



# **DESIGN FOR AT-SPEED TEST, DIAGNOSIS AND MEASUREMENT**

**Benoit Nadeau-Dostie**

# Design For At Speed Test Diagnosis And Measurement

**Jicheng Xie**



## **Design For At Speed Test Diagnosis And Measurement:**

**Design for AT-Speed Test, Diagnosis and Measurement** Benoit Nadeau-Dostie,1999-09-30 Design for AT Speed Test Diagnosis and Measurement is the first book to offer practical and proven design for testability DFT solutions to chip and system design engineers test engineers and product managers at the silicon level as well as at the board and systems levels Designers will see how the implementation of embedded test enables simplification of silicon debug and system bring up Test engineers will determine how embedded test provides a superior level of at speed test diagnosis and measurement without exceeding the capabilities of their equipment Product managers will learn how the time resources and costs associated with test development manufacture cost and lifecycle maintenance of their products can be significantly reduced by designing embedded test in the product A complete design flow and analysis of the impact of embedded test on a design makes this book a must read before any DFT is attempted

**Design for AT-Speed Test, Diagnosis and Measurement** Benoit Nadeau-Dostie,2006-04-11 Design for AT Speed Test Diagnosis and Measurement is the first book to offer practical and proven design for testability DFT solutions to chip and system design engineers test engineers and product managers at the silicon level as well as at the board and systems levels Designers will see how the implementation of embedded test enables simplification of silicon debug and system bring up Test engineers will determine how embedded test provides a superior level of at speed test diagnosis and measurement without exceeding the capabilities of their equipment Product managers will learn how the time resources and costs associated with test development manufacture cost and lifecycle maintenance of their products can be significantly reduced by designing embedded test in the product A complete design flow and analysis of the impact of embedded test on a design makes this book a must read before any DFT is attempted

**Elements of STIL** Gregory A. Maston,Tony R. Taylor,Julie N. Villar,2012-12-06 Standard Test In terface \_\_\_\_\_ Language So I was wrong I was absolutely sure that by having an IEEE Standard defined reviewed and accepted that I wouldn t need to write a book about it as well The Standard would be the complete reference And be aware this book does not serve as a replacement to the IEEE Std 1450 document You should have a copy of the Standard as you go through this book I realized that the Standard would not be the complete reference about the time that the Working Group started to put notes into the draft proposa notes to elaborate decisions in the Working Group but that would be removed in the final draft Then once the Standard was accepted I became the central point of contact for people who just picked up the Standard who didn t have the benefit of the Working Group discussions who only had available that one final sentence in the Standard and who didn t benefit from the perspective of where those words came from Sometimes those questions have resulted in clarifications to the Standard Sometimes I would respond to those questions with more background and perspective as well It is this additional background and perspective I hope you find in this book

**Data Mining and Diagnosing IC Fails** Leendert M. Huisman,2006-10-03 This book grew out of an attempt to describe a variety of tools that were developed over a period of

years in IBM to analyze Integrated Circuit fail data The selection presented in this book focuses on those tools that have a significant statistical or datamining component The danger of describing statistical analysis methods is the amount of non trivial mathematics that is involved and that tends to obscure the usually straightforward analysis ideas This book is therefore divided into two roughly equal parts The first part contains the description of the various analysis techniques and focuses on ideas and experimental results The second part contains all the mathematical details that are necessary to prove the validity of the analysis techniques the existence of solutions to the problems that those techniques engender and the correctness of several properties that were assumed in the first part Those who are interested only in using the analysis techniques themselves can skip the second part but that part is important if only to understand what is being done

*Analog and Mixed-Signal Boundary-Scan* Adam Osseiran, 2013-03-09 This book contains more than the IEEE Standard 1149 4 It also contains the thoughts of those who developed the standard Adam Osseiran has edited the original writings of Brian Wilkins Colin Maunder Rod Tulloss Steve Sunter Mani Soma Keith Lofstrom and John McDermid all of whom have personally contributed to this standard To preserve the original spirit only minor changes were made and the reader will sense a chapter to chapter variation in the style of expression This may appear awkward to some although I found the lack of monotonicity refreshing A system consists of a specific organization of parts The function of the system cannot be performed by an individual part or even a disorganized collection of the same parts Testing has a system like characteristic Testing of a system does not follow directly from the testing of its parts and a system built with testable parts can sometimes be impossible to test Therefore testability of the system must be organized Some years ago the IEEE published the boundary scan Standard 1149 1 That Standard provided an architecture for digital VLSI chips The chips designed with the 1149 1 architecture can be integrated into a testable system However many systems today contain both analog and digital chips Even if all digital chips are compliant with the standard the testability of a mixed signal system cannot be guaranteed The new Standard 1149 4 described in this book extends the previous architecture to mixed signal systems     Essentials of Electronic Testing for Digital, Memory and Mixed-Signal VLSI Circuits M. Bushnell, Vishwani Agrawal, 2006-04-11 The modern electronic testing has a forty year history Test professionals hold some fairly large conferences and numerous workshops have a journal and there are over one hundred books on testing Still a full course on testing is offered only at a few universities mostly by professors who have a research interest in this area Apparently most professors would not have taken a course on electronic testing when they were students Other than the computer engineering curriculum being too crowded the major reason cited for the absence of a course on electronic testing is the lack of a suitable textbook For VLSI the foundation was provided by semiconductor device technology circuit design and electronic testing In a computer engineering curriculum therefore it is necessary that foundations should be taught before applications The field of VLSI has expanded to systems on a chip which include digital memory and mixed signal subsystems To our knowledge this is the first

textbook to cover all three types of electronic circuits We have written this textbook for an undergraduate foundations course on electronic testing Obviously it is too voluminous for a one semester course and a teacher will have to select from the topics We did not restrict such freedom because the selection may depend upon the individual expertise and interests Besides there is merit in having a larger book that will retain its usefulness for the owner even after the completion of the course With equal tenacity we address the needs of three other groups of readers

**VLSI Test Principles and Architectures** Laung-Terng Wang, Cheng-Wen Wu, Xiaoqing Wen, 2006-08-14 This book is a comprehensive guide to new DFT methods that will show the readers how to design a testable and quality product drive down test cost improve product quality and yield and speed up time to market and time to volume Most up to date coverage of design for testability Coverage of industry practices commonly found in commercial DFT tools but not discussed in other books Numerous practical examples in each chapter illustrating basic VLSI test principles and DFT architectures

**Introduction to Advanced System-on-Chip Test Design and Optimization** Erik Larsson, 2006-03-30 SOC test design and its optimization is the topic of Introduction to Advanced System on Chip Test Design and Optimization It gives an introduction to testing describes the problems related to SOC testing discusses the modeling granularity and the implementation into EDA electronic design automation tools The book is divided into three sections i test concepts ii SOC design for test and iii SOC test applications The first part covers an introduction into test problems including faults fault types design flow design for test techniques such as scan testing and Boundary Scan The second part of the book discusses SOC related problems such as system modeling test conflicts power consumption test access mechanism design test scheduling and defect oriented scheduling Finally the third part focuses on SOC applications such as integrated test scheduling and TAM design defect oriented scheduling and integrating test design with the core selection process

**A Designer's Guide to Built-In Self-Test** Charles E. Stroud, 2005-12-27 A recent technological advance is the art of designing circuits to test themselves referred to as a Built In Self Test This book is written from a designer's perspective and describes the major BIST approaches that have been proposed and implemented along with their advantages and limitations

*Asian Test Symposium*, 2004 *11th Asian Test Symposium (ATS'02)*, 2002 Held in Guam in November of 2002 the symposium on the test technologies and research issues related to silicon chip production resulted in the 74 papers presented here The papers are organized into sections related to the symposium sessions on test generation on line testing analog and mixed si

**IEEE VLSI Test Symposium**, 2002

**Electronic Design Automation** Laung-Terng Wang, Yao-Wen Chang, Kwang-Ting (Tim) Cheng, 2009-03-11 This book provides broad and comprehensive coverage of the entire EDA flow EDA VLSI practitioners and researchers in need of fluency in an adjacent field will find this an invaluable reference to the basic EDA concepts principles data structures algorithms and architectures for the design verification and test of VLSI circuits Anyone who needs to learn the concepts principles data structures algorithms and architectures of the EDA flow will benefit from this book Covers complete spectrum of the EDA flow from ESL design

modeling to logic test synthesis verification physical design and test helps EDA newcomers to get up and running quickly Includes comprehensive coverage of EDA concepts principles data structures algorithms and architectures helps all readers improve their VLSI design competence Contains latest advancements not yet available in other books including Test compression ESL design modeling large scale floorplanning placement routing synthesis of clock and power ground networks helps readers to design develop testable chips or products Includes industry best practices wherever appropriate in most chapters helps readers avoid costly mistakes

Fault Injection Techniques and Tools for Embedded Systems Reliability Evaluation Alfredo Benso, Paolo Prinetto, 2005-12-15 Fault Injection Techniques and Tools for Embedded Systems Reliability Evaluation intends to be a comprehensive guide to Fault Injection techniques used to evaluate the dependability of a digital system The description and the critical analysis of different Fault Injection techniques and tools will be authored by key scientists in the field of system dependability and fault tolerance

18th IEEE VLSI Test Symposium, 2000 Proceedings of a spring 2000 symposium highlighting novel ideas and approaches to current and future problems related to testing of electronic circuits and systems Themes are microprocessor test validation low power BIST and scan technology trends scan related approaches defect driven techniques and system on chip test techniques Other subjects are analog test techniques temperature and process drift issues test compaction and design validation analog BIST and functional test and verification issues Also covered are STIL extension IDDQ test and on line testing and fault tolerance Lacks a subject index Annotation copyrighted by Book News Inc Portland OR

**Fault Diagnosis of Analog Integrated Circuits** Prithviraj Kabisatpathy, Alok Barua, Satyabroto Sinha, 2006-01-13 System on Chip SOC having both digital and analog circuits has become increasingly prevalent in integrated circuit manufacturing industry Electronic tests are classified as digital analog and mixed signal Current methodologies for the testing of digital circuits are well developed In contrast methodologies for the testing of analog circuits remain relatively underdeveloped due to the complex nature of analog signals Compared to digital testing analog testing lags far behind in methodologies and tools and therefore demands substantial research and development effort Fault Diagnosis of Analog Integrated Circuits is a textbook for advanced undergraduate and graduate level students as well as practicing engineers The objective of this book is to study the testing and fault diagnosis of analog and analog part of mixed signal circuits A background in analog integrated circuit artificial neural network is desirable but not essential The text covers the testing and fault diagnosis of both bipolar and Metal Oxide Semiconductor MOS circuits Fault model of the devices in analog domain has been introduced in the text The test stimulus generations are also discussed in details Experimental verification of some state of the art techniques has also been presented in the book It also contains problems that can be used as quiz or homework This book enables the reader to test an analog circuit that is implemented either in bipolar or MOS technology

Embedded Processor-Based Self-Test Dimitris Gizopoulos, A. Paschalis, Yervant Zorian, 2013-03-09 Embedded Processor Based Self Test is a guide to self testing strategies for embedded processors

Embedded processors are regularly used today in most System on Chips SoCs Testing of microprocessors and embedded processors has always been a challenge because most traditional testing techniques fail when applied to them This is due to the complex sequential structure of processor architectures which consists of high performance datapath units and sophisticated control logic for performance optimization Structured Design for Testability DfT and hardware based self testing techniques which usually have a non trivial impact on a circuit s performance size and power can not be applied without serious consideration and careful incorporation into the processor design Embedded Processor Based Self Test shows how the powerful embedded functionality that processors offer can be utilized as a self testing resource Through a discussion of different strategies the book emphasizes on the emerging area of Software Based Self Testing SBST SBST is based on the idea of execution of embedded software programs to perform self testing of the processor itself and its surrounding blocks in the SoC SBST is a low cost strategy in terms of overhead area speed power development effort and test application cost as it is applied using low cost low speed test equipment Embedded Processor Based Self Test can be used by designers DfT engineers test practitioners researchers and students working on digital testing and in particular processor and SoC test This book sets the framework for comparisons among different SBST methodologies by discussing key requirements It presents successful applications of SBST to a number of embedded processors of different complexities and instruction set architectures

**High Performance Memory Testing** R. Dean Adams,2005-12-29 Are memory applications more critical than they have been in the past Yes but even more critical is the number of designs and the sheer number of bits on each design It is assured that catastrophes which were avoided in the past because memories were small will easily occur if the design and test engineers do not do their jobs very carefully High Performance Memory Testing Design Principles Fault Modeling and Self Test is based on the author s 20 years of experience in memory design memory reliability development and memory self test High Performance Memory Testing Design Principles Fault Modeling and Self Test is written for the professional and the researcher to help them understand the memories that are being tested

**IEEE/CPMT International Electronics Manufacturing Technology Symposium** ,2004 *Power-Constrained Testing of VLSI Circuits* Nicola Nicolici,Bashir M. Al-Hashimi,2006-04-11 This text focuses on techniques for minimizing power dissipation during test application at logic and register transfer levels of abstraction of the VLSI design flow It surveys existing techniques and presents several test automation techniques for reducing power in scan based sequential circuits and BIST data paths

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