

while holding adjusting screw in this position. With rear sector shaft adjusted, turn adjusting screw on front sector shaft (9) in until there is no perceptible backlash of front sector shaft gears, then tighten locknut while holding adjusting screw in this position.

### 15. R&R STEERING GEAR AND CONTROL VALVE ASSEMBLY.

Remove steering gear by disconnecting oil lines and using procedure outlined in paragraph 8.

To reinstall steering gear assembly, reverse removal procedure. Refill and bleed power steering system as outlined in paragraph 10. Refill steering gear with Ford 134 oil.

### 16. RENEW CONTROL VALVE UPPER SEAL.

If power steering fluid leaks from steering column housing, the control valve upper seal (40—Fig. 6) is leaking and can be renewed as follows:

Follow general procedures outlined in paragraph 15, except that fuel lines do not need to be disconnected nor does fuel tank need to be removed. Thoroughly clean steering gear and control valve assembly. Remove cap screws retaining steering column (41) to steering gear and remove steering column. Remove seal from lower end of steering column with a suitable puller. Drive bushing (42) from upper end of steering column with a 1-inch (25.4 mm) diameter dowel.

Install new seal in lower end of steering column using a 1½ inch (34.9 mm) diameter driver. Install seal so spring and lip will be downward (towards control valve). Tighten steering column retaining cap screws to a torque of 25 ft.-lbs. (34 N·m) and remove seal guide. Install new bushing in top end of steering column, then reinstall removed parts. Refill and bleed power steering as outlined in paragraph 10.

### 17. OVERHAUL CONTROL VALVE.

With steering gear and control valve assembly removed from tractor as outlined in paragraph 15 proceed as follows:

Scribe a line across steering column, valve housing and adapter to facilitate reassembly. Remove return line union (33—Fig. 6) from valve housing, discard "O" ring (32) and unscrew check valve (34). Remove cap screws retaining steering column and remove column from steering shaft. Carefully unstack locknut (38) and temporarily install steering wheel on shaft to hold shaft while unscrewing nut. Remove steering wheel and nut and position steering gear unit on bench so steering shaft is in horizontal position. Slide spring washer (37), upper thrust bearing (36), control valve assembly (27) and lower thrust bearing (26) from steering shaft.

**NOTE:** Take care that control valve spool, plungers (30) and check valves (29) do not drop out of valve housing as it is removed from steering shaft. Unbolt and remove adapter (23) from steering gear housing.

Note which end of control valve spool has the identification groove (Fig. 9), then slide spool from housing. Remove the six plungers (30—Fig. 6), three

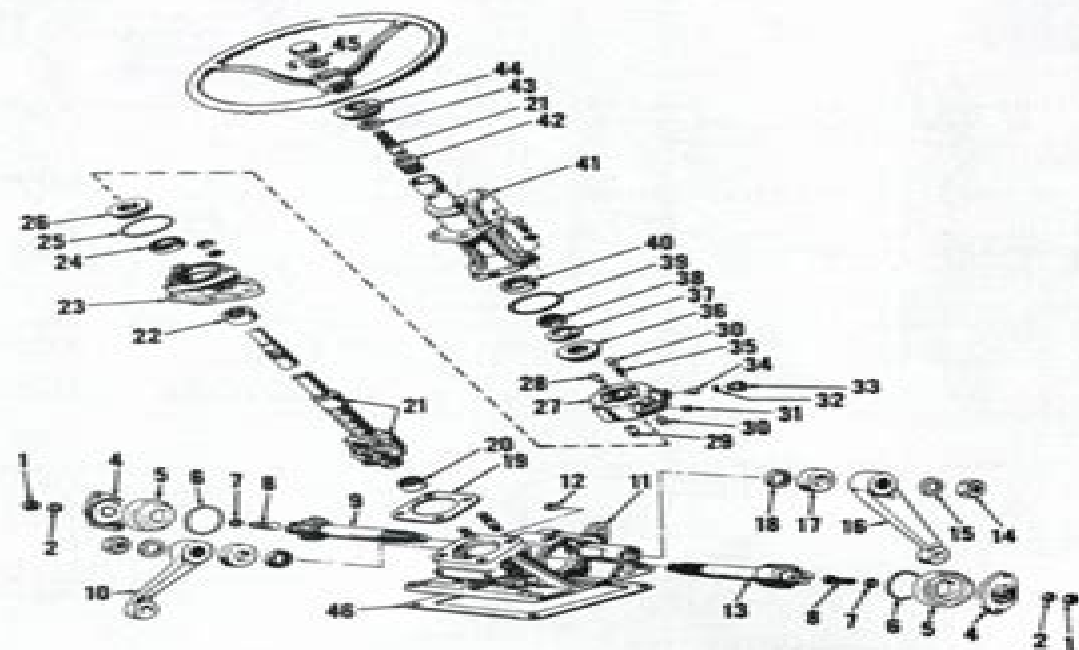


Fig. 8—Exploded view of power steering gear and valve assembly. Turning effort on steering wheel, or reaction of front wheels through steering linkage and gears, causes wormshaft (21) to move up or down, thereby actuating the control valve (27).

- |                             |                              |                           |
|-----------------------------|------------------------------|---------------------------|
| 1. Locknut                  | 12. Felt dust seal           | 32. "O" ring              |
| 2. Washer                   | 13. Oil seal                 | 33. Return union          |
| 3. Side screws              | 14. Paper gasket (0.001 in.) | 34. Check valve           |
| 4. Bushing                  | 15. Needle roller bearing    | 35. Plunger springs (3)   |
| 5. "O" ring                 | 16. Wormshaft wip.           | 36. Thrust bearing wip.   |
| 6. Shim                     | 17. Needle roller bearing    | 37. Preload spring washer |
| 7. Adjusting screw          | 18. Adapter wip.             | 38. Locknut               |
| 8. Steering gear, single    | 19. Oil seal                 | 39. "O" ring              |
| 9. Steering arm, L.H.       | 20. "O" ring                 | 40. Oil seal              |
| 10. Housing                 | 21. Thrust bearing wip.      | 41. Steering column       |
| 11. Oil lever & filler plug | 22. Valve wip.               | 42. Upper bushing         |
| 12. Sector gear, double     | 23. Tube seal                | 43. Dust seal             |
| 13. Nut                     | 24. Reaction plungers (2)    | 44. Greasefit             |
| 14. Washer                  | 25. Thrust plungers (3)      | 45. Steering wheel nut    |
| 15. Steering arm, R.H.      | 26. Tube seal                |                           |

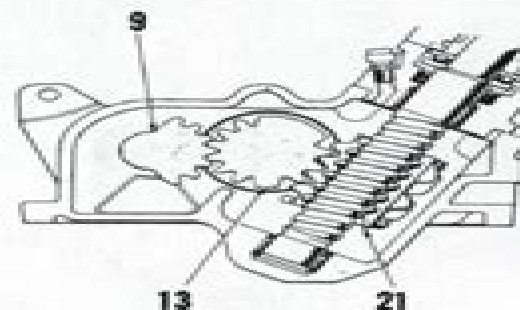


Fig. 9—Cross-sectional view of steering gear assembly showing correct installation (timing) of sector gear and wormshaft; refer to Fig. 8 for exploded view of unit and for parts identification.

# Ford 4610 Su Tractor Repair Manual

**J Rink**



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