

### ⚠ CAUTION

- If the motor is being assembled with the armature standing on end as the commutator is positioned, make sure the brushes are held back. Do not allow the brushes to support the weight of the stator shell. The brushes can be easily damaged by this weight.

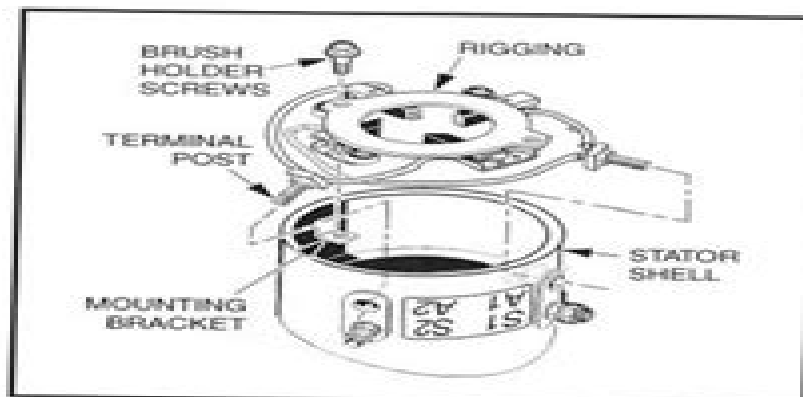


Figure 15-12 Brush Installation

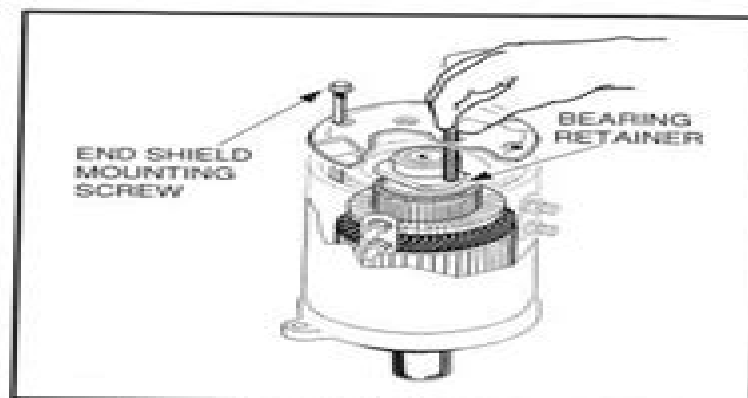


Figure 15-13 End Shield Installation

3. Install end shield onto the stator shell.
    - 3.1. Attach end shield (10) to bearing retainer (16). Align holes in bearing retainer with the two holes in end shield and install screws (9) (Figure 15-7, Page 15-6). Tighten screws to 17 in-lb (1.9 N-m).
- NOTE:** Use a long screw with the same thread specifications as the mounting screws to maintain hole alignment while starting the first mounting screw (Figure 15-13, Page 15-11).
- 3.2. Align the match marks on the end shield and the stator shell (Figure 15-5, Page 15-5). Install the four screws (8) (Figure 15-7, Page 15-6). Tighten the screws to 90 in-lb (10 N-m).
  4. Make sure the armature turns freely. If it does not turn freely, disassemble the motor to find the problem. Make sure the bearing is properly seated in the end shield when assembling the motor.

## MOTOR INSTALLATION

Read **DANGER** and **WARNING** on page 15-1.

1. Thoroughly clean any existing grease from the motor coupling spline and the transaxle input shaft using CRC® Brakleen™ spray cleaner only.
2. Using a 1/4 inch wide flat-blade screwdriver, apply moly-teslon lubricant (CCI P/N 102265201) to the transaxle input shaft splines, coating an area 1/4 to 3/8 inches wide from the tip end of the shaft. Be certain to fill all of the spline grooves within that area. Do not apply too much grease as this may cause difficulty when installing the motor.
3. Install the motor on the transaxle shaft, sliding it back and forth several times to distribute the lubricant.

# Club Car Ds Gas Maintenance Service Manual

**CH Cherryholmes**



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