

Figure 3. Transistorized RC power circuit

### 3. Half-Bridge Network Power Supply

The proposed topology is a PWM half-bridge converter, which uses IGBTs as a switch to control the energy. The configuration is shown in Figure 5.

### 3.1 Configuration

Two sets of IGBTs ( $TL_1$  to  $TL_n$  and  $TR_1$  to  $TR_n$ ) are used as switches and connected with each other through the discharge side inductance  $L$ ,  $rd$ , discharge wires and discharge gap.  $L$  consists of the inevitable lead inductance, self-inductance in the discharge gap and any other stray inductances in the discharge path. The resistance of the discharge wires and the spark gap during discharge constitute  $rd$ .  $D_1$  and  $D_2$  are fly-wheel diodes.  $D_3$ ,  $D_4$ ,  $R_3$ ,  $R_4$ ,  $C_1$  and  $C_2$  constitute two sets of RCD snubber circuits which are used to protect the switches from voltage surge caused by the sudden turning off. Fast recovery diodes  $DL_1$  to  $DL_n$  and  $DR_1$  to  $DR_n$  are anti-parallel diodes in the switches which are also used to protect the IGBTs. In this way, ZVS of the switch is achieved even with high switching frequency.

### 3.2 ZVS of Switches

There are two sets of RCD snubber circuits parallel con-

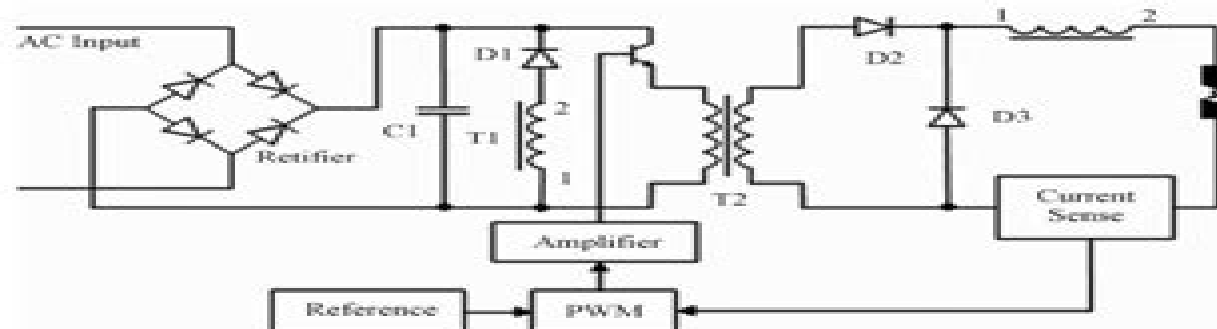


Figure 4. Energy-saving EDM power supply developed by Harbin Institute of Technology

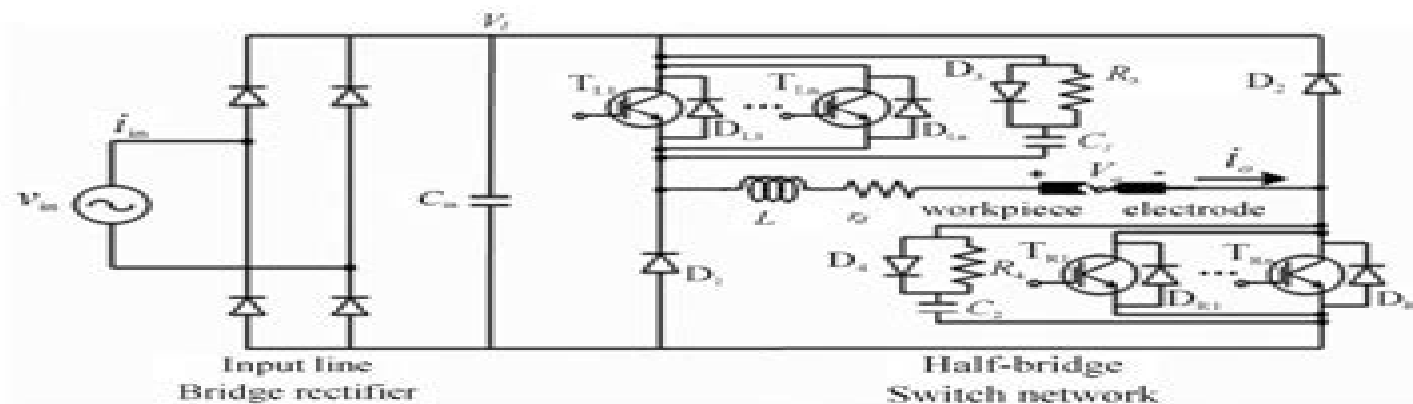
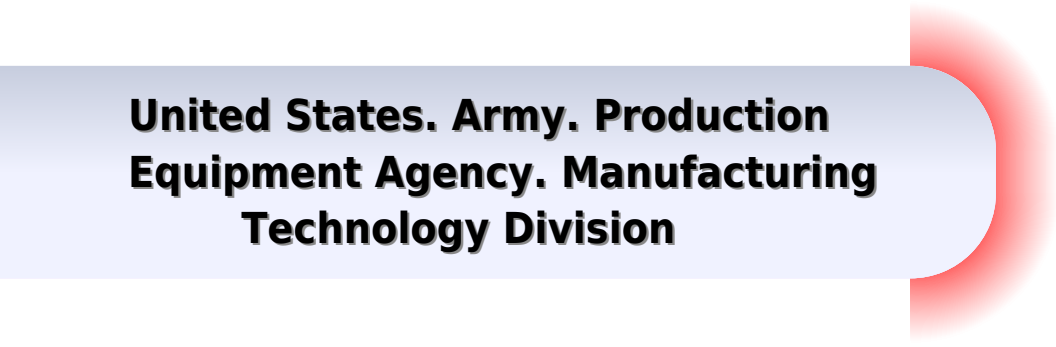


Figure 5. Circuit diagram of the HSEDMD power generator using a half-bridge network

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