

ENGINE COMPONENTS

INLET AND EXHAUST MANIFOLDS (Normally Aspirated Engines)

The inlet and exhaust manifolds are separate and are retained on the left-hand side of the cylinder head by studs, with brass nuts, and bolts, all fitted with plain washers. The studs are located in the upper holes and retain both manifolds. Bolts are used in the lower holes only (See Fig. 2).

Inlet manifolds are aluminium castings providing an unrestricted passage to the inlet ports.

The exhaust manifolds are cast iron with separate ports for each cylinder and incorporate a flange for attaching the exhaust pipe. A pair of inlet/exhaust manifold gaskets are fitted.

Inlet and Exhaust Manifolds — (Turbocharged Industrial Engines) Fig. 2.

Retention of the manifold to the cylinder head is the same as for normally aspirated engines and a pair of gaskets are fitted.

The inlet manifold is an aluminium casting incorporating two separate passages, one directing air from the air cleaner to the turbocharger and the other from the turbocharger to the inlet ports. The two inner pairs of inlet ports are joined together.

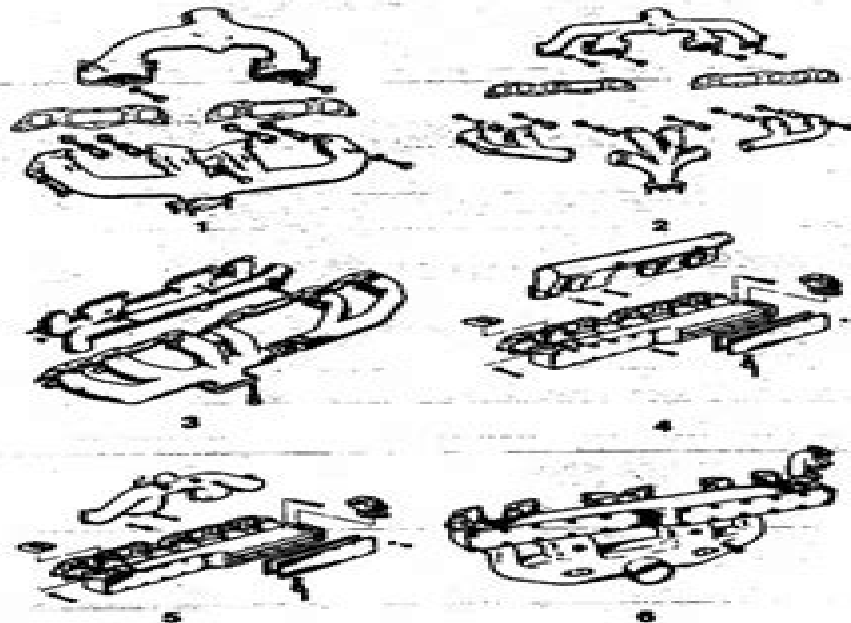


Fig. 2 A selection of manifolds used with 2700 Range Engines.

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|-------------------------------------|-------------------------------------|
| 1. 4 cyl. Normally Aspirated Engine | 2. 6 cyl. Normally Aspirated Engine |
| 3. Industrial Turbocharged Engine | 4. Standard Marine Engine |
| 5. Intercooled Marine Engine | 6. Turbo Plus Marine Engine |

Ford 2711e Manual

Ford Marketing Corporation



Ford 2711e Manual:

Official Manual, State of Missouri Missouri. Office of the Secretary of State,1985 Power Farming in Australia and New Zealand Technical Manual ,1982 **User's Manual for Space-shuttle Computer Programs** ,1976 MH International ,1974 *Cassier's Industrial Management and Mechanical Handling* ,1974 The Bulb Horn ,1954

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