# III. STEEL STRUCTURE ERECTION (Acc. to MONTMONTAŽA Co. 1980) [Productivity efficiency percentage (PEP)=75%]

1. BASIC MAN HOURS - UNIT									elemen	to in [1]	and ma	e hours	Print, No.	4					
	Kind of Wark	0.05	0,1	0.15	0,2	0.25	0,35	0,5	0.8	100	2	3.	4	5		10	12	15	2
	Sorting the structure and preparation for eraction and pre-eraction														-	W.	12		
2	Pre-erection of structure																		
	a) by crane:										1		1000						
	1.2.1. a Columns		0.00	2.04	100	100	040	240	200										10
	1.2.2. a Beams and columns		45	134		- 23	100	100											
	1.2.3, a Lattice beams		323	134		- 3	100	34											20
	b) by hand	1888	000	133	1.3	183	95	100							-	-			
	1.2.1. b Columns and beams		1.3	100	1	2.5	1.0	22		E I				17	1 3		1000	li i	
	1.2.2, b Lattice beams	1 27	100	100	18	100	100		100								4-11		
1.3	Transport of structure to erection place																		Г
	1.3.1, Columns and beams		3.43	17.4		40	3.0						1		-	-	Name of		h
	1.3.2. Lattice beam			100													-		Г
	1.3.3. Small structure					1				1.00	7	1			70	1	-		
4	Installation of anchor bolts and break in		1.0	0.500		•		33								100	-527	1000	
1.5	Structure erection																		
	(hosting and putting up the structure)																		П
	a) by crank														-				Н
	1.51.a Columna									1		-	points.		-	-	District Co.		b
	1.52.a Beams		2.3	132		4.5	120	2000	PERMIT										
	1.5.3.a Lattice beam	- 2	100	100		2.3	-		-				1000						
	1.5.4.a Different diagonal small items	1.0	123	59		more	DESCRIPTION OF REAL PROPERTY.	COLUMN	10000										Г
	b) by eli, windhes:											1							
	1.5.1.b-Columns by supporting arms	4.0	3.0	100		200	200	100			1		-			-			
	1.52.b Seams	4.5	1.5	184		337		1.0									1.5		
	1.5.3.h-Lattice supports by masts	1.33	93	182		200	323	2										4.4	
	1.5.4.b Binding joints					1000				400	-	2.6			100	7.6	14		
	1.5.5.b Longitudinal beams											8.0	100						П
	1.5.6.b Floor grids and chequered sheets	1-							<b>HEAD</b>	1		182	100				5.		
	c) By hand operated winches	_	_			_			-	11000	100	333	1980	150	322	1935	100		
	or haulage craners:																		
	1.5.1.c Columns: by supporting arms	4.7	0.0	100		183		32					10000				1.0		
	1.5.2.c Searcs	- 33	188	100		1.0	32												
	1.5.3.c Trusses supports by sup. arms		323	100		3.3	333	1									100		
	1.5.4.c Binding joints					-	-				-	-		1	1.5	1	2.0		
	1.55.c Longitudinal beams						-												
	1.5.6.c Roor grids and chequened sheets				1	Name of			10000			200	1000		323	3.4			
	1.5.7.c Wall windows					77	7	341		1		100	100		1 23	120	-		
	1.5.8.c Misc. construct, diagonals	-				50.	100	100		7		25.74	2.500		1 30	1000	1.5		
	à snul term pcs.		040	100					10000			20.67			1.00	1000			
	1.5.9.c Stancase treads (Minries)	-		100		1.33		100			1.2	33.0	1000		100		100		

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**Roman Wölfel** 

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#### **Table of Contents Estimators Structural Steel Manhour Manual**

- 1. Understanding the eBook Estimators Structural Steel Manhour Manual
  - The Rise of Digital Reading Estimators Structural Steel Manhour Manual
  - Advantages of eBooks Over Traditional Books
- 2. Identifying Estimators Structural Steel Manhour Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Estimators Structural Steel Manhour Manual
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from Estimators Structural Steel Manhour Manual
  - Personalized Recommendations
  - Estimators Structural Steel Manhour Manual User Reviews and Ratings

- Estimators Structural Steel Manhour Manual and Bestseller Lists
- 5. Accessing Estimators Structural Steel Manhour Manual Free and Paid eBooks
  - Estimators Structural Steel Manhour Manual Public Domain eBooks
  - Estimators Structural Steel Manhour Manual eBook Subscription Services
  - Estimators Structural Steel Manhour Manual Budget-Friendly Options
- 6. Navigating Estimators Structural Steel Manhour Manual eBook Formats
  - o ePub, PDF, MOBI, and More
  - Estimators Structural Steel Manhour Manual Compatibility with Devices
  - Estimators Structural Steel Manhour Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Estimators Structural Steel Manhour Manual
  - Highlighting and Note-Taking Estimators Structural Steel Manhour Manual
  - Interactive Elements Estimators Structural Steel Manhour Manual
- 8. Staying Engaged with Estimators Structural Steel Manhour Manual
  - o Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Estimators Structural Steel Manhour Manual
- 9. Balancing eBooks and Physical Books Estimators Structural Steel Manhour Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Estimators Structural Steel Manhour Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Estimators Structural Steel Manhour Manual
  - Setting Reading Goals Estimators Structural Steel Manhour Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Estimators Structural Steel Manhour Manual
  - Fact-Checking eBook Content of Estimators Structural Steel Manhour Manual
  - Distinguishing Credible Sources

- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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