

Figure 8 Intake Valve Rocker Arm Assembly

1. Adjuster Screw 2. Rocker Arm.

3. beasies.

Specially hardened exhaust valves and valve yest inserts are common for the Ford 6600 and 7600 model diesel engines.

IMPORTANT - The softer exhaust valves and inserts of the Ford 5600 are dimensionally different to, and not interchangeable with, those of the Ford 6600 and 7600 model discool empines.

#### ROCKER ARMS

A non-serviceable hardened steel insert is located at the valve actuating end of the intake valve rocker arms to increase durability, Figure 8.

#### FUEL INIECTION PUMP DRIVE GEAR

The fuel injection pump drive gear is common for all engines with the distributor type fuel injection pump.

The drive gear features two timing marks, identified with numerals "3" and "4" for 3- and 4-cylinder engines respectively, Figure 9.

When installing the pump drive gear ensure the appropriate 3- or 4-cylinder timing mark aligns with the camshaft drive gear timing mark.

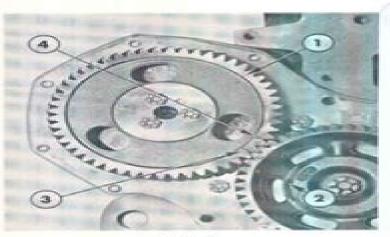


Figure 9 Distributor Type Fuel Injection Pump Drive Gear to Camshaft Drive Gear Timing

1. Pump Drive Gear

- 3. 3-Cylinder Timing Mark
- 2. Camabalt Drive Gear

4. 4-Cylinder Timing Mark

#### ENGINE REAR COVER PLATE

The engine rear cover plate is of laminated construction and consists of a layer of vibration- and sound-absorbing polymer resin bonded between two sheets of steel, Figure DO:

#### WATER PUMP

To carer for the increased cooling requirements associated with improved engine performance, an increased capacity water pump is incorporated.

#### DRIVE BELT

The drive belt is notched to ensure satisfactory high speed drive of the alternator. The belts are not interchangeable with those of previous models.

#### CAMSHAFT HYDRAULIC PUMP DRIVE GEAR

Due to the high output of the engine mounted gear type hydraulic pump, all Ford 2600 and 3600 model diesel engines feature a camshaft mounted drive gear to a material specification harder than that required for previous models.

This high durability hydraulic pump drive gear may be used to service previous models.

# Ford 4600 Workshop Manual

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#### **Table of Contents Ford 4600 Workshop Manual**

- 1. Understanding the eBook Ford 4600 Workshop Manual
  - The Rise of Digital Reading Ford 4600 Workshop Manual
  - Advantages of eBooks Over Traditional Books
- 2. Identifying Ford 4600 Workshop Manual
  - Exploring Different Genres
  - $\circ\,$  Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Ford 4600 Workshop Manual
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from Ford 4600 Workshop Manual

- Personalized Recommendations
- Ford 4600 Workshop Manual User Reviews and Ratings
- Ford 4600 Workshop Manual and Bestseller Lists
- 5. Accessing Ford 4600 Workshop Manual Free and Paid eBooks
  - Ford 4600 Workshop Manual Public Domain eBooks
  - Ford 4600 Workshop Manual eBook Subscription Services
  - Ford 4600 Workshop Manual Budget-Friendly Options
- 6. Navigating Ford 4600 Workshop Manual eBook Formats
  - o ePub, PDF, MOBI, and More
  - Ford 4600 Workshop Manual Compatibility with Devices
  - Ford 4600 Workshop Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Ford 4600 Workshop Manual
  - Highlighting and Note-Taking Ford 4600 Workshop Manual
  - o Interactive Elements Ford 4600 Workshop Manual
- 8. Staying Engaged with Ford 4600 Workshop Manual
  - o Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Ford 4600 Workshop Manual
- 9. Balancing eBooks and Physical Books Ford 4600 Workshop Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Ford 4600 Workshop Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Ford 4600 Workshop Manual
  - Setting Reading Goals Ford 4600 Workshop Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Ford 4600 Workshop Manual

- Fact-Checking eBook Content of Ford 4600 Workshop Manual
- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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