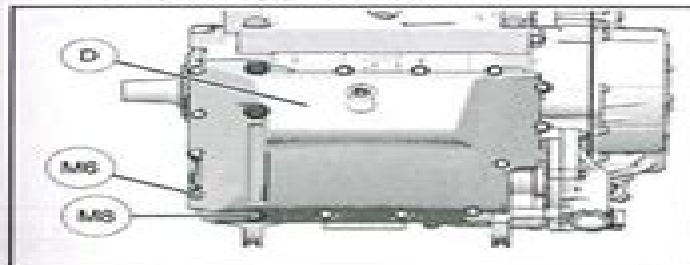


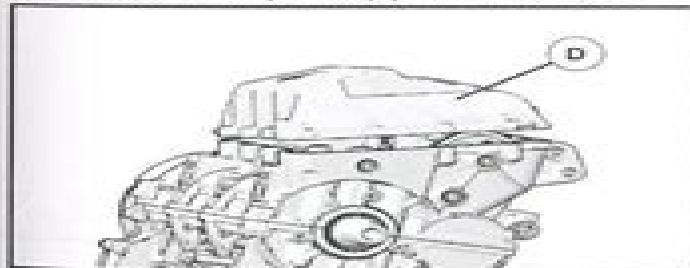
5. Install the Cylinder Holding & Camshaft Timing Plate (PU-50563) onto the cylinder. The cylinder holding tool retains the cylinder and pistons when the engine is rotated.



6. Rotate engine to access the crankcase sump cover.
7. Remove the thirteen M6 and three M8 bolts retaining the sump cover (D) to the crankcase.

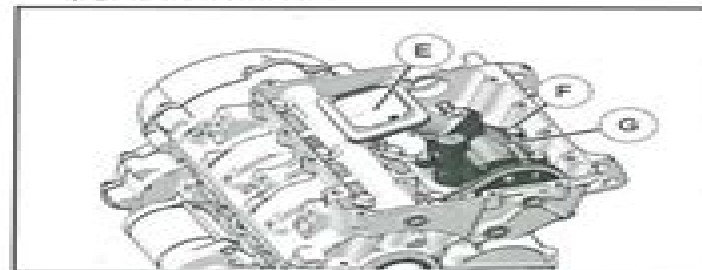


8. Remove the sump cover (D) from the crankcase.

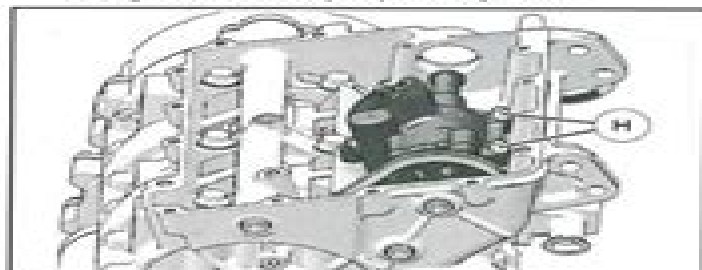


9. Remove and clean oil pump pick-up (E).

10. Remove the three bolts (F) that retain the oil pump (G) to the crankcase.



11. Use one of the oil pump retaining bolts or a pen magnet to extract the dowel pins (H) from the oil pump. Doing so allows for oil pump removal without having to remove the pump drive sprocket.



NOTE

If unable to extract the dowel pins from the oil pump, the oil pump sprocket must be removed. Access the sprocket bolt by removing the case plug.

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