# FAIRBANKS-MORSE

MAGNETO and ENGINE ACCESSORIES DIVISION BELOIT, WISCONSIN



INSTRUCTIONS 3133 NOVEMBER 1959

SERVICE INSTRUCTIONS TYPES FM-E, FM-X, FM-XD, FM-XDE, FM-XE, FM-XF, FM-XFE, FM-XFZ, FM-XO, FM-XOR, FM-XR, FM-XV, FM-XVE, FM-XY, FM-XYE, FM-XZ and FM-XZE MAGNETOS





Fig. 1. Standard and Radio Shielded Magnetos

#### GENERAL DESCRIPTION

Fairbanks Morse Series "X" Magnetos, Fig. 1, are of the rotating magnet design; the basic principle consisting of inducing and continually reversing magnetic flux lines through an induction coil. This is accomplished by rapidly rotating the permanent magnetic rotor through a stationary field which is the basis of the magnetic reverse.

A one, two, or four-tobe cam actuates a breaker mechanism periodically during each revolution of the rotor. Each time the breaker points are separated by the magnetic rotor cars, an ignition spark is produced. In the one-cylinder magnetos, this occurs once per revolution of the rotor. In the two-cylinder magnetes, the distributor rotor forms as axial extension of the magnetic rotor, the breaker points are separated twice per revolution of the rotor by a two-lobe cam. Similarly, in the Type FM-XV four-pole magnetos, the distributor rotor forms an axial extension of the magnetic rotor. Since the cam of the rotor has four lobes, the breaker points separate four times per revolution producing four ignition sparks. In the standard four-cylinder magnetos. a two-lobe cam is used which produces two ignition sporks per revolution of the magnetic rotor. In all such cases, an ignition spark is furnished to each high-tension. outlet once for every two revolutions of the magnetic

In the FM-XR6 six-cylinder magnetos, a two-lobe cam is used which produces two ignition sparks per revolution of the magnetic rotor. A gear arrangement is used to connect the magnetic rotor with the distributor rotor and furnish a spark to each high tension outlet once for every three revolutions of the magnetic rotor.

### MAGNETO INSPECTION

The entire magneto should be inspected for worn parts every 1000 hours of operation.

## End Cap and End Cap Removal

When the usual inspection and spark tests indicate poor magneto performance, the end cap and end cap cover, Fig. 2. If used, should be removed. Tag the ignition cables to insure their proper replacement in the end cap, then remove each high tension cable from its socket. In the Types FM-E, FM-XEs and FM-XFE2 magnetos, the end cap cover must be removed to expose the high tension cable terminals before the lead wires can be removed. When removing the end cap of the Types FM-X4, FM-XFE2, FM-X8, FM-XOR, FM-XV and FM-XVE magnetos, the end cap cover must be removed and the distributor rotor taken off the end of the rotor shaft before the end cap can be removed.

#### Carbon Brush and Spring

Magnetos for engines with two or more cylinders have a carbon brush and spring assembly in the center of the end cap cover, Fig. 3. Multi-cylinder, radioshielded magnetos have a distributor block in the end cap which contains a carbon brush and spring. Examine

File Section - Type FM-X

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# Fairbanks Morse Magneto Repair Manual

Fairbanks, Morse and Company.

Magneto Division

## **Fairbanks Morse Magneto Repair Manual:**

Technical Manual United States Department of the Army, 1952 Technical Manual United States. War Operator's Manual, Maintenance Manual, Parts List for Sprayer, Paint, Pneumatic, Portable, with Department, 1943 Compressor, Gasoline Engine-driven, Wheelbarrow-type, with Two 5-gal. Galvanized Steel Tanks and Accessories, Binks, Model E-2, Engine: Kiekhaefer, Model KB6F., 1944 Operator, Organizational, Field, and Depot Maintenance **Field Manuals** United States. War Department,1948 Operation and Maintenance Instructions, 1955 **Manual** .1961 John Deere Shop Manual John Deere, This individual Shop Manual is one unit of a series on agricultural wheel type tractors Contained in it are the necessary specifications and the brief but terse procedural data needed by a mechanic when repairing a tractor on which he has had no previous actual experience The material is arranged in a systematic order beginning with an index which is followed immediately by a Table of Condensed Service Specifications These specifications include dimensions fits clearances and timing instructions Next in order of arrangement is the procedures section In the procedures section the order of presentation starts with the front axle system and steering and proceeds toward the rear axle The last portion of the procedures section is devoted to the power take off and power lift systems Interspersed where needed in this section are additional tabular specifications pertaining to wear limits torquing etc Magneto Ignition Fairbanks, Morse and Company. Magneto Division, 1945 Operator's, Organizational, Direct Support and General Support Maintenance Manual Including (repair Parts and Special Tools List) for Mixer, Rotary Tiller, Soil Stabilization, Reworks Model HDS-E, Diesel Engine Driven (DED) NSN 3895-01-141-0882 ,1985 **Seloc Mercury Outboards 1965-89 Repair Manual** Joan Coles, Clarence W. Coles, 1998 The Coast Guard Engineer's Digest, 1955 Operator, Organizational, Direct and General Support Maintenance Manual ,1988 Engine Heavy Duty Air Cooled Wisconsin Models VE4, VF4 Instruction Book and Parts List United States. Department of the Army, 1952 *Motor's Truck & Tractor* Repair Manual ,1950 Ford Shop Manual Series 2N 8N & 9N IT Shop Service, The Ford Shop Manual Series 2N 8N 9N is an essential resource for owners and mechanics working on Ford N series tractors This comprehensive guide provides detailed information on maintenance repair and troubleshooting procedures for these classic agricultural machines With clear instructions and helpful illustrations this fully digitized edition of Ford's original 1953 manual will help you keep your Ford tractor running smoothly and efficiently Operator, Organizational, Direct and General Support, and Depot Maintenance Manual (including Repair Parts), 1991 Country Guide and Nor'west Farmer ,1928 **Engine Heavy** Duty Air Cooled Wisconsin Models AEN, AENS Instruction Book and Parts List United States. Department of the Army, 1952 **DA Pam** .1967 Inboard Engines & Drives Service Manual: Oldsmobile, OMC, Peugeot, Universal, Volvo, Westerbeke and Yanmar gas and diesel engines ... with section on popular inboard drives ,1984

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