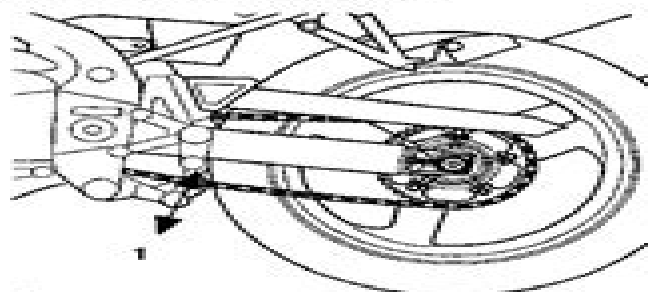


## CHAIN ADJUSTMENT

### NOTE:

- The correct adjustment setting for twin sided swinging arm models is 30-35 mm.

### Chain Free-movement Inspection



#### 1. Maximum Movement Position

**WARNING:** Before starting work, ensure the motorcycle is stabilised and adequately supported. This will help prevent it from falling and causing injury to the operator or damage to the motorcycle.

- Park the motorcycle on the sidestand.
- Rotate the rear wheel to find the position where the chain is tightest, and measure the vertical movement of the chain midway between the sprockets.
- The vertical movement of the drive chain must be 30-35 mm.
- If the chain free-movement measurement is incorrect, adjustments must be made.

### Chain Free-movement Adjustment (twin-sided swinging arm version)

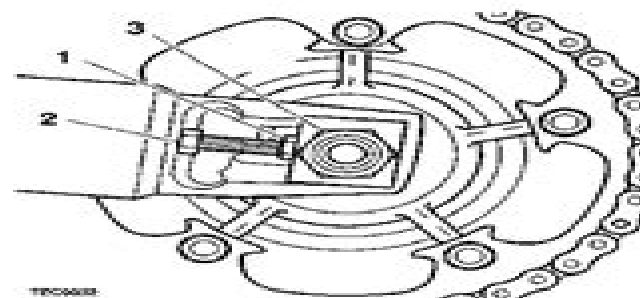


FIGURE 11A.7

- Adjuster Bolt
- Adjuster Bolt Locknut
- Rear Wheel Spindle Nut

- Loosen the wheel spindle nut.
- Release the locknuts on the left and right chain adjuster bolts.
- Moving both adjusters by an equal amount, turn the adjuster bolts clockwise to increase chain free-movement and anti-clockwise to reduce chain free-movement.
- When the correct amount of chain free-movement has been set, push the wheel into firm contact with the adjuster. Tighten both adjuster locknuts to 27 Nm and the rear wheel spindle nut to 110 Nm.
- Rotate the rear wheel and repeat the chain adjustment check. Re-adjust if necessary.

**WARNING:** Operation of the motorcycle with insecure adjuster locknuts or a loose wheel spindle may result in impaired stability and handling of the motorcycle. This impaired stability and handling may lead to loss of control or an accident.

- Check the rear brake effectiveness.

# Daytona 150 Service Manual

**John Sherman Porter**



## **Daytona 150 Service Manual:**

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the row and column indices respectively then we equalise the receive

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language analog communication includes kinesic and paralinguistic forms of body language gesture and tonality as well as

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