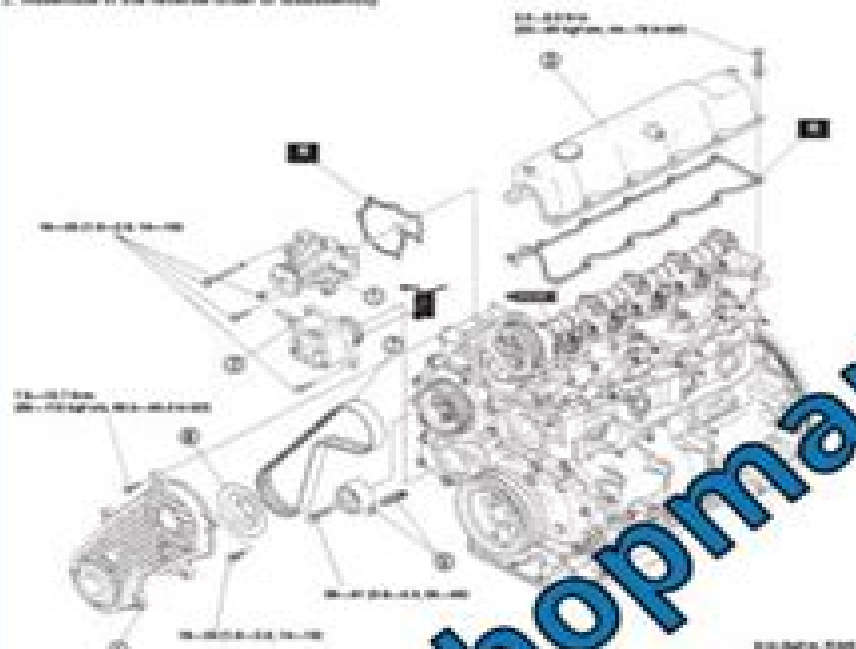


# Ford Courier 1998-2006 Workshop Manual

## ENGINE DISASSEMBLY/ASSEMBLY

### Timing Belt Disassembly/Assembly

1. Disassemble in the order shown in the figure.
2. Assemble in the reverse order of disassembly.



1	Water pump	2	Tensioner pump
3	Cylinder head cover	4	Timing belt cover
5	Timing belt cover	6	Timing belt
7	Timing belt cover	8	Timing belt cover
9	Timing belt cover	10	Timing belt cover
11	Timing belt cover	12	Timing belt cover
13	Timing belt cover	14	Timing belt cover
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93	Timing belt cover	94	Timing belt cover
95	Timing belt cover	96	Timing belt cover
97	Timing belt cover	98	Timing belt cover
99	Timing belt cover	100	Timing belt cover

1. Turn the crankshaft clockwise until the timing marks are shown.



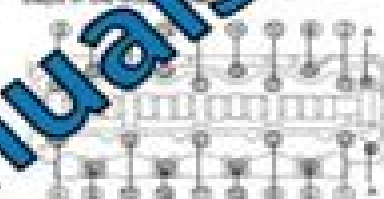
### Crankshaft Pulley Disassembly Note

- Hold the crankshaft by using a wrench on the rear hexagon.



### Cylinder Head Disassembly Note

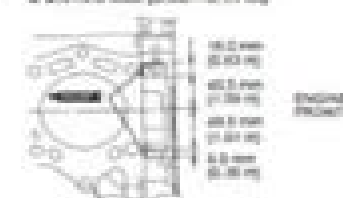
1. Remove the bolts in the order shown in the figure.
2. Loosen the bolts in two or three steps in the order shown in the figure.



### Cylinder Head Gasket Assembly Note

- Apply silicone sealant to the cylinder head as shown.

Thickness  
2.0-2.5 mm (0.08-0.10 in)



### Cylinder Head Assembly Note

1. Apply clean engine oil to the threads and the seat face of each bolt and install them.
2. Tighten the bolts in two or three steps in the order shown in the figure.

Tightening torque  
20 N·m (2.0 kgf·m, 22 ft·lb)



3. Put a point mark on each bolt head.
4. Using the marks as a reference, tighten the bolts by turning each 90°-120° in the sequence shown.
5. Further tighten each bolt by turning another 90°-120°.

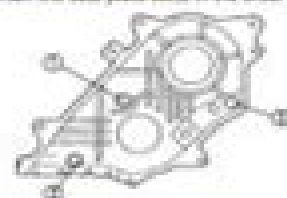


6. Tighten bolts A.

Tightening torque  
15-20 N·m (1.5-2.0 kgf·m, 11.5-14.4 ft·lb)

### Seat Plate Assembly Note

- Tighten the seat plate bolts in the order shown.



### Crankshaft Pulley Assembly Note

- Hold the crankshaft by using a wrench on the rear hexagon and tighten the pulley lock bolt.



# Ford Courier 2004 Repair Manual

**Jessica J Manson**



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