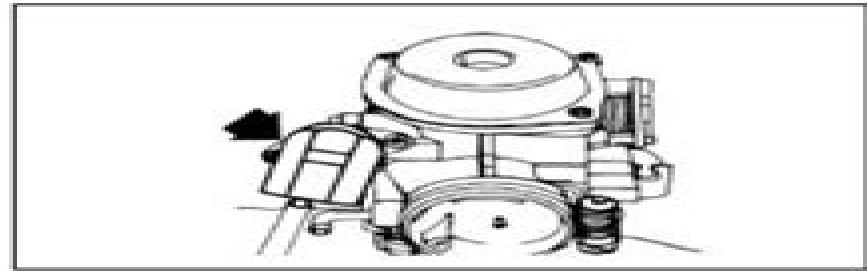


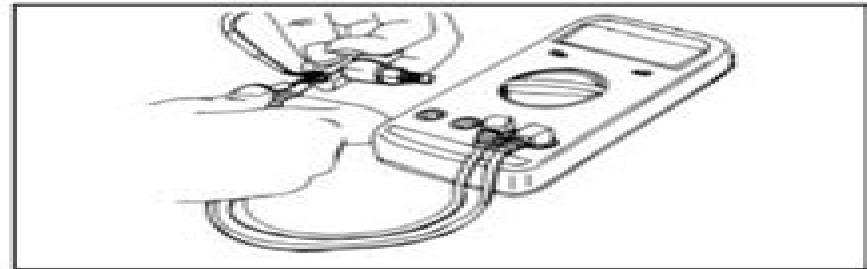
- While assembling the automatic choke onto the carburettor, take care that the O-Ring is correctly located. Insert the plate with the milled side resting on the choke, and tighten the 2 securing screws.
- Align the choke as shown in the figure.
- Assemble the protector baffle.



- Check the heater resistance at ambient temperature.

Resistance at ambient temperature: ~ 15

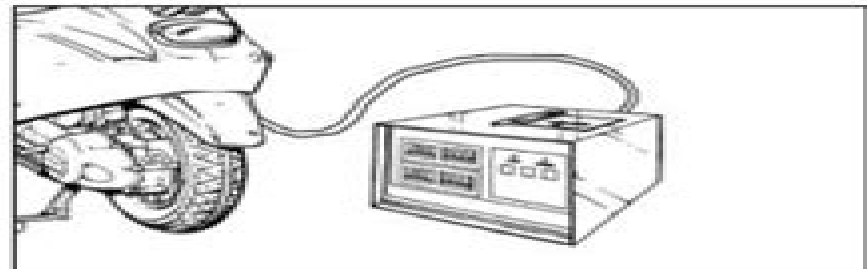
- If different readings are obtained, replace the part.
- Reassemble the heater onto the carburettor.
- Reassemble the vent tube and the chamber drain tube.
- Install the carburettor onto the engine, as described in the Cylinder, Cylinder Head, and Distribution chapter.



Idle adjustment

- The engine does not require very frequent idle adjustment, but it is very important that the adjustment is carried out while observing certain rules.
- Before adjusting the carburettor, ensure that the engine is properly lubricated, that the valve play and distribution timing are as specified, the spark-plug in best working order, the air filter clean and tightly sealed, and the exhaust pipe installation is completely gas-tight.
- Heat the engine for at least 5 minutes running at 50 kph.
- Connect the vehicle to the exhaust gas analyser, by inserting the analyser probe into an extension tube fitted hermetically to the silencer outlet.

Maximum length of tube: 40 ~ 50 cm



N.B.: the extension tube is indispensable in order to avoid analysing the exhaust gas contaminated with atmospheric oxygen. It is indispensable to use a previously heated exhaust gas analyser and in proper working order in order to adjust the reading of the gases to zero and the correct flow of gas. Failure to observe these norms will lead to incorrect readings.

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Arturo Cuomo



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