

Fig. 3—Bottom Filter Arrangement

Step 1—Cleaning and/or Replacing Air Filter

The air filter arrangement may vary depending on the application or orientation.

A CAUTION

Never operate unit without a filter or with the blower access panel removed. Failure to follow this warning could result in a fine or personal injury.

To clean or replace the filters, proceed as follows:

- 1. Turn off electrical supply to furnace.
- 2. Remove main furnace door and blower access panel.
- 3. Release filter retainer wire. (See Fig. 3 and 4.)
- Slide filter out of furnace.
- Furnaces are equipped with permanent, washable filter(s). Clean filter by spraying cold tap water through filter in opposite direction of airflow.
- Rinse filter and let dry. Oiling or coating of filter is not recommended.
- 7. Place filter in furnace.
- Replace blower access panel and main furnace door.
- 9. Turn on electrical supply to furnace.

NOTE: If the filter has cross-mesh binding, the binding must face the blower. If the filter has an air direction arrow, the arrow must point toward the blower.

Step 2-Blower Motor and Wheel Maintenance

To ensure long life, economy, and high efficiency, clean accumulated dirt and grease from blower wheel and motor annually.

The inducer and blower motors are pre-lubricated and require no additional lubrication. These motors can be identified by the absence of oil ports on each end of the motor.

The following items should be performed by a qualified service technician.

Clean blower motor and wheel as follows:

- 1. Turn off electrical supply to furnace.
- 2. Remove main furnace door and blower access panel.
- Disconnect wires.

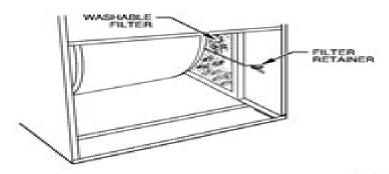


Fig. 4—Filter Installed for Side Inlet

All factory wires can be left connected, but field thermostat connections may need to be disconnected depending on their length and routing.

ASSOCIATION

- Position control box, transformer, and door switch assembly to right side of furnace casing.
- If condensate trap is located in left- or right-hand side of furnace casing, proceed to item 6, otherwise remove trap and tubing as described below.
 - Disconnect field drain connection from condensate trap.
 - Disconnect drain and relief port tubes from condensate trap.
 - c. Remove condensate trap from blower shelf.
- Remove screws securing blower assembly to blower shelf and slide blower assembly out of furnace.
- Clean blower wheel and motor by using a vacuum with soft brush attachment. Be careful not to disturb balance weights (clips) on blower wheel vanes. Do not bend wheel or blades as balance will be affected.
- If greasy residue is present on blower wheel, remove wheel from the blower housing and wash it with an appropriate degreaser. To remove wheel;
 - Mark blower wheel location on shaft before disassembly to ensure proper reassembly.
- b. Loosen setscrew holding blower wheel on motor shaft.

NOTE: Mark blower mounting arms and blower housing so each arm is positioned at the same hole location during reassembly.

- Mark blower wheel orientation and outoff plate location to ensure proper reassembly.
- Remove screws securing outoff plate and remove outoff plate from housing.
- e. Remove bolts holding motor mounts to blower housing and slide motor and mounts out of housing. Disconnect capacitor and ground wire attached to blower housing before semoving motor.
- f. Remove blower wheel from housing.
- g. Clean wheel per instructions on degreaser cleaner.
- Reassemble motor and blower wheel by reversing items 8b through 8f. Ensure wheel is positioned for proper rotation. Be sure to reattach ground wire.
- 10. Reinstall blower assembly in furnace.

ASSESSMENT

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Table of Contents Carrier 58mca Installation Manual

- 1. Understanding the eBook Carrier 58mca Installation Manual
 - The Rise of Digital Reading Carrier 58mca Installation Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Carrier 58mca Installation Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Carrier 58mca Installation Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Carrier 58mca Installation Manual

- Personalized Recommendations
- Carrier 58mca Installation Manual User Reviews and Ratings
- Carrier 58mca Installation Manual and Bestseller Lists
- 5. Accessing Carrier 58mca Installation Manual Free and Paid eBooks
 - Carrier 58mca Installation Manual Public Domain eBooks
 - Carrier 58mca Installation Manual eBook Subscription Services
 - Carrier 58mca Installation Manual Budget-Friendly Options
- 6. Navigating Carrier 58mca Installation Manual eBook Formats
 - o ePub, PDF, MOBI, and More
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 - Carrier 58mca Installation Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Carrier 58mca Installation Manual
 - Highlighting and Note-Taking Carrier 58mca Installation Manual
 - Interactive Elements Carrier 58mca Installation Manual
- 8. Staying Engaged with Carrier 58mca Installation Manual
 - o Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Carrier 58mca Installation Manual
- 9. Balancing eBooks and Physical Books Carrier 58mca Installation Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Carrier 58mca Installation Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Carrier 58mca Installation Manual
 - Setting Reading Goals Carrier 58mca Installation Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Carrier 58mca Installation Manual

- Fact-Checking eBook Content of Carrier 58mca Installation Manual
- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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