

# Toyota Tacoma 2004-2015 Workshop Manual

1GR-FE ENGINE MECHANICAL - CYLINDER HEAD (for Bank 1 (P40))

EM-89-82

2TR-FE ENGINE MECHANICAL - ENGINE ASSEMBLY

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## 6. INSTALL CAMSHAFT TIMING GEARS AND NO.2 CHAIN (for Bank 1)

(a) Align the yellow mark links with the timing marks (1 dot mark) of camshaft timing gears as shown in the illustration.

(b) Align the timing marks on the camshaft timing gears with the timing marks on the bearing caps, and install the camshaft timing gears with the chain onto the FKH camshafts.

(c) Temporarily install the 2 camshaft timing gear bolts.  
**NOTICE:**  
Do not push camshaft timing gear assembly onto the camshaft forcibly when installing it.

(d) Hold the hexagonal portion of the camshaft with a wrench, and tighten the 2 bolts.  
Torque: 100 N·m (1,020 kgf·cm, 74 ft·lb)

(e) Remove the pin from the tensioner No. 2.

## 7. INSTALL WATER BY-PASS JOINT

- Install a new O-ring on the water outlet pipe.
- Apply torque to the O-ring.
- Install the water by-pass joint rear with the O-ring and 4 nuts.
- Tighten the 4 nuts.
- Connect the heater hose.
- Connect the engine coolant temperature sensor.

## 8. INSTALL INTAKE MANIFOLD

- Set a new gasket on each cylinder head.  
**NOTICE:**
  - Align the port holes of the gasket and cylinder head.
  - Be careful of the installation direction.
- Set the intake manifold on the cylinder heads.
- Install and tighten the 10 bolts uniformly in several steps.  
Torque: 26 N·m (265 kgf·cm, 19 ft·lb)
- Connect the 6 fuel injector connectors.



[N·m (kgf·cm, ft·lb)] Specified torque

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**C Cleary**



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## **Table of Contents Factory Service Manual For 2015 Toyota Tacoma**

1. Understanding the eBook Factory Service Manual For 2015 Toyota Tacoma
  - The Rise of Digital Reading Factory Service Manual For 2015 Toyota Tacoma
  - Advantages of eBooks Over Traditional Books
2. Identifying Factory Service Manual For 2015 Toyota Tacoma
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Factory Service Manual For 2015 Toyota Tacoma
  - User-Friendly Interface
4. Exploring eBook Recommendations from Factory Service Manual For 2015 Toyota Tacoma
  - Personalized Recommendations
  - Factory Service Manual For 2015 Toyota Tacoma User Reviews and Ratings
  - Factory Service Manual For 2015 Toyota Tacoma and Bestseller Lists

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  - Factory Service Manual For 2015 Toyota Tacoma Public Domain eBooks
  - Factory Service Manual For 2015 Toyota Tacoma eBook Subscription Services
  - Factory Service Manual For 2015 Toyota Tacoma Budget-Friendly Options
6. Navigating Factory Service Manual For 2015 Toyota Tacoma eBook Formats
  - ePub, PDF, MOBI, and More
  - Factory Service Manual For 2015 Toyota Tacoma Compatibility with Devices
  - Factory Service Manual For 2015 Toyota Tacoma Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Factory Service Manual For 2015 Toyota Tacoma
  - Highlighting and Note-Taking Factory Service Manual For 2015 Toyota Tacoma
  - Interactive Elements Factory Service Manual For 2015 Toyota Tacoma
8. Staying Engaged with Factory Service Manual For 2015 Toyota Tacoma
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Factory Service Manual For 2015 Toyota Tacoma
9. Balancing eBooks and Physical Books Factory Service Manual For 2015 Toyota Tacoma
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Factory Service Manual For 2015 Toyota Tacoma
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Factory Service Manual For 2015 Toyota Tacoma
  - Setting Reading Goals Factory Service Manual For 2015 Toyota Tacoma
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Factory Service Manual For 2015 Toyota Tacoma
  - Fact-Checking eBook Content of Factory Service Manual For 2015 Toyota Tacoma
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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