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## Section 6: Formats

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### Formats

#### FORMAT 1

From the SETP Command the control has the option to use either:

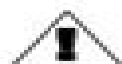
Format 1 is FADAL style programming and machine operation. Format 1 has been uniquely designed to have the CNC control reset before restarting machine operation. When the CNC control is in Format 1 the programmer may program with the minimal of commands. This helps as an aide to the user for programming, setup and operation. Some codes are unique for FORMAT 1 and

FORMAT 2. Listed in this chapter is the Examples for each formats programming style.

#### FORMAT 2

Format 2 allows a 6M/ 10M /11M style programming and machine operation.

Format 2 follows the design to allow the programmer to completely command the CNC control. All resets therefore must be done by the programmer in the program and machine operation. Some codes are unique for FORMAT 2 and FORMAT 1. Listed in this chapter are the Examples for each formats programming style.



**WARNING:** When the control is in FORMAT 2, it is mandatory to program all preparatory codes!

The SETP command is usually used by the factory and by the setup person who installs the machine. It can also be used by the end user to establish programming, baud rate, and output preferences.

**Note:** The factory set parameters can be found on the inside of the pendant door.

# Fadal Cnc Programming Manual How

**Peter Smid**



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*Fanuc CNC Custom Macros* Peter Smid, 2004-01-11 CNC programmers and service technicians will find this book a very useful training and reference tool to use in a production environment Also it will provide the basis for exploring in great depth the extremely wide and rich field of programming tools that macros truly are

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programming is what it can do and how it does it more efficiently than manual programming Along with a host of program simplifying techniques included in the book you re treated to descriptions of how to write set up and run general subprograms simulate the addition of control options and integrate higher level programming capabilities at G code level

**Manufacturing Engineering** ,2007      **Machinery Buyers' Guide** ,2003      **Proceedings of the ASME International Design Engineering Technical Conferences and Computers and Information in Engineering Conferences--2005** ,2005

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