

### CAMSHAFT

The camshaft is a one-piece forging with oil pump drive gears integral with the shaft, and unless damaged due to lack of lubrication or dirt in the oil will seldom if ever, require any attention.

The camshaft rides on babbitt lined bushings pressed into the crankcase.

Camshaft Journal Size—Front 1.8090-1.8095, Intermediate 1.7462-1.7467, Rear 1.2475-1.2482.

Bearing clearance limits are .0015-.0025 for all journals.

Should it ever be necessary to replace a camshaft bushing the complete set should be changed, and they must be line reamed with a special reamer made for the purpose.

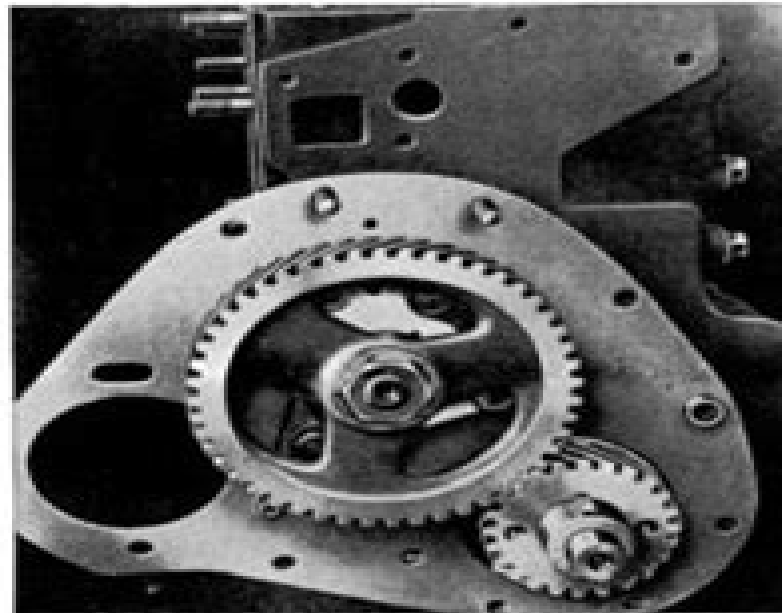


Fig. 2

#### Camshaft Gear and Crankshaft Gear

With No. 1 Cylinder ready to fire at top dead center gears should mesh with marks as shown

# Continental Y112 Engine Manual

**G Thomas**



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