

Installation and Commissioning

3.3 Ventilation (Fig. 3.1)

3.3.1 Position the compressor in a well ventilated location. **DO NOT** restrict the air-flow around the compressor. **DO NOT** allow hot air to recirculate into the compressor intake.

3.3.2 Any cooling-air inlet (A) should be positioned low allowing unrestricted air-flow to the compressor intake. The cooling-air outlet (B) should be positioned high, and well away from the inlet, to ensure a positive cooling air-flow through the compressor.

3.3.3 For maximum efficiency and reliability, the compressor should be operated in a cool ambient temperature. To achieve this, ensure the compressor is installed in a room of the correct size and with sufficient ventilation. The compressor must not be operated in ambient temperatures greater than 45°C. If the ambient falls below 0°C a different grade of oil may be required. Consult your CompAir Hydrovane distributor.

Note 1: Ambient is used to describe the air temperature at the cabinet intake.

Note 2: The oil life of Fluid Force 2000 will be reduced when operating with bulk oil temperatures greater than 95°C.

3.3.4 **DO NOT** position the compressor in conditions that may cause the air discharge from the Rotor Stator Unit, or the bulk oil temperature to exceed the permitted maximum of 100°C.

Note: To display R.S.U. discharge temperature (ACE models) press and release the scroll down key. The compressor oil temperature (ACS models) can be measured by placing a thermometer in the oil filler thermometer pocket.

3.3.5 An extractor fan (C) or ducting may be needed if

- The room is too small.
- There is insufficient natural ventilation.
- There is a heat source is nearby.
- The temperature is abnormally hot.
- The room is well sealed.

3.3.6 If air ducting is fitted it must not cover or restrict in any way the warm air outlet of the compressor. The total resistance of the complete system must not exceed 5mm w.g. (0.2in. water gauge). If the resistance is expected or found to be greater than 5mm w.g. then a fan will be required.

3.4 Accessibility (Fig 3.2)

3.4.1 Sufficient clearance must be allowed on all sides of the compressor for servicing purposes. The minimum clearance required to allow access to the starter and for panels to be removed is shown on the diagram.

Minimum Ventilation Requirements Per Compressor

Model	Room Volume M3	Air Inlet Area M2	Air Outlet Area M2	Cooling Air Flow Rate M ³ /hr
711	25	0.5	0.5	3400
715	25	0.5	0.5	3400

Compair Hydrovane 7 Manual

Yi-Tong Ma



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