

Werkstoff: S355MC DIN EN 10149-2

Betrieb: EXC3 DIN EN 1090-2 ⇒ Forderung ISO 9013 Bereich 4 für u und Rz5

Tabelle 1: Rechtwinkligkeits- oder Neigungstoleranz u nach DIN EN ISO 9013

Schnittart	Schnittdicke a [mm]	Δa [mm]	Winkeltoleranz u [mm]					Bereich ISO 9013	Bewertung
			MW 1	MW 2	MW 3	Ø	max.	erreicht	
Gerade 1	3	0,1	0,05	0,05	0,05	0,05	0,86	1	erfüllt
Gerade 2	20	1	0,10	0,05	0,10	0,08	1,20	1	erfüllt

Tabelle 2: Härteprüfung nach DIN EN 1090-2 und DIN EN ISO 6507-1

Schnittart	Schnittdicke a [mm]	Δa [mm]	Härte HV 10						Bewertung
			MW 1	MW 2	MW 3	MW 4	Ø	max. ^{*)}	
Gerade 1	3	0,1	223	223	223	224	223	450	erfüllt
Gerade 2	20	1	331	329	320	342	331		erfüllt

*) EN 1090-2 Tabelle 10, Grenzwert für max. Härte, wenn Überprüfung der Härte festgelegt ist

Tabelle 3: Rauhtiefenbestimmung nach DIN EN ISO 9013 und DIN EN ISO 4288

Schnittart	Schnittdicke a [mm]	Δa [mm]	Rauhtiefe R_{z5} [µm]							ISO 9013 Bereich / Bewertung	
			MW 1	MW 2	MW 3	MW 4	MW 5	Ø	max.	erreicht	
Gerade 1	3	0,1	10,70	9,30	14,80	11,20	12,70	11,74	115	1	erfüllt
Gerade 2	20	1	23,20	30,00	49,60	33,20	34,40	34,08	146	2	erfüllt

En Iso 9013 Kl331

Lei Huang



En Iso 9013 Kl331:

B.S. En Iso 9013:1995 ,

This book delves into En Iso 9013 Kl331. En Iso 9013 Kl331 is a vital topic that must be grasped by everyone, ranging from students and scholars to the general public. This book will furnish comprehensive and in-depth insights into En Iso 9013 Kl331, encompassing both the fundamentals and more intricate discussions.

1. This book is structured into several chapters, namely:

- Chapter 1: Introduction to En Iso 9013 Kl331
- Chapter 2: Essential Elements of En Iso 9013 Kl331
- Chapter 3: En Iso 9013 Kl331 in Everyday Life
- Chapter 4: En Iso 9013 Kl331 in Specific Contexts
- Chapter 5: Conclusion

2. In chapter 1, this book will provide an overview of En Iso 9013 Kl331. This chapter will explore what En Iso 9013 Kl331 is, why En Iso 9013 Kl331 is vital, and how to effectively learn about En Iso 9013 Kl331.

3. In chapter 2, this book will delve into the foundational concepts of En Iso 9013 Kl331. The second chapter will elucidate the essential principles that must be understood to grasp En Iso 9013 Kl331 in its entirety.

4. In chapter 3, this book will examine the practical applications of En Iso 9013 Kl331 in daily life. This chapter will showcase real-world examples of how En Iso 9013 Kl331 can be effectively utilized in everyday scenarios.

5. In chapter 4, this book will scrutinize the relevance of En Iso 9013 Kl331 in specific contexts. This chapter will explore how En Iso 9013 Kl331 is applied in specialized fields, such as education, business, and technology.

6. In chapter 5, the author will draw a conclusion about En Iso 9013 Kl331. The final chapter will summarize the key points that have been discussed throughout the book.

The book is crafted in an easy-to-understand language and is complemented by engaging illustrations. It is highly recommended for anyone seeking to gain a comprehensive understanding of En Iso 9013 Kl331.

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