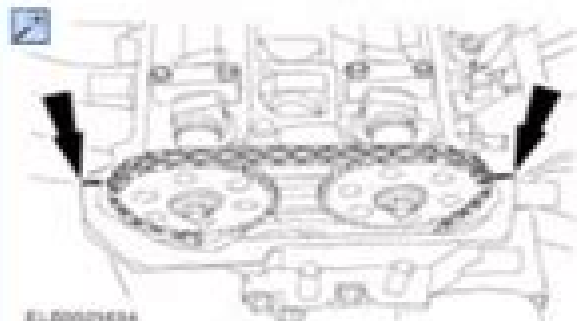


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17. Apply a small bead of **sealant** to the areas as shown.



EL00021434

18. **NOTE:** Install a new valve cover gasket if necessary.  
Install the valve cover.

- Tighten the bolts in the sequence shown.



TD00000079

19. Install the valve cover retaining brackets.



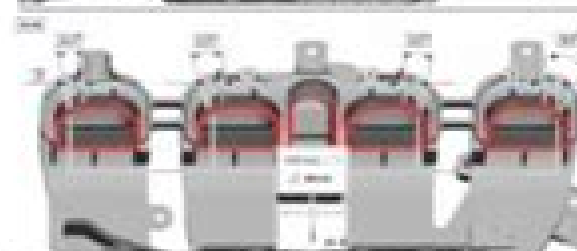
Image shows engine with valve cover



The valve cover gasket is made of a harder material than the engine block. To ensure a good seal, the gasket must be installed with the harder material facing the engine block. To ensure a good seal, the gasket must be installed with the harder material facing the engine block.



After installing the gasket, install the valve cover retaining bolts. Tighten the bolts in the sequence shown.



If the valve manifold is to be changed, the 16 threaded holes for the injectors must be covered on the new intake manifold.  
**Valves and valve seats**

Because of the higher stress involved in gas operation:

- The inlet and exhaust valves are made of a harder material
- The inlet and exhaust valve seats and the valve stems are made of a harder material
- The valve clearances must be checked more frequently and corrected if necessary

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**Jay Storer**



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