,Anand, Jose,2024-08-15 The union of quantum networks and artificial intelligence marks a pivotal moment in the trajectory of technological advancement This encompasses data security optimization finance high precision sensors simulations and computer applications Numerous quantum information and processing systems have been created and proven in labs fields and commercial settings during the last few decades Quantum technologies have received considerable support for research and development from corporations and governments However considerable work is required to bring quantum technology based gadgets and systems to consumers homes Quantum Networks and Their Applications in AI investigates the potential uses of artificial intelligence and related technologies in quantum networks and to educate the computational intelligence community about current advances in quantum information technology The purpose of this research topic is to bring together individuals from academia and industry from the classical and quantum artificial intelligence communities in order to discuss the theory technology and applications of quantum technologies and to exchange ideas on how to efficiently advance the engineering and development of this fascinating field Covering topics such as machine learning management systems and quantum networks this book is a valuable resource for computer scientists engineers professionals researchers academicians government officials policy makers and more Philadelphia ,1909

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