

5. If the needle bearing (7) is damaged, the steering box assembly (CCI 101878302) must be replaced (Figure 7-12, Page 7-10).
6. Install pinion (8) and bearing (9) assembly into the housing (6) (Figure 7-12, Page 7-10). Make sure the rack gear teeth will mesh with the gear teeth on the pinion. The rack may need to be rotated slightly while lightly tapping on the pinion-bearing assembly with a rubber mallet. See following CAUTION.

### CAUTION

- Do not force the pinion-bearing assembly into the housing. The gear teeth or the small bearing could be damaged.
7. Install the internal snap ring (11) (Figure 7-12, Page 7-10).
  8. Using a socket to apply pressure evenly, press in a new dust seal (Figure 7-13, Page 7-11).

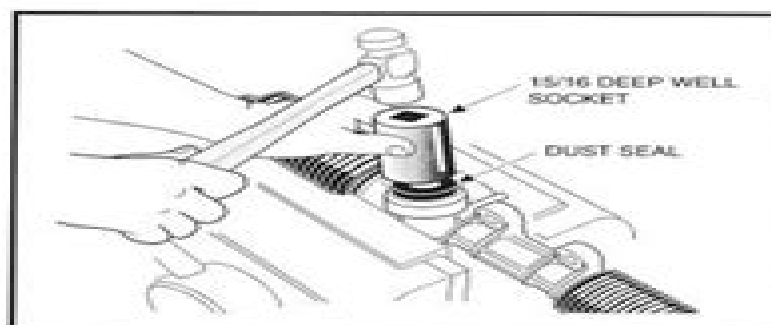


Figure 7-13 Press In Dust Seal

9. Apply a small amount of grease to the rack guide (13) where it comes into contact with the rack (17) (Figure 7-12, Page 7-10).
10. Place a few drops of Loctite® 222 on the threads of the screw (16) (Figure 7-12, Page 7-10).
11. Install the rack guide (13), pressure spring (14), and screw (16). The screw should be threaded in until a rotational torque of 10 in-lb (1.13 N-m) is achieved (Figure 7-12, Page 7-10).
  - 11.1. Reposition the rack and pinion in a vise.
  - 11.2. Insert a 3/8 inch deep well socket into the steering column end of the universal joint (2) and tighten the bolt (1) to 15 ft-lb (20.3 N-m) (Figure 7-15, Page 7-12).
  - 11.3. Use a torque wrench connected to the 3/8 inch deep well socket to measure the resistance of the rack and pinion. Rotational resistance should measure 7 to 15 in-lb (.8 to 1.7 N-m).
  - 11.4. If measured resistance does not equal 7 to 15 in-lb, loosen the lock nut (15) and tighten the screw (16) until it bottoms out, then back the screw off one quarter turn. Tighten the lock nut to 28 ft-lb (38 N-m) (Figure 7-14, Page 7-12).

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**Club Car, Inc**



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