

MERCRUISER AND MERCURY RACING (STERNDRIVE) SERVICE MANUAL INDEX

Mercury MerCruiser

| # | Supplement To | Part Number | Latest | Description | Scope | | Related Diagram Set |
|------|---------------|--------------|----------|--|-----------------------------|-----------|---------------------|
| | | | | | SN Range or Models | Years | |
| 1 | – | 90-68648 | Feb 1986 | Engines & Drives | All | 1963–1973 | – |
| – | – | 90-73033 | | Jet Drive 400 | All | 1975 | – |
| 2 | – | 90-71707 | Feb 1986 | Engines, Drives & Jet Drive 400 | All | 1974–1977 | – |
| 3 | – | 90-95693 R1 | Aug 1988 | Engines: 4-Cylinder, L6 & V8 | All | 1978–1984 | – |
| 4 | – | 90-86137 | Feb 1986 | Stern drives: MC 120 to 260 | All | 1978–1982 | – |
| 5 | – | 90-12935 | Oct 1985 | Stern drives: TR and TRS | All | 1978–1993 | – |
| 6 | – | 90-12934-2 | Oct 1997 | Stern drives: R, MR, Alpha One & Alpha One SS | All | 1983–1990 | – |
| 7 | – | 90-12410 | Nov 1985 | Engines: GM V6 | All | 1983–1993 | – |
| 8 | – | 90-44553 R2 | Dec 1993 | Engines: MM 4-Cylinder | All | 1985–1989 | – |
| 9 | – | 90-14499 R1 | Aug 1987 | Engines: GM V8 | All | 1985–1988 | – |
| 10 | – | 90-14693-1R1 | Jan 1994 | Engines: GM 4-Cylinder | All | 1985–1989 | – |
| 11 | – | 90-17431-4 | Mar 1988 | Stern drives: Bravo | All | 1988–1998 | – |
| 12 | – | 90-814099-2 | Jan 1996 | Engines: 5-Cylinder & 6-Cylinder Diesel | All | 1989–1993 | – |
| 13 | – | 90-816462 R2 | Jun 1995 | Engines: GM 4-Cylinder | All | 1990–1997 | – |
| 14 | – | 90-818177-3 | Apr 2001 | Stern drives: Alpha One Gen II | All | 1991– | – |
| 15 | – | 90-816463 | Mar 1992 | Engines: GM V8 | All except High Performance | 1989–1992 | – |
| 16 | – | 90-823224-2 | Jul 1996 | Engines: GM V8 454cid & 502cid | Gen V–Gen VI | 1993–1997 | – |
| 17 | – | 90-823225-1 | Oct 1996 | Engines: GM V8 305cid & 350cid | All | 1993–1997 | – |
| | | | | Engines: GM V8 5.0L | | 1993–1995 | – |
| 18 | – | 90-823226-1 | Sep 1996 | Engines: GM V6 Gen II Balance Shaft | All | 1993–1997 | – |
| 19 | – | 90-823227 | Jan 1994 | Engines: V8 7.3L (IDI) Diesel | All | 1994–1996 | – |
| 20 | – | 90-823228 R1 | Jun 1994 | Stern drives: Blackhawk | All | 1994–1998 | – |
| 21 | – | 90-806934 | Nov 1994 | Engines: 5-Cylinder & 6-Cylinder 3.0L, 3.6L, & 4.2L (IDI) Diesel | All | 1994– | – |
| 22 | – | 90-860074-1 | Feb 2002 | Engines: D-Tronic 2.8L & 4.2L (DI) Diesel | Starting SN 0K000001 | 1997– | – |
| 22-S | 22 | 90-860074020 | Sep 2002 | Engines: D4.2L 300 Diesel | All | 2002– | – |

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