

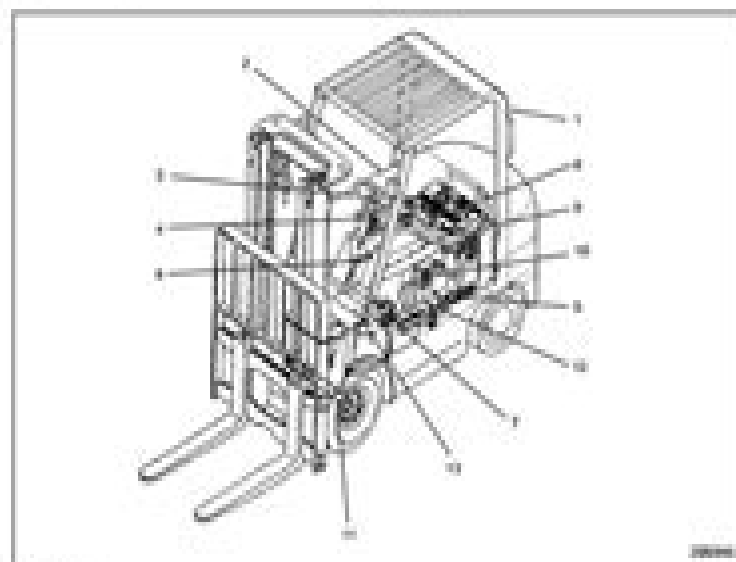
POWER TRAIN

Removal and Installation

Removal of Engine, Transmission (Torque Converter), Reduction Gear and Differential

NOTE

Separate the engine-power line combination from the front axle housing at the differential carrier.



Sequence

- | | |
|--|---|
| 1 Overhead guard | 7 Master cylinder |
| 2 Engine cover, Front cover, Flare plate, Radiator cover | 8 Radiator hoses, Radiator |
| 3 Steering wheel | 9 Air cleaner outlet hose, Exhaust pipe |
| 4 Battery, Power line harness | 10 Universal joint |
| 5 Fuel hose, Accelerator pedal linkage | 11 Front axle shaft |
| 6 Drive cable | 12 Engine mounting bolt |
| | 13 Power line |

POWER TRAIN

Start-Up

(a) Drain coolant from the engine cooling system.

(b) Drain oil from the transmission, reduction gear and differential.

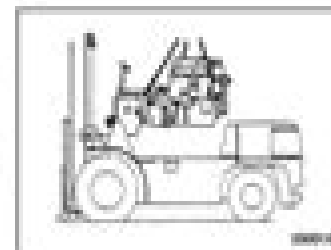
Suggestions for Removal

Place a hoist in the engine-power line combination. Carefully lift the combination from the frame and move it backward into position for removal.

Weight of components

Unit: kg/lbs

Component	FXC156 FXC156L	FXC206 FXC206L, 340 FXC216 FXC216L, 340	FXC306L
Max (5.7 m (17 ft 6 in) length)	130 (287)	151 (333)	200 (441)
Overhead guard	60 (132)	67 (147)	67 (147)
Power line	130 (286)	160 (353)	160 (353)



Installation

To install, follow the reverse of removal sequence.

Notes for reduction gear and differential installation

(1) Fill the cooling system with cold water and add antifreeze.

NOTE

For the characteristics of antifreeze, see "MIXING 11 ANTIFREEZE FLUIDS".

(2) Fill the transmission, reduction gear and differential, front axle and torque converter after making adjustments.

(3) Bleed air out of the brake fluid lines.

(4) Check the oil level in the hydraulic tank and add oil, if necessary.

(5) Start the engine and check it for operating condition. If the engine vibrates, complete the mounting bolts to see if the tightening has any effect.

Fgc25n Service Manual

**Freightliner Corporation (Portland,
Or.)**



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