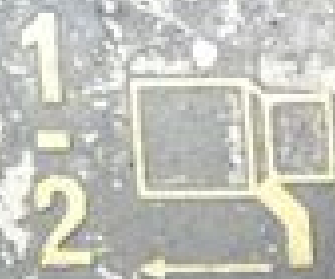


LATHE CONTROL



			1	2	3	4	5	6
		A	0.45		0.30			0.20
		B	0.20		0.15			0.10
		C	0.10		0.07			0.05
		A	3.0		2.5		2.0	1.75
		B	1.5		1.25		1.0	
		C	0.75				0.5	
		A	0.70		0.60			0.40
		B	0.40		0.30			0.20
		C	0.20		0.15			0.10
		A	6.0	5.5	5.0	4.5	4.0	3.5
		B	3.0		2.5		2.0	1.75
		C	1.5		1.25		1.0	
		A	0.15		0.12			0.08
		B	0.07		0.06			0.04
		C	0.04		0.03			0.02
		A	1.2	1.1	1.0	0.9	0.8	0.7
		B	0.6		0.5	0.45	0.4	0.35
		C	0.3		0.25		0.2	
			1	2	3	4	5	6

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