



FIGURE 2. CRANKCASE ATTACHING PARTS.

FIG. & INDEX	PART NUMBER	DESCRIPTION	QUANTITY					
			C	D	F		K	
2	-1	641930-6.75 Bolt, 1/2 - 20, thru	2	2				
	-1	641930-6.75 Bolt, 1/2 - 20, thru			1		1	
	-2	641941-7.63 Bolt, 1/2 - 20, thru			1		1	
	-3	641930-5.50 Bolt, 1/2 - 20, thru	2	2	2		2	
	-4	641931-10.75 Bolt, 1/2 - 20, thru	8	8	8		8	
	-5	MS29513-010 \$ "O" Ring	24	24	24		24	
	-6	538989 Washer, Plain	8	8	8		8	
	-7	634505 Nut, Flanged	8	8	8		8	
	-8	632120 Washer, Plain	4	4	4		4	
	-9	634511 Nut, Plain, Hex	4	4	4		4	
	-10	630943-10.50 Bolt, 7/16 - 20, thru	3	3	3		3	
	-11	630943-11.34 Bolt, 7/16 - 20, thru	1	1	1		1	
	-12	25171 Spacer	7	7	7		7	
	-13	20202 Washer			1		1	
	-14	531001 Nut, Flanged	7	7	7		7	
	-15	632793-7.68 Bolt, 1/2 - 20 x 7-11 1/16 inch long	2	2				
	-15	641593-1 Bolt, 1/2 - 20 x 8-9 1/16 inch long			2		2	
	-16	640204 Washer, Flat	2	2	2		2	
	-17	MS28775-014 \$ "O" Ring	2	2	2		2	
	-18	635664 Washer, Flat	2	2	2		2	
	-19	634505 Nut, Flanged	2	2	2		2	
	-20	401507 Washer, Flat	1	1	1		1	

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