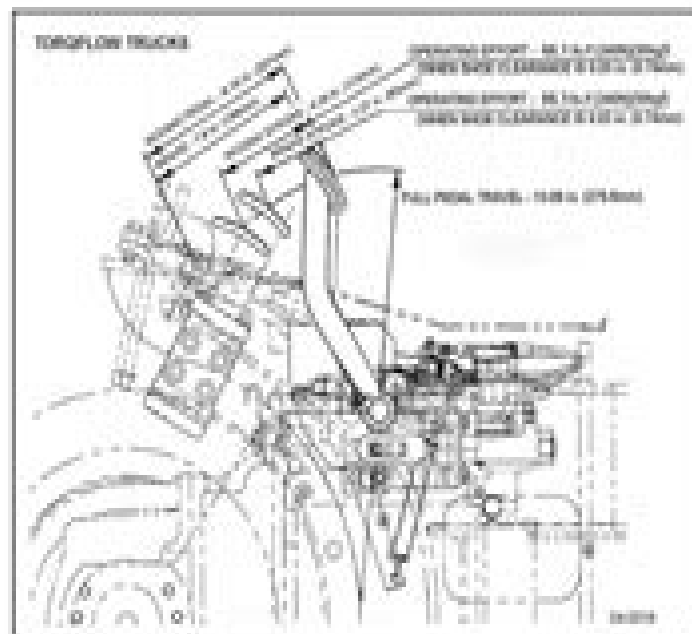




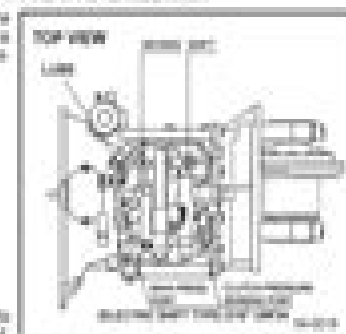
4.16 CHECK TOROFLOW CLUTCH ACTUATION PRESSURE



When carrying out the following tests and checks, apply the parking brake securely and block the 10 truck wheels. Watch out for sudden 10 truck movement.

1. Place the FORWARD/REVERSE selector lever at the FORWARD or REVERSE position.
2. Fully depress the accelerator pedal and measure the pressure at the Clutch Pressure Sensing Port which is located on the top of the transmission. (See Figure 4-16).

	Units: psi (kgf/cm ²) / gpa
Clutch Actuation Pressure (Pedal Released)	21.2 - 168.2 (2.02 - 1.58) (2.0 - 1.5) / 1.000
	127.8 - 177.8 (9.88 - 1.33) (9.8 - 12.5) / 1.000



NOTE: The pressure displayed in the table above refer to pressures measured with the testing pedal released. When the pedal is depressed, the pressure should all drop to zero.

4.17 CHECK TORQUE CONVERTER STALL SPEED



This operation raises the Transmission fluid temperature rapidly. Do not continue this operation for more than a few seconds at a time.

1. Warm engine up to normal operating temperature.
2. Hold down brake pedal and place in gear.
3. Depress the accelerator pedal fully and run at maximum speed.
4. While at maximum speed, check the rpm with a tachometer.

R2T - Maximum Overcrank Speed	2,000 - 2,000 rpm
Torque Converter Stall Speed	2,100 ± 100 rpm
Max Pressure	10.2 psi (0.8 kgf/cm ²) / 100 gpa 177.8 psi (12.8 kgf/cm ²) / 12,500 gpa
Lock Pressure	10 - 40 psi (0.7 - 2.8 kgf/cm ²)

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