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## Section 6: Formats

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### Formats

From the SETP Command the control has the option to use either:

#### FORMAT 1

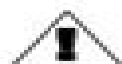
Format 1 is FADAL style programming and machine operation. Format 1 has been uniquely designed to have the CNC control reset before restarting machine operation. When the CNC control is in Format 1 the programmer may program with the minimal of commands. This helps as an aide to the user for programming, setup and operation. Some codes are unique for FORMAT 1 and

FORMAT 2. Listed in this chapter is the Examples for each formats programming style.

#### FORMAT 2

Format 2 allows a 6M/ 10M /11M style programming and machine operation.

Format 2 follows the design to allow the programmer to completely command the CNC control. All resets therefore must be done by the programmer in the program and machine operation. Some codes are unique for FORMAT 2 and FORMAT 1. Listed in this chapter are the Examples for each formats programming style.



**WARNING:** When the control is in FORMAT 2, it is mandatory to program all preparatory codes!

The SETP command is usually used by the factory and by the setup person who installs the machine. It can also be used by the end user to establish programming, baud rate, and output preferences.

**Note:** The factory set parameters can be found on the inside of the pendant door.

# Fadal Cnc Programming Manual

**Scott C. Dulebohn**



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## **Table of Contents Fadal Cnc Programming Manual**

1. Understanding the eBook Fadal Cnc Programming Manual
  - The Rise of Digital Reading Fadal Cnc Programming Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Fadal Cnc Programming Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Fadal Cnc Programming Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Fadal Cnc Programming Manual
  - Personalized Recommendations
  - Fadal Cnc Programming Manual User Reviews and Ratings
  - Fadal Cnc Programming Manual and Bestseller Lists
5. Accessing Fadal Cnc Programming Manual Free and Paid eBooks
  - Fadal Cnc Programming Manual Public Domain eBooks
  - Fadal Cnc Programming Manual eBook Subscription Services
  - Fadal Cnc Programming Manual Budget-Friendly Options

6. Navigating Fadal Cnc Programming Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Fadal Cnc Programming Manual Compatibility with Devices
  - Fadal Cnc Programming Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Fadal Cnc Programming Manual
  - Highlighting and Note-Taking Fadal Cnc Programming Manual
  - Interactive Elements Fadal Cnc Programming Manual
8. Staying Engaged with Fadal Cnc Programming Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Fadal Cnc Programming Manual
9. Balancing eBooks and Physical Books Fadal Cnc Programming Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Fadal Cnc Programming Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Fadal Cnc Programming Manual
  - Setting Reading Goals Fadal Cnc Programming Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Fadal Cnc Programming Manual
  - Fact-Checking eBook Content of Fadal Cnc Programming Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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