

Front Body Removal, Continued:

5. **Vehicles equipped with headlights:** Disconnect the light wiring harness from the headlight assemblies.
6. Pull front body (12) from under trim (13) and remove from vehicle.

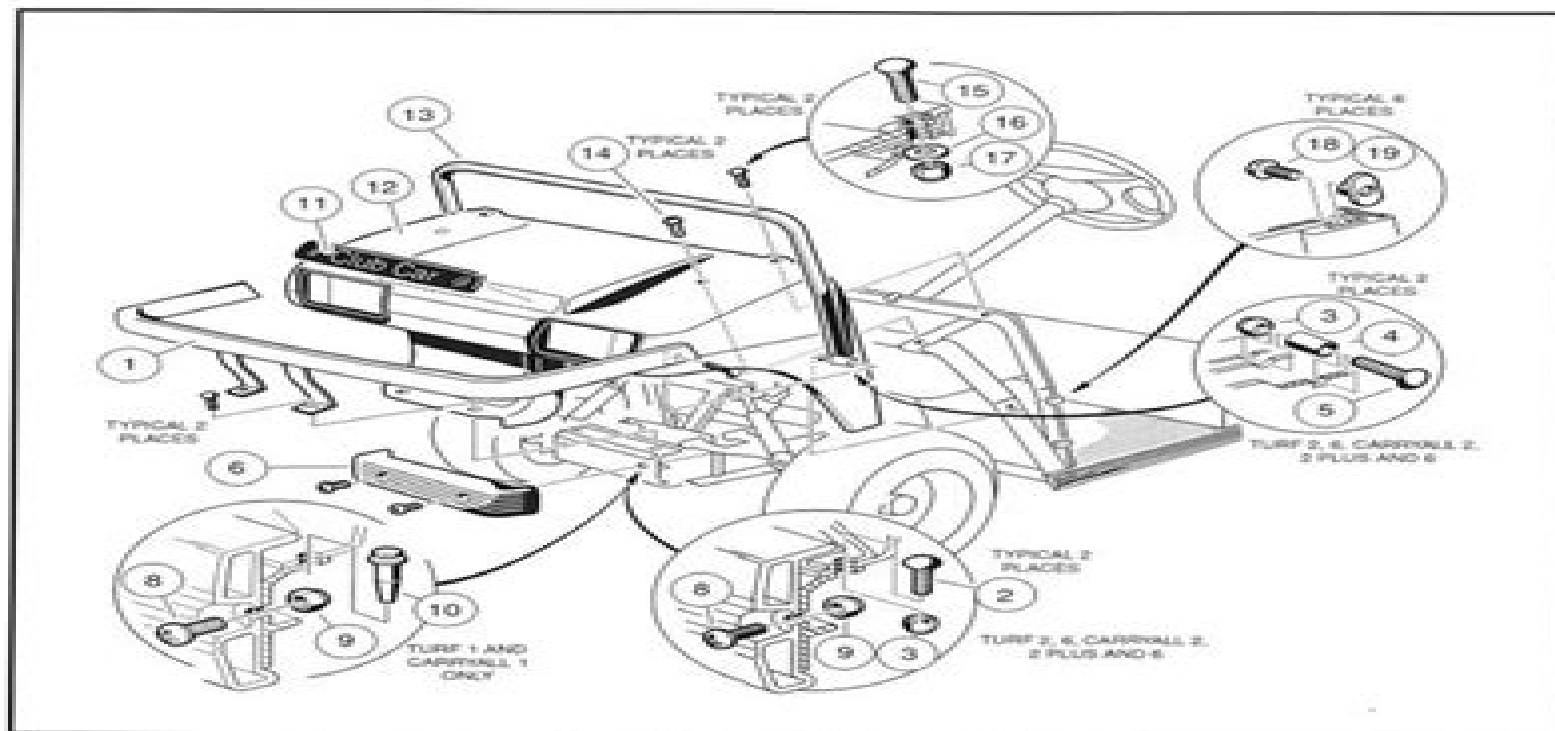


Figure 4-1 Front Body Assembly

FRONT BODY INSTALLATION

1. Install front body (12) under trim (13), align holes and finger-tighten screws (14) holding front body against frame (**Figure 4-1, Page 4-4**).
2. Install carriage bolts (15), washers (16), and lock nuts (17) onto front body trim. Tighten bolts to 11 ft-lb (14.9 N-m). Tighten screws (14) to 20 in-lb (2.3 N-m). **See following NOTE.**

NOTE: If installing a new front body, two 5/16-inch holes must be drilled after the body has been placed on the vehicle. Use the body trim (13) as a guide for drilling the holes.

3. Tighten screws (18) holding front body trim against front body to 17 in-lb (1.9 N-m).
4. **Vehicles equipped with headlights:** Reconnect the light wiring harness to the headlight assemblies.

Carryall Service Manual

**United States. Navy Dept. Office of the
Comptroller**



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Automotive Preventive Maintenance Manual ... United States. Bureau of Yards and Docks, 1949 *Parts List and Maintenance Manual* , 1943 **Construction Methods and Equipment** , 1953 Operator's, Unit, Intermediate (DS) and Intermediate (GS) Maintenance Manual for Engine, Diesel, Caterpillar, Model 3508, NSN 2815-01-216-0938 , 1986 Total Customer Service for Profitability Larry Swaton, Lawrence Swaton, 2003 The book covers customer service from a strategy viewpoint It starts as the product is being developed and continues through the product life cycle It covers planning marketing maintenance training documentation staffing technical support warranty contracts accounting logistics inventory leadership field service and collecting action It is a chess game to put them together as a system For more information visit Larry Swaton s website at www.swatonandassociates.com *Gas Age* , 1949 Construction Methods , 1955 *Mechanics And Mechanical Engineering - Proceedings Of The 2015 International Conference (Mme2015)* Maosen Cao, 2016-07-14 This proceedings consists of 162 selected papers presented at the 2nd Annual International Conference on Mechanics and Mechanical Engineering MME2015 which was successfully held in Chengdu China between December 25 27 2015 MME2015 is one of the key international conferences in the fields of mechanics mechanical engineering It offers a great opportunity to bring together researchers and scholars around the globe to deliver the latest innovative research and the most recent developments in the field of Mechanics and Mechanical Engineering MME2015 received over 400 submissions from about 600 laboratories colleges and famous institutes All the submissions have undergone double blind reviewed to assure the quality reliability and validity of the results presented These papers are arranged into 6 main chapters according to their research fields These are 1 Applied Mechanics 2 Mechanical Engineering and Manufacturing Technology 3 Material Science and Material Engineering 4 Automation and Control Engineering 5 Electrical Engineering 6 System Modelling and Simulation This proceedings will be invaluable to academics and professionals interested in Mechanics and Mechanical Engineering *Journal of the United States Artillery* , 1941 **Navy Comptroller Manual** United States. Navy Dept. Office of the Comptroller, 1985 **Manual NGB.** United States. National Guard Bureau, 1950 **National Guard Bureau Manual** United States. National Guard Bureau, 1950 *Technical Manual* United States. War Department, 1943 War Department Technical Manual , 1943 Salesmanship: Principles and Methods Carlton A. Pederson, Milburn D. Wright, 1971

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